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**Keevitus. Juhised
eelkuumutustemperatuuri,
vaheläbimitemperatuuri ja eelkuumutuse
hoidmise temperatuuri mõõtmiseks**

Welding - Guidance on the measurement of
preheating temperature, interpass temperature and
preheat maintenance temperature

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

<p>Käesolev Eesti standard EVS-EN ISO 13916:1999 sisaldab Euroopa standardi EN ISO 13916:1996 ingliskeelset teksti.</p> <p>Käesolev dokument on jõustatud 23.11.1999 ja selle kohta on avaldatud teade Eesti standardiorganisatsiooni ametlikus väljaandes.</p> <p>Standard on kättesaadav Eesti standardiorganisatsioonist.</p>	<p>This Estonian standard EVS-EN ISO 13916:1999 consists of the English text of the European standard EN ISO 13916:1996.</p> <p>This document is endorsed on 23.11.1999 with the notification being published in the official publication of the Estonian national standardisation organisation.</p> <p>The standard is available from Estonian standardisation organisation.</p>
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<p>Käsitlusala: Käesolev standard määrab kindlaks nõuded eelkuumutustemperatuuri, vaheläbimitemperatuuri ja eelkuumutuse hoidmise temperatuuri mõõtmiseks sulakeevitusel. Käesolevat standardit saab sobivuse korral rakendada ka teiste keevitusprotsesside juhtudel. Standard ei hõlma temperatuuri mõõtmist keevitusjärgsel termotöötusel.</p>	<p>Scope:</p>
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ICS 25.160.10

Võtmesõnad: keevitus, sulakeevitus, temperatuur, temperatuuri mõõtmine, termomõjutsoon, töödeldavad detailid

ICS 25.160.10

Descriptors: Welding, temperatures.

English version

Welding

**Guidance on the measurement of preheating
temperature, interpass temperature and preheat
maintenance temperature**

(ISO 13916:1996)

Soudage – Lignes directrices pour le mesurage de la température de préchauffage, de la température entre passes et de la température de maintien du préchauffage (ISO 13916:1996)

Schweißen – Anleitung zur Messung der Vorwärm-, Zwischenlagen- und Halte-temperatur (ISO 13916:1996)

This European Standard was approved by CEN on 1996-06-20.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

The European Standards exist in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland, and the United Kingdom.

CEN

European Committee for Standardization
Comité Européen de Normalisation
Europäisches Komitee für Normung

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Foreword

International Standard

ISO 13916:1996 Welding – Guidance on the measurement of preheating temperature, interpass temperature and preheat maintenance temperature.

which was prepared by ISO/TC 44 'Welding and allied processes' of the International Organization for Standardization, has been adopted by Technical Committee CEN/TC 121 'Welding', the Secretariat of which is held by DS, as a European Standard.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, and conflicting national standards withdrawn, by February 1997 at the latest.

In accordance with the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard:

Austria, Belgium, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland, and the United Kingdom.

Endorsement notice

The text of the International Standard ISO 13916:1996 was approved by CEN as a European Standard without any modification.