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**Cleanrooms and associated controlled environments —**

Part 2:

**Specifications for testing and monitoring to  
prove continued compliance with  
ISO 14644-1**

*Salles propres et environnements maîtrisés apparentés —*

*Partie 2: Spécifications pour les essais et la surveillance en vue de  
démontrer le maintien de la conformité avec l'ISO 14644-1*



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Case postale 56 • CH-1211 Geneva 20  
Tel. + 41 22 749 01 11  
Fax + 41 22 749 09 47  
E-mail [copyright@iso.ch](mailto:copyright@iso.ch)  
Web [www.iso.ch](http://www.iso.ch)

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 3.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this part of ISO 14644 may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

International Standard ISO 14644-2 was prepared by Technical Committee ISO/TC 209, *Cleanrooms and associated controlled environments*.

ISO 14644 consists of the following parts, under the general title *Cleanrooms and associated controlled environments*:

*Part 1: Classification of air cleanliness*

— *Part 2: Specifications for testing and monitoring to prove continued compliance with ISO 14644-1*

— *Part 3: Metrology and test methods*

— *Part 4: Design, construction and start-up*

— *Part 5: Operations*

— *Part 6: Terms and definitions*

— *Part 7: Separative enclosures (clean airhoods, gloveboxes, isolators, mini-environments)*

Users should note that the titles listed for parts 3 to 7 are working titles at the time of the release of part 2. In the event that one or more of these parts are deleted from the work programme, the remaining parts may be renumbered.

Annexes A and B of this part of ISO 14644 are for information only.

## Introduction

This part of ISO 14644 provides a process to prove continued compliance with ISO 14644-1 and specifies minimum requirements for testing and monitoring. In any testing plan, consideration should also be given to the particular operational requirements, risk assessment of the installation, and its use.

Cleanrooms and associated controlled environments provide for the control of airborne particulate contamination to levels appropriate for accomplishing contamination-sensitive activities. Products and processes that benefit from the control of airborne contamination include aerospace, microelectronics, pharmaceuticals, medical devices, healthcare, food and others. Many factors besides airborne particulate cleanliness should be considered in the design, specification, operation and control of cleanrooms and other controlled environments.

In some circumstances, relevant regulatory agencies may impose supplementary policies or restrictions. In such situations, appropriate adaptations of the standard testing procedures may be required.

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# Cleanrooms and associated controlled environments —

## Part 2:

## Specifications for testing and monitoring to prove continued compliance with ISO 14644-1

### 1 Scope

This part of ISO 14644 specifies requirements for periodic testing of a cleanroom or clean zone to prove its continued compliance with ISO 14644-1 for the designated classification of airborne particulate cleanliness.

These requirements invoke the test described in ISO 14644-1 for classification of a cleanroom or clean zone. Additional tests are also specified, to be carried out in accordance with the requirements of this part of ISO 14644. Optional tests, to be applied at the user's discretion, are also identified.

This part of ISO 14644 also specifies requirements for monitoring of a cleanroom or clean zone (hereafter referred to as an installation) to provide evidence of its continued compliance with ISO 14644-1 for the designated classification of airborne particulate cleanliness.

### 2 Normative references

The following normative document contains provisions which, through reference in this text, constitute provisions of this part of ISO 14644. For dated references, subsequent amendments to, or revisions of, any of these publications do not apply. However, parties to agreements based on this part of ISO 14644 are encouraged to investigate the possibility of applying the most recent editions of the normative documents indicated below. For undated references, the latest edition of the normative document referred to applies. Members of ISO and IEC maintain registers of currently valid International Standards.

ISO 14644-1:1999, *Cleanrooms and associated controlled environments — Part 1: Classification of air cleanliness*.

ISO 14644-3:—<sup>1)</sup>, *Cleanrooms and associated controlled environments — Part 3: Metrology and test methods*.

### 3 Terms and definitions

For the purposes of this part of ISO 14644, the terms and definitions given in ISO 14644-1 and the following apply.

#### 3.1 General terms

##### 3.1.1

##### **requalification**

execution of the test sequence specified for the installation to demonstrate compliance with ISO 14644-1 according to the classification of the installation, including the verification of the selected pre-test conditions

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1) To be published.