

Soonega lamekoonuspea-plekikruvid (ISO 1481:2011)

Slotted pan head tapping screws (ISO 1481:2011)

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

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Standard on kättesaadav Eesti standardiorganisatsioonist.	The standard is available from Estonian standardisation organisation.

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Ingliskeelsed võtmesõnad: designation, dimensions, fasteners, screws, slotted head screws, tapping screws,

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English Version

Slotted pan head tapping screws (ISO 1481:2011)

Vis à tôle à tête cylindrique large fendue (ISO 1481:2011)

Flachkopf-Blechschauben mit Schlitz (ISO 1481:2011)

This European Standard was approved by CEN on 1 July 2011.

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Foreword

This document (EN ISO 1481:2011) has been prepared by Technical Committee ISO/TC 2 "Fasteners" in collaboration with Technical Committee CEN/TC 185 "Fasteners" the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by February 2012, and conflicting national standards shall be withdrawn at the latest by February 2012.

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Endorsement notice

The text of ISO 1481:2011 has been approved by CEN as a EN ISO 1481:2011 without any modification.

Slotted pan head tapping screws

1 Scope

This International Standard specifies the characteristics of slotted pan head tapping screws with thread sizes from ST 2,2 to ST 9,5 inclusive.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 225, *Fasteners — Bolts, screws, studs and nuts — Symbols and descriptions of dimensions*

ISO 1478, *Tapping screws thread*

ISO 2702, *Heat-treated steel tapping screws — Mechanical properties*

ISO 3269, *Fasteners — Acceptance inspection*

ISO 3506-4, *Mechanical properties of corrosion-resistant stainless steel fasteners — Part 4: Tapping screws*

ISO 4042, *Fasteners — Electroplated coatings*

ISO 4759-1, *Tolerances for fasteners — Part 1: Bolts, screws, studs and nuts — Product grades A, B and C*

ISO 8992, *Fasteners — General requirements for bolts, screws, studs and nuts*

ISO 10683, *Fasteners — Non-electrolytically applied zinc flake coatings*

ISO 16048, *Passivation of corrosion-resistant stainless-steel fasteners*