

**Roostevabad terased. Osa 4: Ehituses kasutatavate korrosioonikindlast terasest pleki/lehtede ja riba tehnilised tarnetingimused**

**Stainless steels - Part 4: Technical delivery conditions for sheet/plate and strip of corrosion resisting steels for construction purposes**

EVS

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ICS 77.140.20, 77.140.50

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English Version

**Stainless steels - Part 4: Technical delivery conditions for  
sheet/plate and strip of corrosion resisting steels for construction  
purposes**

Aciers inoxydables - Partie 4: Conditions techniques de  
livraison des tôles et bandes en acier résistant à la  
corrosion pour usage de construction

Nichtrostende Stähle - Teil 4: Technische  
Lieferbedingungen für Blech und Band aus  
korrosionsbeständigen Stählen für das Bauwesen

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## Foreword

This document (EN 10088-4:2009) has been prepared by Technical Committee ECISS/TC 23 "Steels for heat treatment, alloy steels and free-cutting steels - Qualities and dimensions", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2009, and conflicting national standards shall be withdrawn at the latest by January 2011.

EN 10088, under the general title "Stainless steels", consists of the following parts:

Part 1: List of stainless steels (including a table of European Standards, in which these stainless steels are further specified, see Annex D);

Part 2: Technical delivery conditions for sheet/plate and strip of corrosion resisting steels for general purposes;

Part 3: Technical delivery conditions for semi-finished products, bars, rods, wire, sections and bright products of corrosion resisting steels for general purposes;

Part 4: Technical delivery conditions for sheet/plate and strip of corrosion resisting steels for construction purposes;

Part 5: Technical delivery conditions for bars, rods, wire, sections and bright products of corrosion resisting steels for construction purposes.

The European Committee for Standardisation (CEN) draws attention to the fact that it is claimed that compliance with this document may involve the use of patents concerning two steel grades.

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For relationship with EC Directive(s), see informative Annex ZA, which is an integral part of this document.

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## 1 Scope

The scope of this part of EN 10088 is to specify the technical delivery conditions for hot or cold rolled sheet/plate and strip of standard and special grades of corrosion resisting stainless steels for construction purposes in addition to the general technical delivery conditions specified in EN 10021.

This European Standard does not apply to components manufactured by further processing of the product forms listed above with quality characteristics altered as a result of such further processing.

## 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 10002-1, *Metallic materials - Tensile testing - Part 1: Method of test at ambient temperature*

EN 10002-5, *Metallic materials - Tensile testing - Part 5: Method of testing at elevated temperature*

EN 10021, *General technical delivery requirements for steel products*

EN 10027-1, *Designation systems for steels - Part 1: Steel names*

EN 10027-2, *Designation systems for steels - Part 2: Numerical system*

EN 10045-1, *Metallic materials - Charpy impact test - Part 1: Test method*

EN 10052:1993, *Vocabulary of heat treatment terms for ferrous products*

EN 10079:2007, *Definition of steel products*

EN 10088-1:2005, *Stainless steels - Part 1: List of stainless steels*

EN 10088-2, *Stainless steels – Part 2: Technical delivery conditions for sheet/plate and strip of corrosion resisting steels for general purposes*

EN 10163-2, *Delivery requirements for surface condition of hot-rolled steel plates, wide flats and sections - Part 2: Plates and wide flats*

EN 10168:2004, *Steel products – Inspection documents – List of information and description*

EN 10204, *Metallic products - Types of inspection documents*

CEN/TR 10261, *Iron and steel – Review of available methods of chemical analysis*

EN 10307, *Non-destructive testing - Ultrasonic testing of austenitic and austenitic-ferritic stainless steels flat products of thickness equal to or greater than 6 mm (reflection method)*

EN ISO 377, *Steel and steel products - Location and preparation of samples and test pieces for mechanical testing (ISO 377:1997)*

EN ISO 3651-2, *Determination of resistance to intergranular corrosion of stainless steels - Part 2: Ferritic, austenitic and ferritic-austenitic (duplex) stainless steels - Corrosion test in media containing sulphuric acid (ISO 3651-2:1998)*

EN ISO 6506-1, *Metallic materials - Brinell hardness test - Part 1: Test method (ISO 6506-1:2005)*

EN ISO 6507-1, *Metallic materials - Vickers hardness test - Part 1: Test method (ISO 6507-1:2005)*

EN ISO 6508-1, *Metallic materials - Rockwell hardness test - Part 1: Test method (scales A, B, C, D, E, F, G, H, K, N, T) (ISO 6508-1:2005)*

EN ISO 9001:2008, *Quality management systems - Requirements (ISO 9001:2008)*

EN ISO 14284, *Steel and iron - Sampling and preparation of samples for the determination of chemical composition (ISO 14284:1996)*

### 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

#### 3.1

##### **stainless steels**

the definition in EN 10088-1:2005 applies

#### 3.2

##### **corrosion resisting steels**

steels with at least 10,5 % Cr and max. 1,20 % C if their resistance to corrosion is of primary importance

#### 3.3

##### **product forms**

the definitions in EN 10079:2007 apply

#### 3.4

##### **types of heat-treatment**

the definitions in EN 10052:1993 apply

#### 3.5

##### **standard grades**

grades with a relatively good availability and a wider range of application

#### 3.6

##### **special grades**

grades for special use and/or with limited availability

### 4 Designation and ordering

#### 4.1 Designation of steel grades

The steel names and steel numbers (see Tables 1 to 4) are allocated in accordance with EN 10027-1 and EN 10027-2 respectively.

#### 4.2 Order designation

The complete designation for ordering a product according to this European Standard shall contain the following information:

- a) the desired quantity;
- b) the product form (e.g.: strip or sheet/plate);