

**Chemical analysis of ferrous materials -
Determination of phosphorus in non-
alloyed steels and irons - Molybdenum
blue spectrophotometric method**

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and irons - Molybdenum blue spectrophotometric
method

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 10184:2006 sisaldab Euroopa standardi EN 10184:2006 ingliskeelset teksti.	This Estonian standard EVS-EN 10184:2006 consists of the English text of the European standard EN 10184:2006.
Käesolev dokument on jõustatud 30.03.2006 ja selle kohta on avaldatud teade Eesti standardiorganisatsiooni ametlikus väljaandes.	This document is endorsed on 30.03.2006 with the notification being published in the official publication of the Estonian national standardisation organisation.
Standard on kättesaadav Eesti standardiorganisatsioonist.	The standard is available from Estonian standardisation organisation.

Käsitlusala: This European Standard specifies a method for the molybdenum blue spectrophotometric determination of phosphorus in non-alloyed steels and irons. The method is applicable to non-alloyed steels and irons with phosphorus contents from 0,005 % to 0,25 % (m/m).	Scope: This European Standard specifies a method for the molybdenum blue spectrophotometric determination of phosphorus in non-alloyed steels and irons. The method is applicable to non-alloyed steels and irons with phosphorus contents from 0,005 % to 0,25 % (m/m).
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English Version

**Chemical analysis of ferrous materials - Determination of
phosphorus in non-alloyed steels and irons - Molybdenum blue
spectrophotometric method**

Analyse chimique des matériaux sidérurgiques -
Détermination du phosphore dans les aciers et fontes non
alliés - Méthode par spectrophotométrie au bleu de
molybdène

Chemische Analyse von Eisenwerkstoffen - Bestimmung
von Phosphor in unlegierten Stählen und Eisen -
Spektralphotometrisches Verfahren über Molybdänblau

This European Standard was approved by CEN on 30 December 2005.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



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Foreword

This European Standard (EN 10184:2006) has been prepared by Technical Committee ECISS/TC 20 "Methods of chemical analysis of ferrous products", the secretariat of which is held by SIS.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 2006, and conflicting national standards shall be withdrawn at the latest by August 2006.

This European Standard supersedes EN 10184:1989.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

1 Scope

This European Standard specifies a method for the molybdenum blue spectrophotometric determination of phosphorus in non-alloyed steels and irons.

The method is applicable to non-alloyed steels and irons with phosphorus contents from 0,005 % to 0,25 % (m/m).

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN ISO 14284, *Steel and iron — Sampling and preparation of samples for the determination of chemical composition (ISO 14284:1996)*

3 Principle

Dissolution of a test portion in nitric and hydrochloric acids and controlled addition of perchloric acid.

Formation of the phosphomolybdate complex after removal of silicon and arsenic and reduction with hydrazine sulphate to molybdenum blue.

Spectrophotometric measurement of the blue complex at a wavelength of 680 nm or 825 nm.

4 Reagents

4.1 General

During the analysis, unless otherwise stated, only reagents of recognized analytical grade shall be used and only distilled water or water of equivalent purity.

Blank tests shall verify that the relevant reagents are free from phosphorus. Whenever necessary, the results shall be corrected accordingly. Grades giving high blank values are unsuitable and should be discarded.

4.2 Hydrochloric acid

ρ about 1,19 g/ml.

4.3 Nitric acid

ρ about 1,40 g/ml.

4.4 Perchloric acid

ρ about 1,67 g/ml.