

**Aluminium and aluminium alloys - Circle and circle stock
for the production of culinary utensils - Specifications**

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN 851:2014 sisaldab Euroopa standardi EN 851:2014 inglisekeelset teksti.	This Estonian standard EVS-EN 851:2014 consists of the English text of the European standard EN 851:2014.
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English Version

Aluminium and aluminium alloys - Circle and circle stock for the production of culinary utensils - Specifications

Aluminium et alliages d'aluminium - Disques et ébauches pour disques pour applications culinaires - Spécifications

Aluminium und Aluminiumlegierungen - Ronden und Rondenvormaterial zur Herstellung von Küchengeschirr - Spezifikationen

This European Standard was approved by CEN on 13 March 2014.

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Foreword

This document (EN 851:2014) has been prepared by Technical Committee CEN/TC 132 "Aluminium and aluminium alloys", the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2014 and conflicting national standards shall be withdrawn at the latest by October 2014.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 851:1995.

With regard the previous version, Clause 2 Normative references was updated; no new alloys were added.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

1 Scope

This European Standard specifies the particular requirements for wrought aluminium and aluminium alloys in the form of circle or circle stock for culinary utensils applications.

This standard is applicable to:

- Circles made out of hot or cold rolled circles stock, with a thickness from 0,2 mm up to and including 12 mm and with a diameter from 100 mm up to and including 1 600 mm.

NOTE Circles with a diameter up to 1 000 mm can be produced by blanking.

- Hot or cold-rolled circle stock with a thickness from 0,2 mm up to and including 12 mm and with a width up to 1 600 mm.

This European Standard is not applicable to slugs for impact extrusions which are dealt with in other European Standards.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 485-1, *Aluminium and aluminium alloys – Sheet, strip and plate – Part 1: Technical conditions for inspection and delivery*

EN 485-2, *Aluminium and aluminium alloys - Sheet, strip and plate - Part 2: Mechanical properties*

EN 485-3, *Aluminium and aluminium alloys - Sheet, strip and plate - Part 3: Tolerances on dimensions and form for hot-rolled products*

EN 485-4, *Aluminium and aluminium alloys - Sheet, strip and plate - Part 4: Tolerances on shape and dimensions for cold-rolled products*

EN 515, *Aluminium and aluminium alloys - Wrought products - Temper designations*

EN 602, *Aluminium and aluminium alloys - Wrought products - Chemical composition of semi-finished products used for the fabrication of articles for use in contact with foodstuff*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

3.1

circle

circular flat product obtained by circular sawing or shearing, or by blanking of a flat rolled product with a uniform thickness over 0,20 mm