Representation of process control engineering -Requests in P&I diagrams and data exchange between P&ID tools and PCE-CAE tools



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European foreword

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The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement
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In the official version, for Bibliography, the following notes have to be added for the standards indicated:

IEC 60848	NOTE	Harmonized as EN 60848.
IEC 61512-1	NOTE	Harmonized as EN 61512-1.
IEC 61987-1	NOTE	Harmonized as EN 61987-1.
ISO 10628-1	NOTE	Harmonized as EN ISO 10628-1.
ISO 10628-2	NOTE	Harmonized as EN ISO 10628-2.
ISO 13628-6	NOTE	Harmonized as EN ISO 13628-6.
ISO 13703	NOTE	Harmonized as EN ISO 13703.

Annex ZA

(normative)

Normative references to international publications with their corresponding European publications

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 When an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cenelec.eu.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	EN/HD	<u>Year</u>
IEC 61511-1	-	Functional safety - Safety instrumented systems for the process industry sector - Part 1: Framework, definitions, system, hardware and application programming requirements	EN 61511-1	-
IEC 81346-1	2009	Industrial systems, installations and equipment and industrial products - Structuring principles and reference designations - Part 1: Basic rules	EN 81346-1	2009
ISO 13849-1	-	Safety of machinery - Safety-related parts of control systems - Part 1: General principles for design	EN ISO 13849-1	-
W3C XML 1.0	2004	Extensible Markup Language (XML) 1.0	-	_

CONTENTS

F	OREWORD		8
ΙŃ	ITRODUCT	ION	10
1	Scope		12
2	Normativ	/e references	12
3	Terms a	nd definitions	12
4		ntions	
5		ity	
6		ntation of PCE requests in a P&ID	
O	•		
		E request and PCE loop	
		jectives and principlesquirements for the reference designation and representation of PCE	∠0
	rec	quirements for the reference designation and representation of PCE	20
	6.3.1	General	
	6.3.2	Types of lines	21
	6.3.3	Displaying the location of the operator interface	21
	6.3.4	PCE categories and processing functions	22
	6.3.5	PCE request reference designation system	25
	6.3.6	PU-vendor and typical identification	
	6.3.7	Device information	
	6.3.8	Alarming, switching and indicating	
	6.3.9	Safety-relevant, GMP and quality-relevant PCE requests	
	6.3.10	PCE control functions	
7		data exchange of PCE relevant P&ID information	
		jectives	
		eaning of P&ID elements	
		E relevant information of P&ID tools	
		rmal description of PCE relevant information of P&ID tools	
	7.4.1	General object model of a plant hierarchy	
	7.4.2	General object model of a PCE request	31
	7.5 Mo	deling PCE relevant information using the CAEX system description guage	32
	7.5.1	Overview	
	7.5.2	Basic CAEX mappings	
	7.5.3	Standard CAEX library of PCE request related attributes	
	7.5.4	Mapping of indirect links between PCE requests of different plant sections	35
	7.5.5	CAEX description of direct links between PCE requests of different plant sections	
	7.5.6	PCE loops	
8	Addition	al PCE attributes	40
Α	nnex A (nor	mative) CAEX – Data model for machine information exchange	42
		EX and its diagram conventions	
		neral CAEX concepts	
	A.2.1	General CAEX terms	
	A.2.2	General CAEX concept description	46
	A.2.3	Data definition of SystemUnitClass	50

