Dentistry - Casting and baseplate waxes

Dentistry - Casting and baseplate waxes



EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN ISO
15854:2005 sisaldab Euroopa standardi
EN ISO 15854:2005 ingliskeelset teksti.

This Estonian standard EVS-EN ISO 15854:2005 consists of the English text of the European standard EN ISO 15854:2005.

Käesolev dokument on jõustatud 29.09.2005 ja selle kohta on avaldatud teade Eesti standardiorganisatsiooni ametlikus väljaandes.

This document is endorsed on 29.09.2005 with the notification being published in the official publication of the Estonian national standardisation organisation.

Standard on kättesaadav Eesti standardiorganisatsioonist.

The standard is available from Estonian standardisation organisation.

Käsitlusala:

This International Standard is applicable to dental casting wax and to dental baseplate wax. It specifies the classification of, and requirements for, dental casting wax and baseplate wax together with the test methods to be employed to determine compliance with these requirements.

Scope:

This International Standard is applicable to dental casting wax and to dental baseplate wax. It specifies the classification of, and requirements for, dental casting wax and baseplate wax together with the test methods to be employed to determine compliance with these requirements.

ICS 11.060.10

Võtmesõnad:

EUROPEAN STANDARD NORME EUROPÉENNE

EUROPÄISCHE NORM

EN ISO 15854

July 2005

ICS 11.060.10

Supersedes EN ISO 12163:2000, EN ISO 1567:2000

English Version

Dentistry - Casting and baseplate waxes (ISO 15854:2005)

Art dentaire - Cires pour coulée et pour plaque de base (ISO 15854:2005)

Zahnheilkunde - Guss- und Basisplattenwachse (ISO 15854:2005)

This European Standard was approved by CEN on 1 July 2005.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: rue de Stassart, 36 B-1050 Brussels

Foreword

This document (EN ISO 15854:2005) has been prepared by Technical Committee ISO/TC 106 "Dentistry" in collaboration with Technical Committee CEN/TC 55 "Dentistry", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2006, and conflicting national standards shall be withdrawn at the latest by January 2006.

This document supersedes EN ISO 12163:2000 and EN ISO 1567:2000.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

Endorsement notice

oved L. The text of ISO 15854:2005 has been approved by CEN as EN ISO 15854:2005 without any modifications.

INTERNATIONAL STANDARD

ISO 15854

> First edition 2005-07-15

At a. Solution Opposite the state of the st **Dentistry** — Casting and baseplate waxes



PDF disclaimer

This PDF file may contain embedded typefaces. In accordance with Adobe's licensing policy, this file may be printed or viewed but shall not be edited unless the typefaces which are embedded are licensed to and installed on the computer performing the editing. In downloading this file, parties accept therein the responsibility of not infringing Adobe's licensing policy. The ISO Central Secretariat accepts no liability in this area.

Adobe is a trademark of Adobe Systems Incorporated.

vems
vems
vem relating to it is

relating to the vertical formula of the verti Details of the software products used to create this PDF file can be found in the General Info relative to the file; the PDF-creation parameters were optimized for printing. Every care has been taken to ensure that the file is suitable for use by ISO member bodies. In the unlikely event that a problem relating to it is found, please inform the Central Secretariat at the address given below

© ISO 2005

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office Case postale 56 • CH-1211 Geneva 20 Tel. + 41 22 749 01 11 Fax + 41 22 749 09 47 E-mail copyright@iso.org Web www.iso.org

Published in Switzerland

Contents

Page

Forewo	Forewordiv		
Introdu	ntroduction		
1	Scope	1	
2	Normative references	1	
3	Terms and definitions	1	
4	Classification	2	
5 5.1 5.2	Requirements	2 2	
5.3 5.4	Behaviour on trimming		
5.5 5.6	Appearance after flaming (Type 2) Behaviour on softening (Type 2)	3 3	
5.7 5.8	Residue on artificial teeth (Type 2)	3	
5.9 5.10 5.11	Adhesion on storage (Type 2)	3	
6	Sampling		
7 7.1 7.2	Test methods — General	3	
8 8.1 8.2 8.3 8.4	Test methods — Specific	4	
	Behaviour on trimming	8 8	
8.5 8.6 8.7	Appearance after flaming (Type 2)	8	
8.8 8.9	Adhesion on storage (Type 2)	10 10	
9 9.1 9.2	Marking and packaging Marking Packaging	11	
-	raphy		

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 15854 was prepared by Technical Committee ISO/TC 106, *Dentistry*, Subcommittee SC 2, *Prosthodontic materials*.

This first edition cancels and replaces ISO 1561:1995 and ISO 12163:1999, which have been technically revised.

Introduction

This International Standard does not include specific and quantitative requirements for freedom from biological and the state of t hazards. It is recommended that, in assessing possible biological or toxicological hazards, reference be made to ISO 7405 and ISO 10993-1 (see Bibliography).

This document is a previous general ded by tiles

Dentistry — Casting and baseplate waxes

1 Scope

This International Standard is applicable to dental casting wax and to dental baseplate wax. It specifies the classification of, and requirements for, dental casting wax and baseplate wax together with the test methods to be employed to determine compliance with these requirements.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 1942-2, Dental vocabulary — Part 2: Dental materials

ISO 3336, Dentistry — Synthetic polymer teeth¹⁾

ISO 4824, Dentistry — Ceramic denture teeth¹⁾

ISO 6873, Dental gypsum products

ISO 8601, Data elements and interchange formats — Information interchange — Representation of dates and times

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 1942-2 and the following apply.

3.1

casting wax

mouldable material primarily for shaping patterns in the production of fixed cast restorations using the "lost-wax" procedure

3.2

baseplate wax

mouldable material primarily for shaping patterns that will be duplicated in denture base polymers, and for forming occlusion rims and other patterns

© ISO 2005 – All rights reserved

¹⁾ ISO 3336 and ISO 4824 are to be combined and revised as ISO 22112, Dentistry — Artificial teeth for dental prostheses.