

**KÜLMVORMITAVAD KÜLMVALTSITUD KÕRGE
VOOLAVUSPIIRIGA TERASEST LEHTTOOTED.
TEHNILISED TARNETINGIMUSED**

**Cold rolled steel flat products with high yield strength
for cold forming - Technical delivery conditions**

EESTI STANDARDI EESSÕNA**NATIONAL FOREWORD**

See Eesti standard EVS-EN 10268:2006+A1:2013 sisaldab Euroopa standardi EN 10268:2006+A1:2013 ingliskeelset teksti.	This Estonian standard EVS-EN 10268:2006+A1:2013 consists of the English text of the European standard EN 10268:2006+A1:2013.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
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English Version

Cold rolled steel flat products with high yield strength for cold forming - Technical delivery conditions

Produits plats laminés à froid à haute limite d'élasticité pour
formage à froid - Conditions techniques de livraison

Kaltgewalzte Flacherzeugnisse aus Stählen mit hoher
Streckgrenze zum Kaltumformen - Technische
Lieferbedingungen

This European Standard was approved by CEN on 12 June 2006 and includes Amendment 1 approved by CEN on 5 July 2013.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: Avenue Marnix 17, B-1000 Brussels

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Foreword

This document (EN 10268:2006+A1:2013) has been prepared by Technical Committee ECISS/TC 109 “Coated and uncoated flat products to be used for cold forming”, the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2014, and conflicting national standards shall be withdrawn at the latest by March 2014.

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This document supersedes **A1** EN 10268:2006 **A1**.

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1 Scope

This European Standard applies to cold rolled uncoated steel flat products for cold forming with high yield strength. The thickness is equal to or less than 3 mm.

These products are delivered in sheet, wide strip, slit wide strip, narrow strip or cut lengths obtained from slit wide strip, narrow strip or sheet.

2 Normative references

[A1] The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies. **[A1]**

[A1] *deleted text* **[A1]**

EN 10020:2000, *Definition and classification of grades of steel*

[A1] EN 10021:2006, *General technical delivery conditions for steel products* **[A1]**

EN 10027-1, *Designation systems for steels - Part 1: Steel names*

EN 10027-2, *Designation systems for steels - Part 2: Numerical system*

[A1] EN 10079:2007 **[A1]**, *Definition of steel products*

EN 10130, *Cold rolled low carbon steel flat products for cold forming - Technical delivery conditions*

EN 10131, *Cold rolled uncoated low carbon and high yield strength steel flat products for cold forming - Tolerances on dimensions and shape*

EN 10139, *Cold rolled uncoated mild steel narrow strip for cold forming - Technical delivery conditions*

EN 10140, *Cold rolled narrow steel strip - Tolerances on dimensions and shape*

EN 10204:2004, *Metallic products - Types of inspection documents*

[A1] EN 10325, *Steel — Determination of yield strength increase by the effect of heat treatment [Bake-Hardening-Index]* **[A1]**

EN ISO 377, *Steel and steel products - Location and preparation of samples and test pieces for mechanical testing (ISO 377:1997)*

[A1] EN ISO 6892-1:2009, *Metallic materials — Tensile testing — Part 1: Method of test at room temperature (ISO 6892-1:2009)* **[A1]**

EN ISO 14284, *Steel and iron - Sampling and preparation of samples for the determination of chemical composition (ISO 14284:1996)*

ISO 10113, *Metallic materials - Sheet and strip - Determination of plastic strain ratio*

ISO 10275, *Metallic materials - Sheet and strip - Determination of tensile strain hardening exponent*