A.2.4	Definition of attributes	52
A.2.5	Data definition of an AttributeType	54
A.2.6	Data definition of InterfaceClass	56
A.2.7	Data definition of RoleClass	59
A.2.8	Modelling of relations	60
A.2.9	Usage of paths	68
A.2.10	CAEX role concept	69
A.2.11	Use of the CAEX MappingObject	74
A.2.12	References to external CAEX files	76
A.3 CAE	EX schema definition	78
A.3.1	General	78
A.3.2	Element CAEXFile	79
A.3.3	CAEXFile/SuperiorStandardVersion	81
A.3.4	CAEXFile/ SourceDocumentInformation	81
A.3.5	CAEXFile/ExternalReference	82
A.3.6	CAEXFile/InstanceHierarchy	83
A.3.7	CAEXFile/InstanceHierarchy/InternalElement	84
A.3.8	CAEXFile/InterfaceClassLib	85
A.3.9	CAEXFile/InterfaceClass	86
A.3.10	CAEXFile/RoleClassLib	87
A.3.11	CAEXFile/RoleClass	88
A.3.12	CAEXFile/SystemUnitClassLib	89
A.3.13	CAEXFile/SystemUnitClass	90
A.3.14	CAEXFile/AttributeTypeLib	
A.3.15	Group Header	93
A.3.16	CAEX complex type AttributeFamilyType	98
A.3.17	CAEX complex type AttributeFamilyType/AttributeType	99
A.3.18	CAEX complex type AttributeType	
A.3.19	CAEX complex type CAEXBasicObject	108
A.3.20	CAEX complex type CAEXObject	109
A.3.21	CAEX complex type InterfaceClassType	
A.3.22	CAEX complex type InterfaceFamilyType	113
A.3.23	CAEX complex type InternalElementType	115
A.3.24	CAEX complex type RoleClassType	123
A.3.25	CAEX complex type RoleFamilyType	125
A.3.26	CAEX complexType SourceDocumentInformationType	128
A.3.27	CAEX complex type SystemUnitClassType	129
A.3.28	CAEX complex type SystemUnitFamilyType	
A.3.29	CAEX simpleType ChangeMode	138
Annex B (infor	mative) Examples of PCE requests	139
	native) Full XML schema of the CAEX model	
	mative) CAEX modelling examples	
	EX Attribute Type Library definition for additional attributes	
	mple of CAEX InterfaceLib definition	
	mple of CAEX interfaceLib definition	
	mple CAEX definition of PCE relevant P&ID information	
	mative) List of major changes and extensions of the second edition	
Ribliography	mative, List of major shanges and extensions of the second edition	163 166
		inh

Figure 1 – Information flow between P&ID and PCE tool	11
Figure 2 – Organization of PCE requests	20
Figure 3 – General representation of a PCE-Request in a P&ID	21
Figure 4 – Multi-sensing element	21
Figure 5 – Local interface	22
Figure 6 – Manually operated switch in local control panel	22
Figure 7 – Pressure indication in central control room by a central control system	22
Figure 8 – Example of PCE request reference designation	26
Figure 9 – Example of flow measurement with indication in the CCR delivered by vendor A specified by typical identification A20	26
Figure 10 – Example of pH-measurement with indication in the CCR	26
Figure 11 – Example of flow measurement with indication in the CCR and high and low alarm	27
Figure 12 – Flow measurement with indication in the CCR and high alarm and a high-high switching function	27
Figure 13 – Flow measurement with indication in the CCR and a high-high switch limit, a high alarm, a low alarm and a low-low switch limit for a safety function	27
Figure 14 – GMP relevant, safety relevant and quality relevant flow measurement with indication in the CCR	
Figure 15 – Control function	28
Figure 16 – Safety relevant control function	29
Figure 17 – P&ID elements and associations (PCE relevant items are shown in dark lines)	30
Figure 18 – Process data model (PCE relevant items are shown in dark lines)	31
Figure 19 – PCE request data model	32
Figure 20 – CAEX data model of major PCE request related attributes	35
Figure 21 – XML code of the attribute type library	35
Figure 22 – Example of two plant sections and a signal connection via external interfaces	36
Figure 23 – Simplified CAEX model of indirect links between PCE requests across different plant hierarchy items	37
Figure 24 – Simplified CAEX model of indirect links between PCE requests across different plant hierarchy items	38
Figure 25 – Example of two plant sections and a direct connection	39
Figure 26 – Simplified CAEX model of direct links between PCE requests across different sections of a plant	
Figure 27 – XML code of the simplified CAEX model	40
Figure A.1 – XML text of the CAEX source document information	
Figure A.2 – CAEX architecture of a SystemUnitClass	
Figure A.3 – Example of a SystemUnitClassLib	
Figure A.4 – XML code of the example of a SystemUnitClassLib	
Figure A.5 – Examples of attributes	
Figure A.6 – XML code of the example	54
Figure A.7 – Example of an AttributeTypeLib and its application in an instance	
hierarchy	55

