

District heating pipes - Preinsulated bonded twin pipe systems for directly buried hot water networks - Part 2: Fitting and valve assembly of steel service pipes, polyurethane thermal insulation and outer casing of polyethylene

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN 15698-2:2015 sisaldab Euroopa standardi EN 15698-2:2015 ingliskeelset teksti.	This Estonian standard EVS-EN 15698-2:2015 consists of the English text of the European standard EN 15698-2:2015.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 12.08.2015.	Date of Availability of the European standard is 12.08.2015.
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ICS 23.040.10

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English Version

**District heating pipes - Preinsulated bonded twin pipe systems
for directly buried hot water networks - Part 2: Fitting and valve
assembly of steel service pipes, polyurethane thermal insulation
and outer casing of polyethylene**

Tuyaux de chauffage urbain - Systèmes bloqués de bitubes
préisolés pour les réseaux d'eau chaude enterrés
directement - Partie 2 : Assemblages de raccords et
d'appareils de robinetterie pour tubes de service en acier,
isolation thermique en polyuréthane et protection extérieure
unique en polyéthylène

Fernwärmerohre - Werkmäßig gedämmte
Verbundmanteldoppelrohre für direkt erdverlegte
Fernwärmenetze - Teil 2: Verbundformstück und
vorgelegte Absperrarmatur, bestehend aus Stahl-
Mediumrohr, Polyurethan-Wärmedämmung und
Außenmantel aus Polyethylen

This European Standard was approved by CEN on 3 July 2015.

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European foreword

This document (EN 15698-2:2015) has been prepared by Technical Committee CEN/TC 107 “Prefabricated district heating and district cooling pipe system”, the secretariat of which is held by DS.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by February 2016 and conflicting national standards shall be withdrawn at the latest by February 2016.

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Introduction

EN 15698-1:2009 was published with the following title: *'District heating pipes - Preinsulated bonded twin pipe systems for directly buried hot water networks - Part 1: Twin pipe assembly of steel service pipe, polyurethane thermal insulation and outer casing of polyethylene'*.

EN 15698-2 is a complement to the following existing European Standards for district heating bonded single and twin pipe systems:

- EN 448, *District heating pipes - Preinsulated bonded pipe systems for directly buried hot water networks - Fitting assemblies of steel service pipes, polyurethane thermal insulation and outer casing of polyethylene*;
- EN 488, *District heating pipes - Preinsulated bonded pipe systems for directly buried hot water networks - Steel valve assembly for steel service pipes, polyurethane thermal insulation and outer casing of polyethylene*.

EN 15698-2 gives additional requirements for fitting and valve assemblies used in bonded twin pipe systems.

Waste management and recycling of materials is dealt with in Annex A.

Other standards from CEN/TC 107 are:

- EN 253, *District heating pipes - Preinsulated bonded pipe systems for directly buried hot water networks - Pipe assembly of steel service pipe, polyurethane thermal insulation and outer casing of polyethylene*;
- EN 489, *District heating pipes - Preinsulated bonded pipe systems for directly buried hot water networks - Joint assembly for steel service pipes, polyurethane thermal insulation and outer casing of polyethylene*;
- EN 13941, *Design and installation of preinsulated bonded pipe systems for district heating*;
- EN 14419, *District heating pipes - Preinsulated bonded pipe systems for directly buried hot water networks - Surveillance systems*;
- EN 15632 (all parts), *District heating pipes - Pre-insulated flexible pipe systems*.

1 Scope

This European Standard specifies requirements and test methods for fittings of prefabricated thermally insulated twin pipe assemblies comprising steel service fittings and/or valves from DN 15 to DN 250, rigid polyurethane foam insulation and an outer casing of polyethylene for use in directly buried hot water networks with preinsulated twin pipe assemblies in accordance with EN 15698-1:2009.

This European Standard covers the following:

- fitting assemblies, such as T-pieces, reducers and anchors;
- valve assemblies.

This European Standard applies only to insulated fitting assemblies for continuous operation with hot water at various temperatures in accordance with the scope EN 15698-1:2009.

This European Standard applies to fitting and valve assemblies with a minimum design pressure of 16 bar (overpressure) complying with EN 13941.

Guidelines for quality inspection and testing of fitting assemblies are given in EN 448:2015, Annex A and EN 15698-1:2009, Annex A.

Guidelines for quality inspection and testing of valve assemblies are given in EN 488:2015, Annex A and EN 15698-1:2009, Annex A.

Procedures for PE-welding are given in EN 448:2015, Annex B.

NOTE This European Standard does not include rules for calculation of loads and stresses.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 253:2009+A2:2015, *District heating pipes - Preinsulated bonded pipe systems for directly buried hot water networks - Pipe assembly of steel service pipe, polyurethane thermal insulation and outer casing of polyethylene*

EN 448:2015, *District heating pipes - Preinsulated bonded pipe systems for directly buried hot water networks - Fitting assemblies of steel service pipes, polyurethane thermal insulation and outer casing of polyethylene*

EN 488:2015, *District heating pipes - Preinsulated bonded pipe systems for directly buried hot water networks - Steel valve assembly for steel service pipes, polyurethane thermal insulation and outer casing of polyethylene*

EN 10204, *Metallic products - Types of inspection documents*

EN 13941, *Design and installation of preinsulated bonded pipe systems for district heating*

EN 14419, *District heating pipes - Preinsulated bonded pipe systems for directly buried hot water networks - Surveillance systems*

EN 15698-1:2009, *District heating pipes - Preinsulated bonded twin pipe systems for directly buried hot water networks - Part 1: Twin pipe assembly of steel service pipe, polyurethane thermal insulation and outer casing of polyethylene*