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English Version

**Vitrified clay pipe systems for drains and sewers - Guidance for
voluntary third-party certification procedures**

Systèmes de tuyaux en grès vitrifié pour les collecteurs
d'assainissement et les branchements - Lignes directrices
relatives aux procédures de certification volontaire par
tierce partie

Steinzeugrohrsysteme für Abwasserleitungen und -kanäle -
Leitfaden für Verfahren zur freiwilligen Fremdüberwachung

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Foreword

This document (CEN/TR 16626:2014) has been prepared by Technical Committee CEN/TC 165 "Wastewater engineering", the secretariat of which is held by DIN.

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1 Scope

This Technical Report gives guidance for the assessment of conformity of vitrified clay pipe systems for drains and sewers including pipes, fittings, manholes, perforated pipes, jacking pipes and associated products by the establishment of voluntary third-party certification procedures.

It is recommended that the quality management system conforms to or is no less stringent than the relevant requirements to EN ISO 9001.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 295-1:2013, *Vitrified clay pipe systems for drains and sewers - Part 1: Requirements for pipes, fittings and joints*

EN 295-2:2013, *Vitrified clay pipe systems for drains and sewers - Part 2: Evaluation of conformity and sampling*

EN 295-3:2012, *Vitrified clay pipe systems for drains and sewers - Part 3: Test methods*

EN 295-4:2013, *Vitrified clay pipe systems for drains and sewers - Part 4: Requirements for adaptors, connectors and flexible couplings*

EN 295-5:2013, *Vitrified clay pipe systems for drains and sewers - Part 5: Requirements for perforated pipes and fittings*

EN 295-6:2013, *Vitrified clay pipes systems for drain and sewers - Part 6: Requirements for components of manholes and inspection chambers*

EN 295-7:2013, *Vitrified clay pipe systems for drains and sewers - Part 7: Requirements for pipes and joints for pipe jacking*

EN ISO/IEC 17021, *Conformity assessment - Requirements for bodies providing audit and certification of management systems (ISO/IEC 17021)*

EN ISO/IEC 17065, *Conformity assessment - Requirements for bodies certifying products, processes and services (ISO/IEC 17065)*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in EN 295-2:2013 and the following apply.

3.1

certification body

third party assessment body operating certification schemes

Note 1 to entry: A certification body can be non-governmental or governmental (with or without regulatory authority).

Note 2 to entry: A certification body is preferably accredited to EN ISO/IEC 17021 and EN ISO/IEC 17065.