Figure A.8 – XML code of the AttributeTypeLib example	55
Figure A.9 – Example of an InterfaceClassLib	56
Figure A.10 – XML code of the example of an InterfaceClassLib	57
Figure A.11 – Second example of an InterfaceClassLib and the usage of nested	
interfaces	
Figure A.12 – XML code of the second example	
Figure A.13 – Usage of Links	
Figure A.14 – XML code for the usage of links	
Figure A.15 – Example of a RoleClassLib	
Figure A.16 – Relations in CAEX	
Figure A.17 – XML description of the relations example	
Figure A.18 – XML text of the InstanceHierarchy of the relations example	
Figure A.19 – XML text of the SystemUnitClassLib of the relations example	
Figure A.20 – Example of a parent-child-relation between CAEX InternalElements	
Figure A.21 – Example for a hierarchical plant structure	
Figure A.22 – Example of a parent-child relation between classes	
Figure A.23 – Multiple crossed structures	
Figure A.24 – Example for mirror attributes and restructured mirror objects	
Figure A.25 – CAEX role concept	
Figure A.26 – CAEX data definition for use case 1	
Figure A.27 – CAEX data definition for use case 2	
Figure A.28 – CAEX data definition for use case 3	
Figure A.29 – XML code for use case 3	
Figure A.30 – Multiple role support	
Figure A.31 – XML code of the multiple role support example	
Figure A.32 – CAEX data definition of a MappingObject	
Figure A.33 – XML code for the data definition of a MappingObject	
Figure A.34 – Distribution of data in several CAEX files	
Figure A.35 – Referencing of external CAEX files	
Figure A.36 – XML code for referencing of external CAEX files	
Figure A.37 – Example of how to use alias names	78
Figure A.38 – XML code for the alias example	
Figure B.1 – Local level indication, 1 process connection	
Figure B.2 – Local level indication, 2 process connections	
Figure B.3 – Local flow indication	
Figure B.4 – Local pressure indication	
Figure B.5 – Local temperature indication	
Figure B.6 – Local control panel, pressure indication, high alarm	
Figure B.7 – Local temperature indication, CCR temperature high alarm	140
Figure B.8 – Local pressure indication, CCR pressure high alarm and switch	
Figure B.9 – CCR flow indication, device information: Orifice Plate	140
Figure B.10 – CCR pressure indication, low, low low and high alarm	140
Figure B.11 – CCR temperature indication and registration	141

Figure B.12 – CCR level indication and registration, 1 process connection	141
Figure B.13 – CCR level indication, 2 process connections	141
Figure B.14 – Two flow indications and flow ratio control in CCR	141
Figure B.15 – CCR flow indication and high alarm, flow control, control valve with extra interlock and open/close indication	142
Figure B.16 – Local pressure indication, CCR pressure indication, high alarm and high high safety relevant switch; representation of transmitters with integrated local display (if not otherwise defined in a specification of the field device)	142
Figure B.17 – Local pressure indication, CCR pressure indication, alarms and switches	142
Figure B.18 – CCR pressure indication, high and low alarm, safety relevant switch action on on/off valve	143
Figure B.19 – Switched valve with on/off indication and switching action, safety relevant switched valve	143
Figure B.20 – Pressure restriction	143
Figure B.21 – Flow restriction	143
Figure B.22 – PT compensated flow control, safety-relevant pressure switch (two out of three (2003) shutdown), switched control valve with on/off indication and switching action at open position	144
Figure B.23 – CCR temperature control, additional manual switch actions from CCR with indication and local control panel	144
Figure B.24 – Motor typical, local on/off control, CCR off control, current, fault with alarm and running indication	145
Figure B.25 – Multivariable controller	145
Figure B.26 – On/off valve with position indication	146
Figure B.27 – On/off valve with safety relevant switch and position indication	146
Figure B.28 – Level control with continuous controller	
Figure B.29 – Level control with on/off switch	146
Figure B.30 – Cascade control for temperature as control input, flow control as follow-up controller	147
Figure B.31 – Safety directed high control to a subsequent valve, manual control for reset function and manual control for manual/automatic switch of the valve, valve with open/close indication and safety-relevant switch to subsequent valve	147
Figure B.32 – Flow control in CCR	
Figure B.33 – Temperature control with high alarm and high switch	
Figure B.34 – Manual control from CCR	
Figure B.35 – Flow measurement with display and alarms in CCR, high high switch on process control function and switch on/off valve	
Figure B.36 – Local P-/F-/T-/S- control without auxiliary power (stand-alone)	148
Figure C.1 – Full XML text of the CAEX Schema file "CAEX_ClassModel_V.3.0.xsd"	
Figure D.1 – Attribute type library with additional PCE request related attributes	155
Figure D.2 – XML code of the Attribute type library	156
Figure D.3 – Example of CAEX interface library	
Figure D.4 – XML code of the example CAEX interface library	156
Figure D.5 – Example CAEX role library illustrating the modeling of a PCE request role referencing PCE request related attributes	157
Figure D.6 – XML code for the example CAEX role library	
Figure D.7 – Example P&ID data to be mapped with CAEX	159

