

This document is a preview generated by EVS

**Teraskoordiga konveierilindid. Osa 3: Maa-alustes paigaldistes kasutamiseks mõeldud terastrossiga lintkonveierid**

Steel cord conveyor belts - Part 3: Special safety requirements for belts for use in underground installations

**EESTI STANDARDI EESSÕNA****NATIONAL FOREWORD**

Käesolev Eesti standard EVS-EN ISO 15236-3:2008 sisaldb Euroopa standardi EN ISO 15236-3:2007 ingliskeelset teksti.	This Estonian standard EVS-EN ISO 15236-3:2008 consists of the English text of the European standard EN ISO 15236-3:2007.
Standard on kinnitatud Eesti Standardikeskuse 28.01.2008 käskkirjaga ja jõustub sellekohase teate avaldamisel EVS Teatajas.	This standard is ratified with the order of Estonian Centre for Standardisation dated 28.01.2008 and is endorsed with the notification published in the official bulletin of the Estonian national standardisation organisation.
Euroopa standardimisorganisatsioonide poolt rahvuslikele liikmetele Euroopa standardi teksti kätesaadavaks tegemise kuupäev on 01.07.2007.	Date of Availability of the European standard text 01.07.2007.
Standard on kätesaadav Eesti standardiorganisatsionist.	The standard is available from Estonian standardisation organisation.

**ICS 53.040.20****Võtmesõnad:****Standardite reproduutseerimis- ja levitamisõigus kuulub Eesti Standardikeskusele**

Andmete paljundamine, taastekitamine, kopeerimine, salvestamine elektroonilisse süsteemi või edastamine ükskõik millises vormis või millisel teel on keelatud ilma Eesti Standardikeskuse poolt antud kirjaliku loata.

Kui Teil on küsimusi standardite autorikaitse kohta, palun võtke ühendust Eesti Standardikeskusega:  
Aru 10 Tallinn 10317 Eesti; [www.evs.ee](http://www.evs.ee); Telefon: 605 5050; E-post: [info@evs.ee](mailto:info@evs.ee)

EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

EN ISO 15236-3

July 2007

ICS 53.040.20

English Version

Steel cord conveyor belts - Part 3: Special safety requirements  
for belts for use in underground installations (ISO 15236-3:2007)

Courroies transporteuses à câbles d'acier - Partie 3:  
Exigences de sécurité particulières aux courroies utilisées  
dans des installations souterraines (ISO 15236-3:2007)

Stahlseil-Fördergurte - Teil 3: Besondere  
Sicherheitsanforderungen für den Einsatz untertage (ISO  
15236-3:2007)

This European Standard was approved by CEN on 2 June 2007.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: rue de Stassart, 36 B-1050 Brussels

## Foreword

This document (EN ISO 15236-3:2007) has been prepared by Technical Committee CEN/TC 188 "Conveyor belts", the secretariat of which is held by BSI, in collaboration with Technical Committee ISO/TC 41 "Pulleys and belts (including veebelts)".

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2008, and conflicting national standards shall be withdrawn at the latest by January 2008.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

## Contents

	Page
<b>Foreword</b> .....	<b>iv</b>
<b>1 Scope</b> .....	<b>1</b>
<b>2 Normative references</b> .....	<b>1</b>
<b>3 Terms and definitions</b> .....	<b>2</b>
<b>4 Symbols and units</b> .....	<b>3</b>
<b>5 Belt design</b> .....	<b>4</b>
<b>6 Design and construction</b> .....	<b>5</b>
<b>7 Mechanical requirements</b> .....	<b>7</b>
<b>8 Sampling</b> .....	<b>10</b>
<b>9 Designation</b> .....	<b>11</b>
<b>10 Ordering data</b> .....	<b>11</b>
<b>11 Marking</b> .....	<b>12</b>
<b>Annex A (informative) Helpful information to be supplied by the purchaser</b> .....	<b>13</b>
<b>Bibliography</b> .....	<b>15</b>

# Steel cord conveyor belts —

## Part 3: Special safety requirements for belts for use in underground installations

### 1 Scope

This part of ISO 15236 specifies the performance and constructional requirements applicable to conveyor belts for underground mining having steel cords in the longitudinal direction as reinforcement. The requirements for design and construction apply to the design of single belts as well as the design of complete type series such as those covered in ISO 15236-2.

Steel cord belts in accordance with this part of ISO 15236 are intended for use underground in coal mines and in other applications where the highest demands for safety against fire and explosion hazards have to be complied with.

**NOTE** At present the requirements can only be met by the use of compounds based on chloroprene rubber for the covers as well as for the bonding rubber.

### 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 37, *Rubber, vulcanized or thermoplastic — Determination of tensile stress-strain properties*

ISO 703, *Conveyor belts — Transverse flexibility (troughability) — Test method*

ISO 4649:2002, *Rubber, vulcanized or thermoplastic — Determination of abrasion resistance using a rotating cylindrical drum device*

ISO 7623, *Steel cord conveyor belts — Cord-to-coating bond test — Initial test and after thermal treatment*

ISO 8094, *Steel cord conveyor belts — Adhesion strength test of the cover to the core layer*

ISO 7590:2001, *Steel cord conveyor belts — Methods for the determination of total thickness and cover thickness*

ISO 7622-2, *Steel cord conveyor belts — Longitudinal traction test — Part 2: Measurement of tensile strength*

ISO 2062, *Textiles — Yarns from packages — Determination of single-end breaking force and elongation at break*

EN 13827, *Steel cord conveyor belts — Determination of the lateral and vertical displacement of steel cords*

EN 14973, *Conveyor belts for use in underground installations — Electrical and flammability safety requirements*