

Metallic and other inorganic coatings - Electrodeposited coatings of nickel, nickel plus chromium, copper plus nickel and of copper plus nickel plus chromium

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN ISO 1456:2009 sisaldab Euroopa standardi EN ISO 1456:2009 ingliskeelset teksti.

Standard on kinnitatud Eesti Standardikeskuse 30.09.2009 käskkirjaga ja jõustub sellekohase teate avaldamisel EVS Teatajas.

Euroopa standardimisorganisatsioonide poolt rahvuslikele liikmetele Euroopa standardi teksti kättesaadavaks tegemise kuupäev on 01.08.2009.

Standard on kättesaadav Eesti standardiorganisatsioonist.

This Estonian standard EVS-EN ISO 1456:2009 consists of the English text of the European standard EN ISO 1456:2009.

This standard is ratified with the order of Estonian Centre for Standardisation dated 30.09.2009 and is endorsed with the notification published in the official bulletin of the Estonian national standardisation organisation.

Date of Availability of the European standard text 01.08.2009.

The standard is available from Estonian standardisation organisation.

ICS 25.220.40

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English Version

**Metallic and other inorganic coatings - Electrodeposited coatings
of nickel, nickel plus chromium, copper plus nickel and of copper
plus nickel plus chromium (ISO 1456:2009)**

Revêtements métalliques et autres revêtements
inorganiques - Dépôts électrolytiques de nickel, de nickel
plus chrome, de cuivre plus nickel et de cuivre plus nickel
plus chrome (ISO 1456:2009)

Metallische und andere anorganische Überzüge -
Galvanische Überzüge aus Nickel, Chrom-Nickel und
Kupfer-Chrom-Nickel (ISO 1456:2009)

This European Standard was approved by CEN on 8 July 2009.

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Foreword

This document (EN ISO 1456:2009) has been prepared by Technical Committee ISO/TC 107 "Metallic and other inorganic coatings" in collaboration with Technical Committee CEN/TC 262 "Metallic and other inorganic coatings", the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by February 2010, and conflicting national standards shall be withdrawn at the latest by February 2010.

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Endorsement notice

The text of ISO 1456:2009 has been approved by CEN as a EN ISO 1456:2009 without any modification.

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Introduction

This International Standard is a revised version of ISO 1456:2003: *Metallic coatings — Electrodeposited coatings of nickel plus chromium and of copper plus nickel plus chromium* incorporating ISO 1458:2002: *Metallic coatings — Electrodeposited coatings of nickel*.

Decorative, electrodeposited nickel coatings, with and without copper undercoats and without chromium topcoats, are suitable for applications in which tarnishing could be prevented by avoiding rubbing or handling in service or by the use of topcoats other than chromium. They are also suitable for those applications where tarnishing is of no importance. Corrosion resistance depends on the type and thickness of the coatings.

Decorative, electrodeposited nickel plus chromium and copper plus nickel plus chromium coatings are applied to manufactured articles to enhance their appearance and corrosion resistance. Corrosion resistance depends on the type and thickness of the coatings. In general, multilayer nickel coatings provide better corrosion resistance than single-layer nickel coatings of equal thickness, and micro-discontinuous chromium coatings provide better protection than conventional chromium.

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1 Scope

This International Standard specifies requirements for decorative nickel, nickel plus chromium, copper plus nickel and copper plus nickel plus chromium coatings that are applied to iron, steel, zinc alloys, copper and copper alloys, and to aluminium and aluminium alloys, to provide an attractive appearance and enhanced corrosion resistance. Coating designations are specified that differ in thickness and type, and guidance is given on selecting the coating designation appropriate for the service conditions to which the coated product will be exposed.

This International Standard does not specify the surface condition required by the basis metal prior to the coating process, and is not applicable to coatings on sheet, strip or wire in the non-fabricated form nor to threaded fasteners or coil springs.

Requirements for decorative, electroplated copper plus nickel plus chromium coatings on plastic materials are specified in ISO 4525. ISO 4526 and ISO 6158 specify requirements for coatings of nickel and chromium, respectively, for engineering purposes.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 1463, *Metallic and oxide coatings — Measurement of coating thickness — Microscopical method*

ISO 2064, *Metallic and other inorganic coatings — Definitions and conventions concerning the measurement of thickness*

ISO 2080, *Metallic and other inorganic coatings — Surface treatment, metallic and other inorganic coatings — Vocabulary*

ISO 2177, *Metallic coatings — Measurement of coating thickness — Coulometric method by anodic dissolution*

ISO 2361, *Electrodeposited nickel coatings on magnetic and non-magnetic substrates — Measurement of coating thickness — Magnetic method*

ISO 2819, *Metallic coatings on metallic substrates — Electrodeposited and chemically deposited coatings — Review of methods available for testing adhesion*

ISO 3497, *Metallic coatings — Measurement of coating thickness — X-ray spectrometric methods*

ISO 3543, *Metallic and non-metallic coatings — Measurement of thickness — Beta backscatter method*

ISO 3882, *Metallic and other inorganic coatings — Review of methods of measurement of thickness*

ISO 4519, *Electrodeposited metallic coatings and related finishes — Sampling procedures for inspection by attributes*

ISO 4541:1978, *Metallic and other non-organic coatings — Corrodokote corrosion test (CORR test)*

ISO 9220, *Metallic coatings — Measurement of coating thickness — Scanning electron microscope method*

ISO 9587, *Metallic and other inorganic coatings — Pretreatment of iron or steel to reduce the risk of hydrogen embrittlement*

ISO 9588, *Metallic and other inorganic coatings — Post-coating treatments of iron or steel to reduce the risk of hydrogen embrittlement*

ISO 10289, *Methods for corrosion testing of metallic and other inorganic coatings on metallic substrates — Rating of test specimens and manufactured articles subjected to corrosion tests*

ISO 10587, *Metallic and other inorganic coatings — Test for residual embrittlement in both metallic-coated and uncoated externally-threaded articles and rods — Inclined wedge method*

ISO 15724, *Metallic and other inorganic coatings — Electrochemical measurement of diffusible hydrogen in steels — Barnacle electrode method*

ISO 16348, *Metallic and other inorganic coatings — Definitions and conventions concerning appearance*

ISO 27831-2, *Metallic and other inorganic coatings — Cleaning and preparation of metal surfaces — Part 2: Non-ferrous metals and alloys*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 2064, ISO 2080, ISO 9587, ISO 9588 and ISO 16348 apply.