Roostevaba teras. Osa 2: Korrosioonikindlate terasplaatide ja ribade tehnilised tingimused üldiseksja ehituslikuks kasutamiseks

Stainless steels - Part 2: Technical delivery conditions for sheet/plate and strip of corrosion resisting steels for general and construction purposes



EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 10088-
2:2005 sisaldab Euroopa standardi EN
10088-2:2005 ingliskeelset teksti.

Käesolev dokument on jõustatud 15.07.2005 ja selle kohta on avaldatud teade Eesti standardiorganisatsiooni ametlikus väljaandes.

Standard on kättesaadav Eesti standardiorganisatsioonist.

This Estonian standard EVS-EN 10088-2:2005 consists of the English text of the European standard EN 10088-2:2005.

This document is endorsed on 15.07.2005 with the notification being published in the official publication of the Estonian national standardisation organisation.

The standard is available from Estonian standardisation organisation.

Käsitlusala:

This part of EN 10088 specifies the technical delivery conditions for hot or cold rolled sheet/plate and strip of standard grades and special grades of corrosion resisting steels for general and construction purposes.

Scope:

This part of EN 10088 specifies the technical delivery conditions for hot or cold rolled sheet/plate and strip of standard grades and special grades of corrosion resisting steels for general and construction purposes.

ICS 77.140.20, 77.140.50

Võtmesõnad: acceptance testing, classifications, corrosion-resistant s, grades, quality, sheet steels, sheets, specification (approval), specifications, stainless steels, steel grades, steel strips, steels, strips, structural steels, tape, testing

Hinnagrupp S

EUROPEAN STANDARD

EN 10088-2

NORME EUROPÉENNE **EUROPÄISCHE NORM**

June 2005

ICS 77.140.20; 77.140.50

Supersedes EN 10088-2:1995

English version

Stainless steels - Part 2: Technical delivery conditions for sheet/plate and strip of corrosion resisting steels for general purposes

Aciers inoxydables - Partie 2: Conditions techniques de livraison des tôles et bandes en acier de résistance à la corrosion pour usage général

Nichtrostende Stähle - Teil 2: Technische Lieferbedingungen für Blech und Band aus korrosionsbeständigen Stählen für allgemeine Verwendung

This European Standard was approved by CEN on 4 May 2005.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

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Contents

		Page
orew	ord	
	Scope	
	Normative references	
	Terms and definitions	
	Designation and ordering	
1	Designation of steel grades	
2	Designation to be used on ordering	
	Classification of grades	
	Requirements	
1	Steelmaking process	
2	Delivery condition	
3	Chemical composition	
4	Chemical corrosion properties	
5	Mechanical properties	
6	Surface quality	
7	Internal soundness	
8	Formability at room temperature	
9	Dimensions and tolerances on dimensions and shape	
10	Calculation of mass and tolerances on mass	
1 2 3 4 5	General	1
	Marking	1
nnex	α A (informative) Guidelines for further treatment (including heat treatment) i	
	B (informative) Applicable dimensional standards	
iblio	graphy	X 4:

Foreword

This document (EN 10088-2:2005) has been prepared by Technical Committee ECISS/TC 23 "Steels for heat treatment, alloy steels and free-cutting steels - Qualities and dimensions", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2005, and conflicting national standards shall be withdrawn at the latest by December 2005.

This document supersedes EN 10088-2:1995.

EN 10088, under the general title "Stainless steels", consists of the following parts:

- Part 1: List of stainless steels (including a table of European Standards, in which these stainless steels
 are further specified, see Annex D),
- Part 2: Technical delivery conditions for sheet/plate and strip of corrosion resisting steels for general purposes,
- Part 3: Technical delivery conditions for semi-finished products, bars, rods, wire, sections and bright products of corrosion resisting steels for general purposes.

The European Organisation for Standardisation (CEN) draws attention to the fact that it is claimed that compliance with this document may involve the use of patents concerning four steel grades.

CEN takes no position concerning the evidence, validity and scope of these patent rights.

