

Plastics piping systems for water supply and for buried and above-ground drainage and sewerage under pressure - Unplasticized poly(vinyl chloride) (PVC-U) - Part 4: Valves

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN ISO 1452-4:2010 sisaldab Euroopa standardi EN ISO 1452-4:2009 ingliskeelset teksti.

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English Version

Plastics piping systems for water supply and for buried and
above-ground drainage and sewerage under pressure -
Unplasticized poly(vinyl chloride) (PVC-U) - Part 4: Valves (ISO
1452-4:2009)

Systèmes de canalisations en plastique pour l'alimentation
en eau, pour branchements et collecteurs d'assainissement
enterrés et aériens avec pression - Poly(chlorure de vinyle)
non plastifié (PVC-U) - Partie 4: Robinets (ISO 1452-
4:2009)

Kunststoff-Rohrleitungssysteme für die Wasserversorgung
und für erdverlegte und nicht erdverlegte
Abwasserdruckleitungen - Weichmacherfreies
Polyvinylchlorid (PVC-U) - Teil 4: Armaturen (ISO 1452-
4:2009)

This European Standard was approved by CEN on 4 November 2009.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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Foreword

This document (EN ISO 1452-4:2009) has been prepared by Technical Committee CEN/TC 155 "Plastics piping systems and ducting systems", the secretariat of which is held by NEN, in collaboration with Technical Committee ISO/TC 138 "Plastics pipes, fittings and valves for the transport of fluids".

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2010, and conflicting national standards shall be withdrawn at the latest by June 2010.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 1452-4:1999, EN 1456-1:2001.

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Contents

Page

Foreword	iv
Introduction	v
1 Scope	1
2 Normative references	2
3 Terms, definitions, symbols and abbreviated terms	3
4 Material	3
4.1 Valve bodies	3
4.2 Density	3
4.3 MRS-value	3
4.4 Additional components	3
5 General characteristics	3
5.1 Appearance	3
5.2 Colour	3
5.3 Opacity	3
6 Geometrical characteristics	4
6.1 Measurement of dimensions	4
6.2 Nominal diameters	4
6.3 Valves dimensions	4
7 Classification and operating conditions	4
7.1 Classification	4
7.2 Determination of the allowable operating pressure for water up to 45 °C	4
8 Mechanical characteristics	5
8.1 Resistance of valve bodies to internal pressure	5
8.2 Crushing test	5
8.3 Durability	5
8.4 Functional properties	5
9 Physical characteristics	5
10 Chemical characteristics	6
11 Sealing rings	6
12 Adhesives	6
13 Performance requirements	7
14 Marking	7
14.1 General	7
14.2 Minimum required marking	7
14.3 Additional marking	8
Annex A (normative) Imperial(inch)-sized valves	9
Bibliography	11

Introduction

The System Standard, of which this is Part 4, specifies the requirements for a piping system and its components made from unplasticized poly(vinyl chloride) (PVC-U). The piping system is intended to be used for water supply and for buried and above-ground drainage and sewerage under pressure.

In respect of potential adverse effects on the quality of water intended for human consumption, caused by the products covered by this part of ISO 1452, the following are relevant.

- a) This part of ISO 1452 provides no information as to whether or not the products can be used without restriction.
- b) Existing national regulations concerning the use and/or the characteristics of these products remain in force.

Requirements and test methods material and components, other than valves, are specified in ISO 1452-1, ISO 1452-2 and ISO 1452-3. Characteristics for fitness for purpose (mainly for joints) are covered in ISO 1452-5.

This part of ISO 1452 covers the characteristics of valves.

Guidance for installation is given in ISO/TR 4191^[1].

Guidance for assessment of conformity is provided in ENV 1452-7^[2].

For the convenience of users of this part of ISO 1452, marking on valves according to withdrawn International Standards (e.g. ISO 4422-4:1997) may be considered valid for a period, e.g. up to three years from the date of publication of this part of ISO 1452.

Plastics piping systems for water supply and for buried and above-ground drainage and sewerage under pressure — Unplasticized poly(vinyl chloride) (PVC-U) —

Part 4: Valves

1 Scope

This part of ISO 1452 specifies the characteristics of valves made from unplasticized poly(vinyl chloride) (PVC-U) for piping systems intended for water supply and for buried and above-ground drainage and sewerage under pressure.

