

Geometrical product specifications (GPS) - General concepts - Part 2: Basic tenets, specifications, operators, uncertainties and ambiguities (ISO 17450-2:2012)

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English Version

**Geometrical product specifications (GPS) - General concepts -
Part 2: Basic tenets, specifications, operators, uncertainties and
ambiguities (ISO 17450-2:2012)**

Spécification géométrique des produits (GPS) - Concepts
généraux - Partie 2: Principes de base, spécifications,
opérateurs, incertitudes et ambiguïtés (ISO 17450-2:2012)

Geometrische Produktspezifikation und -prüfung (GPS) -
Allgemeine Begriffe - Teil 2: Grundlegende Lehrsätze,
Spezifikationen, Operatoren, Unsicherheiten und
Mehrdeutigkeiten (ISO 17450-2:2012)

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Foreword

This document (EN ISO 17450-2:2012) has been prepared by Technical Committee ISO/TC 213 "Dimensional and geometrical product specifications and verification" in collaboration with Technical Committee CEN/TC 290 "Dimensional and geometrical product specification and verification" the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2013, and conflicting national standards shall be withdrawn at the latest by April 2013.

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Endorsement notice

The text of ISO 17450-2:2012 has been approved by CEN as a EN ISO 17450-2:2012 without any modification.

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Introduction

This part of ISO 17450 is a Geometrical Product Specifications (GPS) standard and is to be regarded as a global GPS standard (see ISO/TR 14638). It influences all chain links in all chains of standards in the general GPS matrix.

The ISO/GPS Masterplan given in ISO/TR 14638 gives an overview of the ISO/GPS system of which this document is a part. The fundamental rules of ISO/GPS given in ISO 8015 apply to this document and the default decision rules given in ISO 14253-1 apply to specifications made in accordance with this document, unless otherwise indicated.

For more detailed information on the relationship of this part of ISO 17450 to other standards and to the GPS matrix model, see Annex C.

This part of ISO 17450 covers several fundamental issues common to all the GPS standards developed by ISO/TC 213 and, by presenting GPS's basic tenets and specification and verification processes, explains some of the underlying ideas and indicates the starting point for the standards developed by this technical committee.

It is pointed out that these ideas — and, for that matter, all the other ideas and concepts applied by ISO/TC 213 — are subject to development and refinement, as the TC's recognition and understanding of them further evolves during its ongoing standards work.

Geometrical product specifications (GPS) — General concepts —

Part 2:

Basic tenets, specifications, operators, uncertainties and ambiguities

1 Scope

This part of ISO 17450 defines terms related to specifications, operators (and operations) and uncertainties used in geometrical product specifications (GPS) standards. It presents the basic tenets of the GPS philosophy while discussing the impact of uncertainty on those tenets, and examines the processes of specification and verification as they apply to GPS.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 14253-2:2011, *Geometrical product specifications (GPS) — Inspection by measurement of workpieces and measuring equipment — Part 2: Guidance for the estimation of uncertainty in GPS measurement, in calibration of measuring equipment and in product verification*

ISO 14660-1:1999, *Geometrical Product Specifications (GPS) — Geometrical features — Part 1: General terms and definitions*

ISO 14978:2006, *Geometrical product specifications (GPS) — General concepts and requirements for GPS measuring equipment*

ISO 17450-1:2011, *Geometrical product specifications (GPS) — General concepts — Part 1: Model for geometrical specification and verification*

ISO/IEC Guide 98-3:2008, *Uncertainty of measurement — Part 3: Guide to the expression of uncertainty in measurement (GUM:1995)*

ISO/IEC Guide 99:2007, *International vocabulary of metrology — Basic and general concepts and associated terms (VIM)*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 14253-2, ISO 14660-1, ISO 14978, ISO 17450-1, ISO/IEC Guide 98-3, ISO/IEC Guide 99 and the following apply. See Figure A.1 for a concept diagram giving an overview of the relationships between these terms; it is recommended that this figure be consulted first.