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Flat products made of steels for pressure purposes - Part 7: Stainless steels



EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 10028-7:2008 sisaldab Euroopa standardi EN 10028-7:2007 ingliskeelset teksti.

This Estonian standard EVS-EN 10028-7:2008 consists of the English text of the European standard EN 10028-7:2007.

Standard on kinnitatud Eesti Standardikeskuse 27.02.2008 käskkirjaga ja jõustub sellekohase teate avaldamisel EVS Teatajas.

This standard is ratified with the order of Estonian Centre for Standardisation dated 27.02.2008 and is endorsed with the notification published in the official bulletin of the Estonian national standardisation organisation.

Euroopa standardimisorganisatsioonide poolt rahvuslikele liikmetele Euroopa standardi teksti kättesaadavaks tegemise kuupäev on 05.12.2007.

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The standard is available from Estonian standardisation organisation.

ICS 77.140.30, 77.140.50

Võtmesõnad:

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EUROPEAN STANDARD NORME EUROPÉENNE EUROPÄISCHE NORM

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English Version

Flat products made of steels for pressure purposes - Part 7: Stainless steels

Produits plats en aciers pour appareils à pression - Partie 7: Aciers inoxydables Flacherzeugnisse aus Druckbehälterstählen - Teil 7: Nichtrostende Stähle

This European Standard was approved by CEN on 21 October 2007.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

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Foreword

This document (EN 10028-7:2007) has been prepared by Technical Committee ECISS/TC 22 "Steels for pressure purposes - Qualities", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2008, and conflicting national standards shall be withdrawn at the latest by June 2008.

This document supersedes EN 10028-7:2000.

This European Standard has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive 97/23/EC.

For relationship with EU Directive 97/23/EC, see informative Annex ZA, which is an integral part of this document.

The steel grades covered by this European Standard have been selected from EN 10088-1.

EN 10028 consists of the following parts under the general title *Flat products made of steels for pressure purposes*:

- Part 1: General requirements
- Part 2: Non-alloy and alloy steels with specified elevated temperature properties
- Part 3: Weldable fine grain steels, normalized
- Part 4: Nickel alloy steels with specified low temperature properties
- Part 5: Weldable fine grain steels, thermomechanically rolled
- Part 6: Weldable fine grain steels, quenched and tempered
- Part 7: Stainless steels

NOTE The clauses marked by two points (••) contain information relating to agreements that may be made at the time of enquiry and order.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

1 Scope

This European Standard specifies requirements for flat products for pressure purposes made of stainless steels, including austenitic creep resisting steels, in thicknesses as indicated in Tables 7 to 10.

The requirements of EN 10028-1 also apply.

NOTE 1 The steel grades covered by this European Standard have been selected from EN 10088-1.

NOTE 2 Once this European Standard is published in the Official Journal of the European Union (OJEU) under Directive 97/23/EC, presumption of conformity to the Essential Safety Requirements (ESRs) of Directive 97/23/EC is limited to technical data of materials in this European Standard (Part 1 and Part 7) and does not presume adequacy of the material to a specific item of equipment. Consequently, the assessment of the technical data stated in this material standard against the design requirements of this specific item of equipment to verify that the ESRs of the Pressure Equipment Directive are satisfied, needs to be done.

Normative references 2

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 10028-1:2007, Flat products made of steels for pressure purposes — Part 1: General requirements

EN 10029, Hot rolled plates 3 mm thick or above — Tolerances on dimensions, shape and mass

EN 10088-1:2005, Stainless steels — Part 1: List of stainless steels

EN ISO 643, Steels — Micrographic determination of the apparent grain size (ISO 643:2003)

EN ISO 3651-2, Determination of the resistance to intergranular corrosion of stainless steels — Part 2: Ferritic, austenitic and ferritic-austenitic (duplex) stainless steels — Corrosion test in media containing sulfuric acid (ISO 3651-2:1998)

3 Terms and definitions

For the purposes of this document, the terms and definitions given in EN 10028-1:2007 and the following apply.

3.1

cryogenic temperature

temperature lower than -75 °C used in the liquefaction of gases