

Packaging of components for automatic handling - Part
2: Packaging of components with unidirectional leads
on continuous tapes

EESTI STANDARDI EESSÕNA

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English Version

**Packaging of components for automatic handling - Part 2:
Packaging of components with unidirectional leads on
continuous tapes
(IEC 60286-2:2015)**

Emballage de composants pour opérations automatisées -
Partie 2: Emballage des composants à sorties unilatérales
en bandes continues
(IEC 60286-2:2015)

Gurtung und Magazinierung von Bauelementen für
automatische Verarbeitung - Teil 2: Gurtung von
Bauelementen mit einseitig herausgeführten
Anschlussdrähten
(IEC 60286-2:2015)

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European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

Foreword

The text of document 40/2343/FDIS, future edition 4 of IEC 60286-2, prepared by IEC/TC 40 "Capacitors and resistors for electronic equipment" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 60286-2:2015.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2016-02-27
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2018-05-27

This document supersedes EN 60286-2:2009.

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Endorsement notice

The text of the International Standard IEC 60286-2:2015 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following note has to be added for the standard indicated:

ISO 11469:2000

NOTE Harmonized as EN ISO 11469:2000.

Annex ZA (normative)

Normative references to international publications with their corresponding European publications

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 When an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cenelec.eu.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60097	1991	Grid systems for printed circuits	EN 60097	1993
IEC 60301	-	Preferred diameters of wire terminations of capacitors and resistors	EN 60301	-

CONTENTS

FOREWORD.....	5
1 Scope.....	7
2 Normative references.....	7
3 Terms, definitions and symbols.....	7
3.1 Terms and definitions.....	7
3.2 Symbols.....	10
4 Dimensions.....	13
4.1 Tape width dimensions (W , W_0 , W_1 , W_2).....	13
4.1.1 Tape width (W).....	13
4.1.2 Hold-down tape width (W_0).....	13
4.1.3 Distance between the upper edges of the carrier tape and the abscissa (W_1).....	13
4.1.4 Distance between the upper edges of the carrier tape and the hold-down tape (W_2).....	13
4.2 Components and sprocket hole pitches (P , P_0 , P_1 , P_2 , D_0).....	13
4.2.1 General.....	13
4.2.2 Pitch between two consecutive mutual components (P).....	13
4.2.3 Pitch between two consecutive sprocket holes (P_0).....	13
4.2.4 Distance between the ordinate and the first lead of the component on the drawer side (for components with two leads) (P_1).....	14
4.2.5 Distance between the ordinate and the center lead of the component on the drawer side (for components with three leads) (P_2).....	14
4.2.6 Sprocket hole diameter (D_0).....	14
4.3 Dimensions for component position relative to the abscissa (H , H_0 , H_1 , H_2 , H_3).....	14
4.3.1 Distance between the abscissa and the bottom plane of the component body (H).....	14
4.3.2 Distance between the abscissa and the reference plane of components with crimped leads (H_0).....	14
4.3.3 Distance between the abscissa and the top of the body of the components (H_1).....	14
4.3.4 Distance between the abscissa and the tip of the short terminal without tape (H_2).....	14
4.3.5 Distance between the bottom of the component and the tip of the short terminal without tape (H_3).....	14
4.4 Lead terminal dimensions (d , d_1 , F , F_1 , F_2 , L , K) and tape thickness (T , T_1).....	15
4.4.1 Dimensions and tolerances of lead spacing for two leaded components (F) and for three leaded components (F_1 , F_2).....	15
4.4.2 Lead terminal diameter (d , d_1).....	15
4.4.3 Tape thickness (T , T_1).....	15
4.4.4 Maximum permissible protrusion of the ends of the leads (L).....	15
4.4.5 Distance between the lead terminal and the short terminal without tape (K).....	15
4.5 Maximum permissible deviation of taped component dimensions.....	16
4.5.1 Maximum permissible deviation of taped component dimensions (Δh , Δp , ΔP_1).....	16
5 Taping.....	16
5.1 Taping dimensions.....	16
5.2 Splices.....	16

