

**Surveotstarbelised keevitatud
terastorud. Tehnilised tarnetingimused.
Osa 3: Sulampeenterastorud**

Welded steel tubes for pressure purposes -
Technical delivery conditions - Part 3: Alloy fine
grain steel tubes

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 10217-3:2002 sisaldab Euroopa standardi EN 10217-3:2002 ingliskeelset teksti. Käesolev dokument on jõustatud 18.10.2002 ja selle kohta on avaldatud teade Eesti standardiorganisatsiooni ametlikus väljaandes. Standard on kättesaadav Eesti standardiorganisatsioonist.	This Estonian standard EVS-EN 10217-3:2002 consists of the English text of the European standard EN 10217-3:2002. This document is endorsed on 18.10.2002 with the notification being published in the official publication of the Estonian national standardisation organisation. The standard is available from Estonian standardisation organisation.
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Käsitlusala: This Part of EN 10217 specifies the technical delivery condition in two test categories for welded tubes of circular cross section, made of weldable alloy fine grain steel.	Scope: This Part of EN 10217 specifies the technical delivery condition in two test categories for welded tubes of circular cross section, made of weldable alloy fine grain steel.
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ICS 23.040.10, 77.140.75

Võtmesõnad: acceptance, analysis, area, chemical analysis and testin, measurement, orders : sales documents, pipes : tubes, sampling, specifications, tolerances, tolerances (measurement), unalloyed steels, weight : mass, weights, weldability, weldable, welded tubes, welding

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ICS 23.040.10; 77.140.75

English version

Welded steel tubes for pressure purposes - Technical delivery conditions - Part 3: Alloy fine grain steel tubes

Tubes soudés en acier pour service sous pression -
Conditions techniques de livraison - Partie 3: Tubes en
aciers alliés à grain fin

Geschweißte Stahlrohre für Druckbeanspruchungen -
Technische Lieferbedingungen - Teil 3: Rohre aus legierten
Feinkornbaustählen

This European Standard was approved by CEN on 25 April 2002.

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CEN members are the national standards bodies of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Malta, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
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Foreword

This document (EN 10217-3:2002) has been prepared by Technical Committee ECISS/TC 29, "Steel tubes and fittings for steel tubes", the secretariat of which is held by UNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2002, and conflicting national standards shall be withdrawn at the latest by November 2002.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative annex ZA, which is an integral part of this document.

Other parts of EN 10217 are:

- Part 1: Non-alloy steel tubes with specified room temperature properties.
- Part 2: Electric welded non-alloy and alloy steel tubes with specified elevated temperature properties.
- Part 4: Electric welded non-alloy steel tubes with specified low temperature properties.
- Part 5: Submerged arc welded non-alloy and alloy steel tubes with specified elevated temperature properties.
- Part 6: Submerged arc welded non-alloy steel tubes with specified low temperature properties.
- Part 7: Stainless steel tubes.

Another European Standard series covering tubes for pressure purposes is:

EN 10216: Seamless steel tubes for pressure purposes.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Malta, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.

1 Scope

This Part of EN 10217 specifies the technical delivery condition in two test categories for welded tubes of circular cross section, made of weldable alloy fine grain steel.

2 Normative References

This European Standard incorporates by date or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For date references, subsequent amendments to or revisions of, any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies (including amendments).

The requirements of this European Standard rule when they differ from those in the standards and documents referred to below:

EN 760, *Welding consumables - Fluxes for submerged arc welding – Classification*

EN 895, *Destructive tests on welds in metallic materials - Transverse tensile test.*

EN 910, *Destructive tests on weld in metallic materials -Bend test.*

EN 1321, *Destructive tests on welds in metallic materials - Macroscopic and microscopic examination of welds*

EN 10002-1, *Metallic materials - Tensile testing - Part 1 : Method of test at ambient temperature.*

EN 10002-5, *Metallic materials - Tensile testing - Part 5 : Method of testing at elevated temperature.*

EN 10020, *Definitions and classification of grades of steel.*

EN 10021, *General technical delivery requirements for steel and iron products.*

EN 10027-1, *Designation systems for steels - Part 1 : Steel names, principle symbols.*

