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**Plaadiliimid. Reaktiivvaikudest liimide nihkenakketugevuse määramine**

Adhesives for tiles - Determination of shear adhesion strength of reaction resin adhesives

## EESTI STANDARDI EESSÕNA

## NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 12003:2008 sisaldb Euroopa standardi EN 12003:2008 ingliskeelset teksti.	This Estonian standard EVS-EN 12003:2008 consists of the English text of the European standard EN 12003:2008.
Standard on kinnitatud Eesti Standardikeskuse 10.11.2008 käskkirjaga ja jõustub sellekohase teate avaldamisel EVS Teatajas.	This standard is ratified with the order of Estonian Centre for Standardisation dated 10.11.2008 and is endorsed with the notification published in the official bulletin of the Estonian national standardisation organisation.
Euroopa standardimisorganisatsioonide poolt rahvuslikele liikmetele Euroopa standardi teksti kätesaadavaks tegemise kuupäev on 22.10.2008.	Date of Availability of the European standard text 22.10.2008.
Standard on kätesaadav Eesti standardiorganisatsionist.	The standard is available from Estonian standardisation organisation.

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**Võtmesõnad:** adhesioon, keraamilised katted, kindlaksmääramine, liim, nihketugevus, plaadid, teimid, teimiolud

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EUROPEAN STANDARD  
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English Version

Adhesive for tiles - Determination of shear adhesion strength of  
reaction resin adhesives

Colles à carrelage - Détermination de l'adhérence par  
cisaillage des colles réactives

Mörtel und Klebstoffe für Fliesen und Platten - Bestimmung  
der Scherfestigkeiten von Reaktionsharz-Klebstoffen

This European Standard was approved by CEN on 22 August 2008.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



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## Foreword

This document (EN 12003:2008) has been prepared by Technical Committee CEN/TC 67 "Ceramic tiles", the secretariat of which is held by UNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2009, and conflicting national standards shall be withdrawn at the latest by April 2009.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 12003:1997.

This document is one of a series of European Standards for tests on tile adhesives including:

EN 1308, *Adhesives for tiles – Determination of slip*

EN 1323, *Adhesives for tiles – Concrete slabs for tests*

EN 1324, *Adhesives for tiles – Determination of shear adhesion strength of dispersion adhesives*

EN 1346, *Adhesives for tiles – Determination of open time*

EN 1347, *Adhesives for tiles – Determination of wetting capability*

EN 1348, *Adhesives for tiles – Determination of tensile adhesion strength for cementitious adhesives*

EN 12002, *Adhesives for tiles – Determination of transverse deformation for cementitious adhesives and grouts*

EN 12003, *Adhesives for tiles – Determination of shear adhesion strength of reaction resin adhesives*

EN 12004, *Adhesives for tiles – Requirements, evaluation of conformity, classification and designation*

EN 12808-1, *Grouts for tiles – Part 1: Determination of chemical resistance of reaction resin mortars*

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

## 1 Scope

This European Standard specifies the test method to be used to determine the shear adhesion strength of reaction resin ceramic tile adhesives.

This European Standard is applicable to all reaction resin ceramic tile adhesives for internal and external tile installations on floors and walls.

This European Standard does not contain performance requirements or recommendations for the design and installation of ceramic tiles.

**NOTE** Ceramic tile adhesives can also be used for other kinds of tiles (natural and agglomerated stones, etc.), where these do not adversely affect the stones.

This European Standard can involve hazardous materials and operations. Persons using this European Standard should be familiar with normal laboratory practice. This European Standard does not purport to address all the safety problems, if any, associated with its use. It is the responsibility of the user to establish appropriate safety and health practices and to ensure compliance with any European and national regulatory conditions.

## 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 1067, *Adhesives – Examination and preparation of samples for testing*

EN 14411, *Ceramic tiles – Definitions, classification, characteristics and marking*

EN ISO 15605, *Adhesives – Sampling (ISO 15605:2000)*

## 3 Sampling

Take a sample of at least 2 kg of the adhesive in accordance with EN ISO 15605 and EN 1067.

## 4 Test conditions

Standard conditions shall be  $(23 \pm 2)^\circ\text{C}$  and  $(50 \pm 5)\%$  R.H. and an air velocity in the working area less than 0,2 m/s.

## 5 Test materials

### 5.1 General

Condition all test materials for at least 24 h under standard conditions. The adhesive to be tested shall be within its shelf life, where this is specified.