5.3	Tape leader and trailer	17
6	Tape	17
6.1	Polarization direction on tape	17
6.2	Kinks or bends on tape	17
6.3	Adhesion to tape and extraction force	17
6.4	Tape breaking force	18
6.5	Tape material	18
6.6	Hold-down tape	18
6.7	Missing components	18
7	Packing	19
7.1	General	19
7.2	Reel dimensions	19
7.2.1	Component tape reeling	20
7.2.2	Components protection	20
7.2.3	Reel filling	21
7.3	Maximum dimensions of the fan-fold container	21
7.4	Recycling	21
7.5	Marking	21
Annex A	(informative) Dimensions for two leads	22
A.1	Dimensions for two formed leads, sprocket hole between parts	22
A.2	Dimensions for two formed leads, sprocket hole between leads	24
A.3	Dimensions for two straight leads, sprocket hole between parts	26
A.4	Dimensions for two straight leads, sprocket hole between leads	28
Annex B	(informative) Dimensions for three leads	30
B.1	Dimensions for three formed leads, sprocket hole between parts	30
B.2	Dimensions for three formed leads, sprocket hole between leads	32
Bibliography	34
Figure 1	– Short terminal without tape	8
Figure 2	– Crimp	8
Figure 3	– Abscissa, ordinate, seating plane and reference plane	9
Figure 4	– Symbol references of tape and taped components dimensions	11
Figure 5	– Symbol references of reel dimensions	12
Figure 6	– Symbol references of fan-fold container dimensions	12
Figure 7	– Position of short terminal without tape	16
Figure 8	– Leader and trailer of tape	17
Figure 9	– Pull strength from taping	18
Figure 10	– Missing components	19
Figure 11	– Reeling	20
Figure A.1	– Symbol references for two formed leads, sprocket hole between parts	22
Figure A.2	– Symbol references for two formed leads, sprocket hole between leads	24
Figure A.3	– Symbol references for two straight leads, sprocket hole between parts	26
Figure A.4	– Symbol references for two straight leads, sprocket hole between leads	28
Figure B.1	– Symbol references for three formed leads, sprocket hole between parts	30
Figure B.2	– Symbol references for three formed leads, sprocket hole between leads	32

Table 1 – List of symbols for tape and taped components	10
Table 2 – List of symbols used for packing taped components	12
Table 3 – Reel dimensions	20
Table 4 – Maximum outer dimensions for a fan-fold arrangement	21
Table A.1 – Dimensions for two formed leads, sprocket hole between parts	23
Table A.2 – Dimensions for two formed leads, sprocket hole between leads	25
Table A.3 – Dimensions for two straight leads, sprocket hole between parts	27
Table A.4 – Dimensions for two straight leads, sprocket hole between leads	29
Table B.1 – Dimensions for three formed leads, sprocket hole between parts	31
Table B.2 – Dimensions for three formed leads, sprocket hole between leads	33

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PACKAGING OF COMPONENTS FOR AUTOMATIC HANDLING –

Part 2: Tape packaging of components with unidirectional leads on continuous tapes

1 Scope

This part of IEC 60286 applies to the tape packaging of components with two or more unidirectional leads for use in electronic equipment. In general, the tape is applied to the component leads.

It covers requirements for taping techniques used with equipment for automatic handling, pre-forming of leads, insertion and other operations and includes only those dimensions which are essential to the taping of components intended for the above-mentioned purposes.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60097:1991, *Grid systems for printed circuits*

IEC 60301, *Preferred diameters of wire terminations of capacitors and resistors*

3 Terms, definitions and symbols

For the purpose of this document, the following terms, definitions and symbols apply.

3.1 Terms and definitions

3.1.1

package

product made of any material of any nature to be used in containment, protection, structured alignment for automatic assembly, handling and delivery

3.1.2

short terminal without tape

terminal which is not held between carrier tape and cover tape

Note 1 to entry: See Figure 1.