# Metalltooted. Kontrollidokumentide tüübid

Metallic products - Types of inspection documents



### **EESTI STANDARDI EESSÕNA**

### **NATIONAL FOREWORD**

Käesolev Eesti standard EVS-EN 10204:2000 sisaldab Euroopa standardi EN

10204:1991+A1:1995 ingliskeelset teksti.

Standard on kinnitatud Eesti Standardikeskuse 11.01.2000 käskkirjaga ja jõustub sellekohase teate avaldamisel EVS Teatajas.

This Estonian standard EVS-EN 10204:2000 consists of the English text of the European standard EN 10204:1991+A1:1995.

This standard is ratified with the order of Estonian Centre for Standardisation dated 11.01.2000 and is endorsed with the notification published in the official bulletin of the Estonian national standardisation organisation.

Standard on kättesaadav Eesti standardiorganisatsioonist.

The standard is available from Estonian standardisation organisation.

ICS 77.040.01, 77.140.01, 77.150.01

dokument, kontroll, kvaliteedisertifikaat, metallurgiatoode paud- ja terastooted, tehnilistele nõuetele vastavuse sertifikaat, teras

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EN 10204:1988

NORME EUROPEENNE

EUROPAISCHE NORM

August 1991

UDC 669:620.1(088)

Descriptors: Metallurgical product, iron and steel product, steel, document, inspection, quality certificate, acceptance certificate

English version

Meta roducts - Types of inspection documents

Produits métalliques y y y y de de documents de contrôle

Metallische Erzeugnisse – Arten von Prüfbescheinigungen

This European Standard was approved by CEN on 1991-08-21 CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

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#### Foreword

The European Committee for Iron and Steel Standardization (ECISS) instructed the Technical Committee ECISS/TC9 (Secretariat: Belgium) to draw up a European Standard defining the various types of inspection documents supplied to the purchaser for the delivery of iron and steel products.

Publication of draft prEN 10204 was decided at the meeting in December 1988.

At its meeting on 21 May 1990, ECISS/TC9, after considering the comments received on prEN10204 during its 6 month enquiry, decided to extend the scope of the European standard to cover all types of metallic materials.

This European Standard EN 10204 was approved by CEN on 1991-03-16.

According to the Common PEN/CENELEC Rules, the following countries are bound to implement this European Standard:

Austria, Belgium, Denmark, Frhland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Notherland, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom

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- 1 GENERAL
- 1.1 Scope
- 1.1.1 This European Standard defines the different types of inspection documents supplied to the purchaser, in accordance with the requirements of the order, for the delivery of metallic products.
- 1.2.2

However, if agreed in the order, it may also apply to other products.

- 1.1.3 This standard is to be used in conjunction with the standards which specify the general technical delivery conditions:
- for iron and steel products, see EN 10021;
- for steel castings see TSO 4990.
- 1.1.4 The contents of the inspection documents for the delivery of iron and steel products are defined in Paronorm 168.
- 1.2 Normative references
- EN 10021 General technical delivery requirements or steel and iron and steel products (1).

Euronorm 168: 1986 - Iron and steel products - Inspection documents, Contents (2)

ISO 4990 : 1986 - Steel castings - General technical delivery requirements

#### 1.3 Definitions

The definitions of terms used are those given in the European Standard EN 10021. For convenience, they are also given below:

1.3.1 Non-specific inspection and testing

Inspection and testing carried out by the manufacturer in accordance with his own procedures to assess whether products made by the same manufacturing process meet the requirements of the order. The products inspected and tested may not necessarily be the products actually supplied.

1.3.2 Specific inspection and testing

Inspection and testing carried out, before delivery, according to the technical requirements of the order, on the products to be supplied or on test units of which the product supplied is part, in order to verify whether these products comply with the requirements of the order.

- (1) At draft stage
- (2) Until this Euronorm is converted to a European Standard, it may either be used or reference may be made to the corresponding national standards.