The holder of these patent rights has assured CEN that they are willing to negotiate licenses, under reasonable and non-discriminatory terms and conditions, with applicants throughout the world. In this respect, the statements of the holders of these patent rights are registered with CEN. Information may be obtained from:

Grades 1.4362, 1.4410 and 1.4477

Sandvik AB SE-811 81 SANDVIKEN Sweden

Grade 1.4652

Outokumpu Stainless AB SE-77480 AVESTA Sweden

Attention is drawn to the possibility that some of the elements within this document may be the subject of patent rights other than those indicated above. CEN shall not be responsible for identifying any or all such patent rights.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

1 Scope

1.1 This part of EN 10088 specifies the technical delivery conditions for hot or cold rolled sheet/plate and strip of standard grades and special grades of corrosion resisting stainless steels for general purposes.

NOTE General purposes include the use of stainless steels in contact with foodstuffs.

- **1.2** The general technical delivery conditions specified in EN 10021 apply in addition to the specifications of this European Standard, unless otherwise specified in this European Standard.
- **1.3** This European Standard does not apply to components manufactured by further processing of the product forms listed in 1.1 with quality characteristics altered as a result of such further processing.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 10002-1, Metallic materials - Tensile testing - Part 1: Method of test at ambient temperature.

EN 10002-5, Metallic materials - Tensile testing - Part 5: Method of test at elevated temperature.

EN 10021, General technical delivery requirements for steel and iron products.

EN 10027-1, Designation systems for steels - Part 1: Steel names, principal symbols.

EN 10027-2, Designation systems for steels - Part 2: Numerical system.

EN 10045-1, Metallic materials - Charpy impact test - Part 1: Test method.

EN 10052, Vocabulary of heat treatment terms for ferrous products.

EN 10079, Definition of steel products.

EN 10088-1, Stainless steels - Part 1: List of stainless steels.

EN 10163-2, Delivery requirements for surface condition of hot rolled steel plates, wide flats and sections - Part 2: Plate and wide flats.

EN 10168:2004. Steel products – Inspection documents – List of information and description.

EN 10204:2004, Metallic products - Types of inspection documents.

EN 10307, Non-destructive testing - Ultrasonic testing of austenitic and austenitic-ferritic stainless steels flat products of thickness equal to or greater than 6 mm (reflection method).

EN ISO 377, Steel and steel products - Location and preparation of samples and test pieces for mechanical testing (ISO 377:1997).

EN ISO 3651-2, Determination of resistance to intergranular corrosion of stainless steels - Part 2: Ferritic, austenitic and ferritic-austenitic (duplex) stainless steels - Corrosion test in media containing sulfuric acid (ISO 3651-2:1998).

EN ISO 6506-1, Metallic materials - Brinell hardness test - Part 1: Test method (ISO 6506-1:1999).

EN ISO 6507-1, Metallic materials - Vickers hardness test - Part 1: Test method (ISO 6507-1:1997).

EN ISO 6508-1, Metallic materials - Rockwell hardness test - Part 1: Test method (scales A, B, C, D, E, F, G, H, K, N, T) (ISO 6508-1:1999).

EN ISO 14284, Steel and iron - Sampling and preparation of samples for the determination of chemical composition (ISO 14284:1996).

3 Terms and definitions

For the purposes of this European Standard, the following terms and definitions apply:

3.1

stainless steels

definition in EN 10088-1 applies

3.2

corrosion resisting steels

steels with at least 10,5 % Cr and max. 1,20 % C if their resistance to corrosion is of primary importance

3 3

product forms

definitions in EN 10079 apply

3.4

types of heat-treatment

definitions in EN 10052 apply

3.5

general purposes

purposes other than the special purposes mentioned in the Bibliography

3.6

standard grades

grades with a relatively good availability and a wider range of application

3.7

special grades

grades for special use and/or with limited availability

4 Designation and ordering

4.1 Designation of steel grades

The steel names and steel numbers (see Tables 1 to 4) were formed in accordance with EN 10027-1 and EN 10027-2 respectively.

4.2 Designation to be used on ordering

The complete designation for ordering a product according to this document shall contain the following information:

- desired quantity;
- product form (strip or sheet/plate);