It also specifies the test parameters for the test methods referred to in this part of ISO 1452.

In conjunction with ISO 1452-1, ISO 1452-2, ISO 1452-3 and ISO 1452-5 it is applicable to PVC-U valves with components of PVC-U, other plastics and non-plastics materials intended to be used for the following:

- a) water mains and services buried in ground;
- b) conveyance of water above ground for both outside and inside buildings;
- c) buried and above-ground drainage and sewerage under pressure.

It is applicable to valves in piping systems intended for the supply of water under pressure up to and including 25 °C (cold water) intended for human consumption and for general purposes as well as for waste water under pressure.

This part of ISO 1452 is also applicable to valves for the conveyance of water and waste water up to and including 45 °C. For temperatures between 25 °C and 45 °C, Figure A.1 of ISO 1452-2:2009 applies.

NOTE 1 The producer and the end-user can come to agreement on the possibilities of use for temperatures above 45 °C on a case-by-case basis.

This part of ISO 1452 is applicable to valves of the following types:

- valves for solvent cementing;
- valves for elastomeric ring seal joints;
- valves for flanged joints.

NOTE 2 It is the responsibility of the purchaser or specifier to make the appropriate selections from these aspects, taking into account their particular requirements and any relevant national regulations and installation practices or codes.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 580, *Plastics piping and ducting systems — Injection-moulded thermoplastics fittings — Methods for visually assessing the effects of heating*

ISO 1167-1, *Thermoplastics pipes, fittings and assemblies for the conveyance of fluids — Determination of the resistance to internal pressure — Part 1: General method*

ISO 1167-3, *Thermoplastics pipes, fittings and assemblies for the conveyance of fluids — Determination of the resistance to internal pressure — Part 3: Preparation of components*

ISO 1183-1:2004, *Plastics — Methods for determining the density of non-cellular plastics — Part 1: Immersion method, liquid pycnometer method and titration method*

ISO 1452-1:2009, *Plastics piping systems for water supply and for buried and above-ground drainage and sewerage under pressure — Unplasticized poly(vinyl chloride) (PVC-U) — Part 1: General*

ISO 1452-2:2009, *Plastics piping systems for water supply and for buried and above-ground drainage and sewerage under pressure — Unplasticized poly(vinyl chloride) (PVC-U) — Part 2: Pipes*

ISO 1452-3:2009, *Plastics piping systems for water supply and for buried and above-ground drainage and sewerage under pressure — Unplasticized poly(vinyl chloride) (PVC-U) — Part 2: Fittings*

ISO 1452-5, *Plastics piping systems for water supply and for buried and above-ground drainage and sewerage under pressure — Unplasticized poly(vinyl chloride) (PVC-U) — Part 5: Fitness for purpose of the system*

ISO 2507-1:1995, *Thermoplastics pipes and fittings — Vicat softening temperature — Part 1: General test method*

ISO 2507-2:1995, *Thermoplastics pipes and fittings — Vicat softening temperature — Part 2: Test conditions for unplasticized poly(vinyl chloride) (PVC-U) or chlorinated poly(vinyl chloride) (PVC-C) pipes and fittings and for high impact resistance poly(vinyl chloride) (PVC-HI) pipes*

ISO 3126, *Plastics piping systems — Plastics components — Determination of dimensions*

ISO 7686, *Plastics pipes and fittings — Determination of opacity*

ISO 16135, *Industrial valves — Ball valves of thermoplastics materials*

ISO 16136, *Industrial valves — Butterfly valves of thermoplastics materials*

ISO 16137, *Industrial valves — Check valves of thermoplastics materials*

ISO 16138, *Industrial valves — Diaphragm valves of thermoplastics materials*

ISO 16139, *Industrial valves — Gate valves of thermoplastics materials*

ISO 21787, *Industrial valves — Globe valves of thermoplastics materials*

EN 802, *Plastics piping and ducting systems — Injection-moulded thermoplastics fittings for pressure piping systems — Test method for maximum deformation by crushing*