

**Surveotstarbelised keevitatud
terastorud. Tehnilised tarnetingimused.
Osa 7: Roostevabast terasest torud**

Welded steel tubes for pressure purposes -
Technical delivery conditions - Part 7: Stainless steel
tubes

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 10217-7:2005 sisaldab Euroopa standardi EN 10217-7:2005 ingliskeelset teksti. Käesolev dokument on jõustatud 28.04.2005 ja selle kohta on avaldatud teade Eesti standardiorganisatsiooni ametlikus väljaandes. Standard on kättesaadav Eesti standardiorganisatsioonist.	This Estonian standard EVS-EN 10217-7:2005 consists of the English text of the European standard EN 10217-7:2005. This document is endorsed on 28.04.2005 with the notification being published in the official publication of the Estonian national standardisation organisation. The standard is available from Estonian standardisation organisation.
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Käsitlusala: This Part of this European Standard specifies the technical delivery conditions in two test categories for welded tubes of circular cross-section made of austenitic and austenitic-ferritic stainless steel which are applied for pressure and corrosion resisting purposes at room temperature, at low temperatures or at elevated temperatures	Scope: This Part of this European Standard specifies the technical delivery conditions in two test categories for welded tubes of circular cross-section made of austenitic and austenitic-ferritic stainless steel which are applied for pressure and corrosion resisting purposes at room temperature, at low temperatures or at elevated temperatures
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ICS 23.040.10, 77.140.75

Võtmesõnad: acceptance testing, circular form, measurement, orders : sales documents, pipes : tubes, specifications, temperature, testing, thermal stress, tightness, tolerances, tolerances (measurement), weight : mass, weights, weldability, welded, welded tubes, verification

Hinnagrupp R

ICS 23.040.10; 77.140.75

English version

Welded steel tubes for pressure purposes - Technical delivery conditions - Part 7: Stainless steel tubes

Tubes soudés en acier pour service sous pression -
Conditions techniques de livraison - Partie 7: Tubes en
aciers inoxydables

Geschweißte Stahlrohre für Druckbeanspruchungen
Technische Lieferbedingungen - Teil 7: Rohre aus
nichtrostenden Stählen

This European Standard was approved by CEN on 14 October 2004.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



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Foreword

This document (EN 10217-7:2005) has been prepared by Technical Committee ECISS /TC 29, "Steel tubes and fittings for steel tubes", the secretariat of which is held by UNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 2005, and conflicting national standards shall be withdrawn at the latest by August 2005.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive 97/23/EC.

For relationship with EU Directive 97/23/EC, see informative Annex ZA, which is an integral part of this document.

Other parts of EN 10217 are:

- *Part 1: Non-alloy steel tubes with specified room temperature properties;*
- *Part 2: Electric welded non-alloy and alloy steel tubes with specified elevated temperature properties;*
- *Part 3: Alloy fine grain steel tubes;*
- *Part 4: Electric welded non-alloy steel tubes with specified low temperature properties;*
- *Part 5: Submerged arc welded non-alloy and alloy steel tubes with specified elevated temperature properties;*
- *Part 6: Submerged arc welded non-alloy steel tubes with specified low temperature properties*

Another European Standard series covering tubes for pressure purposes is:

- EN 10216: Seamless steel tubes for pressure purposes.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

1 Scope

This Part of EN 10217 specifies the technical delivery conditions in two test categories for welded tubes of circular cross-section made of austenitic and austenitic-ferritic stainless steel which are applied for pressure and corrosion resisting purposes at room temperature, at low temperatures or at elevated temperatures.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 473, *Non destructive testing - Qualification and certification of NDT personnel - General principles.*

EN 910, *Destructive tests on weld in metallic materials - Bend tests.*

EN 10002-1, *Metallic materials - Tensile testing - Part 1: Method of test at ambient temperature.*

EN 10002-5, *Metallic materials - Tensile testing - Part 5: Method of test at elevated temperature.*

EN 10020:2000, *Definition and classification of grades of steel.*

EN 10021:1993, *General technical delivery requirements for steel and iron products.*

EN 10027-1, *Designation systems for steels - Part 1: Steel names, principal symbols.*