Figure D.8 – CAEX model of the example described in Figure D.7	160
Figure D.9 – XML code of the example described in Figure D.7	162
Table 1 – Abbrevations	
Table 2 – PCE categories	
Table 3 – PCE processing function	
Table 4 – Sequence combinations	
Table 5 – PCE processing functions for final controlling equipments	
Table 6 – P&ID attributes relevant in PCE environment	41
Table 7 – Data handling attributes	41
Table A.1 – XML notation conventions Table A.2 – CAEX data types and elements	
	2/5

INTRODUCTION

Efficient process engineering requires highly sophisticated tools for the different needs of the involved work processes and departments. These engineering tools are normally specialized in Process Design (PD), in Process Control Engineering (PCE), etc. Therefore, a working interoperability is essential to optimize the engineering process in total. Thus, the definition of a harmonized interface and data management is a core task to ensure a smooth workflow during the whole project and to guarantee data consistency in the different tools.

This standard defines procedures and specifications for the exchange of PCE relevant data provided by the Piping and Instrumentation Diagram (P&ID) tool. The basic requirements for a change management procedure are described. A generally accepted technology for machine information exchange, the Extensible Markup Language (XML) is used. Hereby, a common basis is given for information integration.

However, a definition for uniform semantics is still necessary. CAEX (Computer Aided Engineering eXchange) as it is defined in this document is an appropriate data format for this purpose. This concept of data exchange is open for different applications.

The main task of a data exchange is transporting/synchronizing information from the P&ID database to the PCE databases and vice versa. The owner's reference designation system and a unique description of the processing requirement is the key for a unique identification. For detailed information about representation of PCE loops in P&IDs see Clause 6.

The data exchange system may be a stand-alone, vendor independent application or a module in an engineering environment. The data between a P&ID tool and a PCE tool and vice versa is exchanged via CAEX.

After the data exchange, there are three places where information about the plant is stored. Both the proprietary databases of the considered tools include private and common information. Both are stored at different places and in different divisions that are working on them. Hereby, the intermediate database CAEX only stores common information. In a wider approach, the intermediate database should store both common and private information. This becomes important if a third application is connected to the neutral database. If the intermediate database is used as a temporary data stream only (without storing the information in a file), the information will be lost after processing the data conciliation.

Figure 1 illustrates the information flow for the P&ID and the PCE database reconciliation. The data exchange is done via a neutral intermediate CAEX database, not directly from database to database. The intermediate CAEX database should be a file (for file based data exchange) or a stream (for network based data exchange). The term "CAEX database" within this standard has to be understood in this way, it does not denominate a database product as for example SQL.

Annex C of this standard contains the full XML schema of the CAEX Model. It is attached to this publication in XSD format.

NOTE Buyers of this publication can copy it for their own purposes only in the required amount.

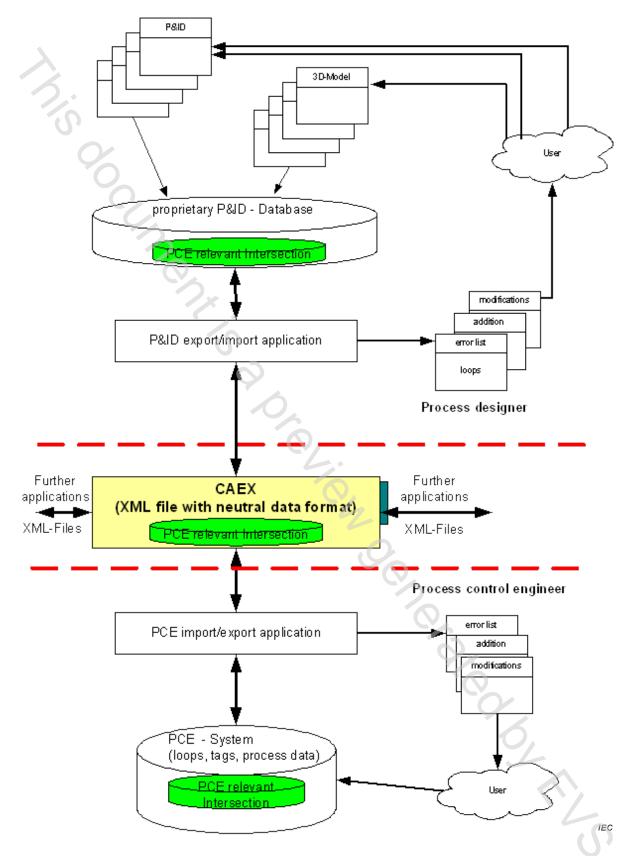


Figure 1 – Information flow between P&ID and PCE tool