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Materials and articles in contact with foodstuffs - Plastics - Part 9: Test methods for overall migration into aqueous food simulants by article filling

Materials and articles in contact with foodstuffs -Plastics - Part 9: Test methods for overall migration into aqueous food simulants by article filling



EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 1186- 9:2002 sisaldab Euroopa standardi EN 1186-9:2002 ingliskeelset teksti.	This Estonian standard EVS-EN 1186- 9:2002 consists of the English text of the European standard EN 1186-9:2002.
Käesolev dokument on jõustatud 16.05.2002 ja selle kohta on avaldatud teade Eesti standardiorganisatsiooni ametlikus väljaandes.	This document is endorsed on 16.05.2002 with the notification being published in the official publication of the Estonian national standardisation organisation.
Standard on kättesaadav Eesti standardiorganisatsioonist.	The standard is available from Estonian standardisation organisation.

Käsitlusala:	Scope:
This Part of this European Standard	This Part of this European Standard
specifies test methods for the	specifies test methods for the
determination of the overall migration from	determination of the overall migration from
one surface only of plastics articles in the	one surface only of plastics articles in the
form of containers, which are intended to	form of containers, which are intended to
come into contact with foodstuffs, into	come into contact with foodstuffs, into
aqueous based food simulants, by filling	aqueous based food simulants, by filling
articles with a selected food simulant at	articles with a selected food simulant at
test temperatures up to and including 70	test temperatures up to and including 70
°C for selected test times. This method is	°C for selected test times. This method is
most suitable for plastics in the form of	most suitable for plastics in the form of
containers and articles that can be filled.	containers and articles that can be filled.

ICS 67.250

Võtmesõnad: bags, containers, filling, filling-up, food- container c, food packages, food products, liquid materials, materials, materials in contact with food, materials specification, migration, objects, plastic containers, plastic films, plastics, testing, testing aids

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EUROPEAN STANDARD NORME EUROPÉENNE **EUROPÄISCHE NORM**

EN 1186-9

April 2002

ICS 67.250

Supersedes ENV 1186-9:1994

English version

Materials and articles in contact with foodstuffs - Plastics - Part 9: Test methods for overall migration into aqueous food simulants by article filling

Matériaux et objets en contact avec les denrées alimentaires - Matière plastique - Partie 9: Méthodes d'essai pour la migration globale dans les liguides simulateurs aqueux par remplissage

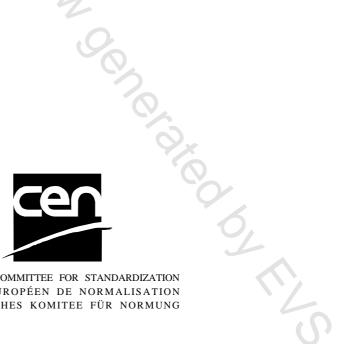
Werkstoffe und Gegenstände in Kontakt mit Lebensmitteln - Kunststoffe - Teil 9: Prüfverfahren für die Gesamtmigration in wässrige Prüflebensmittel durch Füllen des Gegenstandes

This European Standard was approved by CEN on 4 January 2002.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Malta, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

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Foreword

This document EN 1186-9:2002 has been prepared by Technical Committee CEN/TC 194 "Utensils in contact with food", the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2002, and conflicting national standards shall be withdrawn at the latest by October 2002.

This document supersedes ENV 1186-9:1994.

This European Standard is one of a series of methods of test for plastics materials and articles in contact with foodstuffs.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EC Directive(s).

For relationship with EC Directive(s), see informative annex ZA, which is an integral part of this document.

At the time of preparation and publication of this standard the European Union legislation relating to plastics materials and articles intended to come into contact with foodstuffs is incomplete. Further Directives and amendments to existing Directives are expected which could change the legislative requirements which this standard supports. It is therefore strongly recommended that users of this standard refer to the latest relevant published Directive(s) before commencement of any of the test or tests described in this standard.

EN 1186-9 should be read in conjunction with EN 1186-1.

Further Parts of this standard have been prepared, and others are in preparation, concerned with the determination of overall migration from plastics materials into food simulants. Their titles are as follows:

EN 1186 Materials and articles in contact with foodstuffs - Plastics -

Part 1	Guide to the selection of conditions and test methods for overall migration
Part 2	Test methods for overall migration into olive oil by total immersion
Part 3	Test methods for overall migration into aqueous food simulants by total immersion
Part 4	Test methods for overall migration into olive oil by cell
Part 5	Test methods for overall migration into aqueous food simulants by cell
Part	Test methods for overall migration into olive oil using a pouch
Part 7	Test methods for overall migration into aqueous food simulants using a pouch
Part 8	Test methods for overall migration into olive oil by article filling
Part 10	Test methods for overall migration into olive oil (modified method for use in cases where incomplete extraction of olive oil occurs)
Part 11	Test methods for overall migration into mixtures of ¹⁴ C-labelled synthetic triglyceride
Part 12	Test methods for overall migration at low temperatures

- Part 13 Test methods for overall migration at high temperatures
- Part 14 Test methods for 'substitute tests' for overall migration from plastics intended to come into contact with fatty foodstuffs using test media iso-octane and 95 % ethanol
- Part 15 Alternative test methods to migration into fatty food simulants by rapid extraction into isooctane and/or 95 % ethanol

Annex A is informative.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, and and the second seco France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Malta, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.

1 Scope

This Part of this European Standard specifies test methods for the determination of the overall migration from one surface only of plastics articles in the form of containers, which are intended to come into contact with foodstuffs, into aqueous based food simulants, by filling articles with a selected food simulant at test temperatures up to and including 70 °C for selected test times.

This method is most suitable for plastics in the form of containers and articles that can be filled.

2 Normative references

This European Standard incorporates by dated and undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text, and the publications are listed hereafter. For dated references, subsequent amendments to and revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies (including amendments).

EN 1186-1:2002, Materials and articles in contact with food – Plastics – Part 1: Guide to the selection of conditions and test methods for overall migration.

ISO 648, Laboratory glassware - One mark pipettes.

3 Principle

The overall migration of non-volatile substances from a sample of the plastics is determined as the mass of non-volatile residue after evaporation of the food simulants following filling the test specimen.

The selection of the conditions of test and the food simulant(s) will be determined by the conditions of use as specified in clauses 4, 5 and 6 of EN 1186-1:2002 ([3] and [6]).

Test specimens are filled with the food simulant for the exposure time at temperatures above up to and including 70 °C. At the end of the test period each test specimen is emptied. The food simulant from each test specimen is evaporated to dryness, the mass of the non-volatile residue is determined and expressed as milligrams per square decimetre of surface area exposed to the food simulant.

NOTE In some circumstances the procedure described in this standard can be used for exposure at temperatures above 70 °C.

Overall migration is reported as the mean of three determinations on separate test specimens.

4 Reagents

For details of the preparation and purity of these reagents see clause 4 of EN 1186-1:2002.

- 4.1 Distilled water or water of equivalent quality (simulant A)
- **4.2** Acetic acid 3 % (w/v) in aqueous solution (simulant B)
- 4.3 Ethanol 10 % (v/v) in aqueous solution (simulant C)
- **4.4** Alcoholic simulants for liquids or beverages of an alcoholic strength exceeding 10 % (v/v).

NOTE In the case of materials and articles intended to come into contact with liquids or beverages of an alcoholic strength exceeding 10 % (v/v) the test can be carried out with aqueous solutions of ethanol of a similar strength.