EN 10027-2, *Designation systems for steels - Part 2: Numerical system.*

EN 10028-7, *Flat products made of steels for pressure purposes – Part 7: Stainless steels.*

EN 10045-1, *Metallic materials - Charpy impact test - Part 1: Test method.*

EN 10052:1993, *Vocabulary of heat treatment terms for ferrous products.*

EN 10088-1, *Stainless steels - Part 1: List of stainless steels.*

EN 10088-2, *Stainless steels – Part 2: Technical delivery conditions for sheet/plate and strip for general purposes.*

EN 10168, *Steel products - Inspection documents - List of information and description.*

EN 10204, *Metallic products - Types of inspection documents.*

EN 10233, *Metallic materials - Tube - Flattening test.*

EN 10234, *Metallic materials - Tube - Drift expanding test.*

EN 10236, *Metallic materials - Tube - Ring expanding test.*

EN 10237, *Metallic materials - Tube - Ring tensile test.*

EN 10246-2, *Non destructive testing of steel tubes - Part 2: Automatic eddy current testing of seamless and welded (except submerged arc-welded) austenitic and austenitic-ferritic steel tubes for verification of hydraulic leak-tightness.*

EN 10246-3, *Non-destructive testing of steel tubes - Part 3: Automatic eddy current testing of seamless and welded (except submerged arc welded) steel tubes for the detection of imperfections.*

EN 10246-7, *Non destructive testing of steel tubes - Part 7: Automatic full peripheral ultrasonic testing of seamless and welded (except submerged arc welded) steel tubes for the detection of longitudinal imperfections.*

EN 10246-9, *Non-destructive testing of steel tubes - Part 9: Automatic ultrasonic testing of the weld seam of submerged arc-welded steel tubes for the detection of longitudinal and/or transverse imperfections.*

EN 10246-10, *Non-destructive testing of steel tubes - Part 10: Radiographic testing of weld seam of automatic fusion arc-welded steel tubes for the detection imperfections.*

EN 10246-16, *Non destructive testing of steel tubes - Part 16: Automatic ultrasonic testing of the area adjacent to the weld seam of welded steel tubes for the detection of laminar imperfections.*

EN 10246-17, *Non destructive testing of steel tubes – Part 17: Ultrasonic testing of tube ends of seamless and welded steel tubes for the detection of laminar imperfections.*

EN 10256, *Non destructive testing of steel tubes – Qualification and competence of level 1 and level 2 non-destructive testing personnel.*

EN 10266:2003, *Steel tubes, fittings and structural hollow sections – Symbols and definitions of terms for use in product standards.*

EN ISO 377 *Steel and steel products - Location of samples and test pieces for mechanical testing. (ISO 377:1997).*

EN ISO 1127, *Stainless steel tubes - Dimensions, tolerances and conventional masses per unit length (ISO 1127:1992).*

EN ISO 2566-2, *Steel - Conversion of elongation values - Part 2: Austenitic steels (ISO 2566-2:1984).*

EN ISO 3651-2, *Determination of resistance to intergranular corrosion of stainless steels - Part 2: Ferritic, austenitic and ferritic-austenitic (duplex) stainless steels - Corrosion test in media containing sulfuric acid (ISO 3651-2:1998).*

EN ISO 14284, *Steel and iron - Sampling and preparation of samples for the determination of the chemical composition (ISO 14284:1996).*

CR 10260, *Designation systems for steel: Additional symbols.*

CR 10261, *ECISS Information Circular 11 - Iron and steel - Review of available methods of chemical analysis.*

3 Terms and definitions

For the purpose of this Part of EN 10217, the terms and definitions given in EN 10020:2000, EN 10021:1993, EN 10052:1993 and EN 10266:2003 and the following apply.

3.1

test category

classification that indicates the extent and level of inspection and testing

3.2

employer

organization for which a person works on a regular basis

NOTE The employer may be either the tube manufacturer or supplier or a third party organization providing Non-Destructive Testing (NDT) services.

4 Symbols

For the purpose of this Part of EN 10217, the symbols given in EN 10266:2003 and the following apply.

— C1 and C2 category conformity indicators (see Clauses 7.2.1 and 7.2.3.);

— TC test category.

NOTE See also Table 2 for symbols of the delivery condition.