

**Non-destructive testing of steel tubes -
Part 13: Automatic full peripheral
ultrasonic thickness testing for
seamless and welded (except submerged
arc welded) steel tubes**

Non-destructive testing of steel tubes - Part 13:
Automatic full peripheral ultrasonic thickness testing
for seamless and welded (except submerged arc
welded) steel tubes

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 10246-13:2000 sisaldab Euroopa standardi EN 10246-13:2000 ingliskeelset teksti. Käesolev dokument on jõustatud 08.08.2000 ja selle kohta on avaldatud teade Eesti standardiorganisatsiooni ametlikus väljaandes. Standard on kättesaadav Eesti standardiorganisatsioonist.	This Estonian standard EVS-EN 10246-13:2000 consists of the English text of the European standard EN 10246-13:2000. This document is endorsed on 08.08.2000 with the notification being published in the official publication of the Estonian national standardisation organisation. The standard is available from Estonian standardisation organisation.
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Käsitlusala: This part of EN 10246 specifies the requirements for the full peripheral ultrasonic testing of seamless and hot stretch reduced welded steel tubes.	Scope: This part of EN 10246 specifies the requirements for the full peripheral ultrasonic testing of seamless and hot stretch reduced welded steel tubes.
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ICS 23.040.10, 77.040.20

Võtmesõnad:

Hinnagrupp D

English version

Non-destructive testing of steel tubes

**Part 13: Automatic full peripheral ultrasonic thickness testing of
seamless and welded (except submerged arc welded) steel tubes**

Essais non destructifs des tubes en
acier – Partie 13: Contrôle auto-
matique de l'épaisseur par ultrasons
sur toute la circonférence des tubes
sans soudure et soudés (sauf à l'arc
immergé sous flux en poudre)

Zerstörungsfreie Prüfung von Stahl-
rohren – Teil 13: Automatische Ultra-
schall-Dickenprüfung nahtloser und
geschweißter (ausgenommen unter-
pulvergeschweißter) Stahlrohre über
den gesamten Rohrumfang

This European Standard was approved by CEN on 1999-12-25.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

The European Standards exist in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, the Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, the Netherlands, Norway, Portugal, Spain, Sweden, Switzerland, and the United Kingdom.

CEN

European Committee for Standardization
Comité Européen de Normalisation
Europäisches Komitee für Normung

Central Secretariat: rue de Stassart 36, B-1050 Brussels

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FOREWORD

This European Standard has been prepared by Technical Committee ECISS/TC 29 "Steel tubes and fittings for steel tubes", the secretariat of which is held by UNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 2000, and conflicting national standards shall be withdrawn at the latest by August 2000.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.