

Steel rod, bars and wire for cold heading and cold extrusion - Part 4: Technical delivery conditions for steels for quenching and tempering

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN 10263-4:2017 sisaldab Euroopa standardi EN 10263-4:2017 ingliskeelset teksti.	This Estonian standard EVS-EN 10263-4:2017 consists of the English text of the European standard EN 10263-4:2017.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 22.11.2017.	Date of Availability of the European standard is 22.11.2017.
Standard on kättesaadav Eesti Standardikeskusest.	The standard is available from the Estonian Centre for Standardisation.

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ICS 77.140.60, 77.140.65

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English Version

Steel rod, bars and wire for cold heading and cold
extrusion - Part 4: Technical delivery conditions for steels
for quenching and tempering

Barres, fil machine et fils en acier pour transformation
à froid et extrusion à froid - Partie 4: Conditions
techniques de livraison des aciers pour trempe et
revenu

Walzdraht, Stäbe und Draht aus Kaltstauch- und
Kaltfließpressstählen - Teil 4: Technische
Lieferbedingungen für Vergütungsstähle

This European Standard was approved by CEN on 26 July 2017.

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European foreword

This document (EN 10263-4:2017) has been prepared by Technical Committee ECISS/TC 106 “Wire rod and wires”, the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by May 2018, and conflicting national standards shall be withdrawn at the latest by May 2018.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 10263-4:2001.

This European Standard EN 10263 is subdivided as follows:

- *Part 1: General technical delivery conditions*
- *Part 2: Technical delivery conditions for steels not intended for heat treatment after cold working*
- *Part 3: Technical delivery conditions for case hardening steels*
- *Part 4: Technical delivery conditions for steels for quenching and tempering*
- *Part 5: Technical delivery conditions for stainless steels*

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1 Scope

1.1 This part of EN 10263 is applicable to round rod and round bars and wire with a diameter up to and including 100 mm, of non-alloy and alloy steel, intended for cold heading, cold extrusion, subsequent quenching and tempering or induction hardening or flame hardening.

1.2 EN 10263-1:2017 is indispensable for this part of EN 10263.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 10020, *Definition and classification of grades of steel*

EN 10263-1:2017, *Steel rod, bars and wire for cold heading and cold extrusion — Part 1: General technical delivery conditions*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in EN 10263-1:2017 and the following apply.

3.1
quenched and tempered steels
engineering steels which, because of their chemical composition, are suitable for hardening and in the quenched and tempered condition to provide enhanced toughness at a given tensile strength

4 Classification and designation

4.1 Classification

All steels covered by this part of EN 10263 are special steels according to EN 10020.

Steel grades from C35EC to C45RC as quoted in Table 3 are non-alloy steels and all others are alloy steels according to EN 10020.

4.2 Designation

See EN 10263-1:2017.

5 Production Process

5.1 Steelmaking process

See EN 10263-1:2017.

5.2 Deoxidation

All steels according to this part of EN 10263 shall be deoxidised.

6 Requirements

6.1 Delivery conditions

The delivery conditions in which the products covered by this part of EN 10263 are normally supplied, the product forms and the applicable requirements are given in Tables 1 and 2.