EN 10027-2, *Designation systems for steels Part 2 : Numerical systems.*

EN 10045-1, *Metallic materials - Charpy impact test - Part 1 : Test method.*

EN 10052, *Vocabulary of heat treatment terms for ferrous products.*

EN 10204, *Metallic products - Types of inspection documents.*

ENV 10220, *Seamless and welded steel tubes - Dimensions and masses per unit length.*

EN 10233, *Metallic materials - Tubes - Flattening test.*

EN 10234, *Metallic materials - Tubes - Drift expanding test.*

EN 10236, *Metallic materials - Tubes - Ring expanding test.*

EN 10237, *Metallic materials - Tubes - Ring tensile test.*

EN 10246-1, *Non-Destructive Testing of steel tubes Part 1 : Automatic electromagnetic testing of seamless and welded (except submerged arc welded) ferromagnetic steel tubes for verification of hydraulic leak-tightness.*

EN 10246-3, *Non-Destructive Testing of steel tubes - Part 3 :Automatic eddy current testing of seamless and welded (except submerged arc-welded) steel tubes for the detection of imperfections.*

EN 10246-5, *Non-Destructive Testing of steel tubes – Part 5: Automatic full peripheral magnetic transducer/flux leakage testing of seamless and welded (except submerged arc-welded) ferromagnetic steel tubes for the detection of longitudinal imperfections.*

EN 10246-6, *Non-Destructive Testing of steel tubes - Part 6 : Automatic full peripheral ultrasonic testing of seamless steel tubes for the detection of transverse imperfections*

EN 10246-7, *Non-Destructive Testing of steel tubes - Part 7 : Automatic full peripheral ultrasonic testing of seamless and welded (except submerged arc welded) steel tubes for the detection of longitudinal imperfections.*

EN 10246-8, *Non-Destructive Testing of steel tubes – Part 8: Automatic ultrasonic testing of the weld seam of electric welded tubes for the detection of longitudinal imperfections.*

EN 10246-9, *Non-Destructive Testing of steel tubes – Part 9: Automatic ultrasonic testing of the weld seam of submerged arc-welded steel tubes for the detection of longitudinal and/or transverse imperfections.*

EN 10246-10, *Non-Destructive Testing of steel tubes – Part.10: Radiographic testing of the weld seam of automatic fusion arc-welded steel tubes for the detection of imperfections.*

EN 10246-14, *Non-Destructive Testing of steel tubes - Part 14:Automatic ultrasonic testing of seamless and welded (except submerged arc welded) steel tubes for the detection of laminar imperfections.*

EN 10246-15, *Non-Destructive Testing of steel tubes - Part 15: Automatic ultrasonic testing of strip/ plate used in the manufacture of welded steel tubes for the detection of laminar imperfections.*

EN 10246-16, *Non-Destructive Testing of steel tubes - Part 16: Automatic ultrasonic testing of the area adjacent to the weld seam of welded steel tubes for the detection of laminar imperfections.*

EN 10246-17, *Non-Destructive Testing of steel tubes - Part 17: Ultrasonic testing of tube ends of seamless and welded steel tubes for the detection of laminar imperfections.*

EN 10256, *Non-Destructive Testing of steel tubes - Qualification and competence of level 1 and level 2 NDT personnel.*

prEN 10266¹⁾, *Steel tubes, fittings and structural hollow sections - Symbols and definition of terms for use in product standards*

EN ISO 377, *Steel and steel products - Location and preparation of samples and test pieces for mechanical testing (ISO 377:1997)*

prEN 10168¹⁾, *Iron and steel products - Inspection documents - List of information and description*

EN ISO 2566-1, *Steel - Conversion of elongation values – Part 1: Carbon and low-alloy steels (ISO 2566-1:1984)*

ISO 14284, *Steel and iron - Sampling and preparation of samples for the determination of chemical composition*

EURONORM 103²⁾, *Microscopic determination of ferritic grain size of steel.*

CR 10260, *Designation systems for steel - Additional symbols*

CR 10261, *ECISS Information Circular IC 11 - Iron and steel - Review of available methods of chemical analysis.*

1) In preparation; until this document is published as a European standard, a corresponding national standard should be agreed at the time of enquiry and order.

2) Until this EURONORM is transformed into an a European Standard, it can be implemented or the corresponding national standard should be agreed at the time of enquiry and order.