

**Hot rolled round steel bars -
Dimensions and tolerances on shape
and dimensions**

Hot rolled round steel bars - Dimensions and
tolerances on shape and dimensions

ICS 77.140.60

English version

Hot rolled round steel bars for general purposes - Dimensions and tolerances on shape and dimensions

Ronds laminés à chaud - Dimensions et tolérances sur la
forme et les dimensions

Warmgewalzte Rundstäbe aus Stahl - Maße,
Formtoleranzen und Grenzabmaße

This European Standard was approved by CEN on 18 September 2003.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Management Centre or to any CEN member.

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Foreword

This document (EN 10060:2003) has been prepared by Technical Committee ECISS/TC 11 "Structural steel sections and hot rolled steel bars for engineering use — Dimensions and tolerances", the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2004, and conflicting national standards shall be withdrawn at the latest by April 2004.

This European Standard replaces:

EURONORM 60-77 *Hot rolled round bars for general purposes.*

EURONORM 65-80 *Hot rolled round steel bars for screws and rivets.*

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Luxembourg, Malta, Netherlands, Norway, Portugal, Slovakia, Spain, Sweden, Switzerland and the United Kingdom.

1 Scope

This European Standard specifies the nominal dimensions and the tolerances on dimensions and shape of hot-rolled round steel bars.

2 Normative references

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text, and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies (including amendments).

EN 10079:1992, *Definition of steel products*.

EN 10088-1, *Stainless steels — Part 1: List of stainless steels*.

3 Terms and definitions

For the purposes of this European Standard, the terms and definitions given in EN 10079:1992 apply.

4 Designation

The designation of hot-rolled round steel bars shall comprise:

- the term "round bar";
- the number of this European Standard (EN 10060);
- dimensions in mm (diameter and length (M, F or E, see Table 4)) ;
- tolerance class P, if necessary;
- the number of the quality standard and the steel name or steel number of the ordered steel.

EXAMPLE 1

Round bar EN 10060 - 40x6000M

steel EN 10025 - S235JR

EXAMPLE 2

Round bar EN 10060 - 26,65x3600F - P

steel EN 10083-1 - 42CrMo4