Non-destructive testing of steel tubes -Part 6: Automatic full peripheral ultrasonic testing of seamless steel tubes for the detection of transverse imperfections

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EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 10246-
6:2000 sisaldab Euroopa standardi EN
10246-6:1999 ingliskeelset teksti.

Käesolev dokument on jõustatud 16.06.2000 ja selle kohta on avaldatud teade Eesti standardiorganisatsiooni ametlikus väljaandes.

Standard on kättesaadav Eesti standardiorganisatsioonist.

This Estonian standard EVS-EN 10246-6:2000 consists of the English text of the European standard EN 10246-6:1999.

This document is endorsed on 16.06.2000 with the notification being published in the official publication of the Estonian national standardisation organisation.

The standard is available from Estonian standardisation organisation.

Käsitlusala:

This standard specifies requirements for full peripheral ultrasonic shear wave testing of seamless tubes for pressure purposes for the detection of transverse imperfections, according to four different acceptance levels.

Scope:

This standard specifies requirements for full peripheral ultrasonic shear wave testing of seamless tubes for pressure purposes for the detection of transverse imperfections, according to four different acceptance levels.

ICS 23.040.10, 77.040.20

Võtmesõnad: defects, determi nation, metaltubes, non-destructive tests, pipes (tubes), pressur e pipes, seamless tubes, steel tubes, tests, ultrasonic tests

Hinnagrupp G

EUROPEAN STANDARD NORME EUROPÉENNE EUROPÄISCHE NORM

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English version

Non-destructive testing of steel tubes

Part 6: Automatic full peripheral ultrasonic testing of seamless steel tubes for the detection of transverse imperfections

Essais non destructifs des tubes en acier – Partie 6: Contrôle automatique par ultrasons sur toute la circonférence des tubes pour la détection des imperfections transversales des tubes en aciers sans soudure Zerstörungsfreie Prüfung von Stahlrohren – Teil 6: Automatische Ultraschallprüfung nahtloser Stahlrohre über den gesamten Rohrumfang zum Nachweis von Querfehlern

This European Standard was approved by CEN on 1999-10-06.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

The European Standards exist in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, the Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, the Netherlands, Norway, Portugal, Spain, Sweden, Switzerland, and the United Kingdom.

CEN

European Committee for Standardization Comité Européen de Normalisation Europäisches Komitee für Normung

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Contents

		Page
Fo	reword	2
1	Scope	3
2	General requirements	3
3	Method of test	3
4	Reference standards	4
5	Equipment calibration and checking	7
6	Acceptance	8
7	Test reporting	9
	nex A (informative) Table of parts of EN 10246 - Non-destructive testing steel tubes	10
	nex B (normative) Manual/semi-automatic ultrasonic testing of untested ds/suspect areas	11

Foreword

This European Standard has been prepared by Technical Committee ECISS/TC 29 "Steel tubes and fittings for steel tubes", the secretariat of which is held by UNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by May 2000, and conflicting national standards shall be withdrawn at the latest by May 2000.

This European Standard has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association. This European Standard is considered to be a supporting standard to those application and product standards which in themselves support an essential safety requirement of a New Approach Directive and which make reference to this European Standard.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.