

**Plastics piping systems for water supply, and for
drainage and sewerage under pressure - Polyethylene
(PE) - Part 3: Fittings**

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 12201-3:2011 sisaldab Euroopa standardi EN 12201-3:2011 ingliskeelset teksti.

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English Version

Plastics piping systems for water supply, and for drainage and sewerage under pressure - Polyethylene (PE) - Part 3: Fittings

Systèmes de canalisations en plastique pour l'alimentation en eau et pour les branchements et les collecteurs d'assainissement avec pression - Polyéthylène (PE) - Partie 3 : Raccords

Kunststoff-Rohrleitungssysteme für die Wasserversorgung und für Entwässerungs- und Abwasserdruckleitungen - Polyethylen (PE) - Teil 3: Formstücke

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Foreword

This document (EN 12201-3:2011) has been prepared by Technical Committee CEN/TC 155 "Plastics piping systems and ducting systems", the secretariat of which is held by NEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2012, and conflicting national standards shall be withdrawn at the latest by March 2012.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 12201-3:2003, EN 13244-3:2002.

System Standards are based on the results of the work being undertaken in ISO/TC 138 "Plastics pipes, fittings and valves for the transport of fluids", which is a Technical Committee of the International Organization for Standardization (ISO).

They are supported by separate standards on test methods to which references are made throughout the system Standard.

The System Standards are consistent with general standards on functional requirements and on recommended practice for installation.

EN 12201 consists of the following Parts:

- EN 12201-1, Plastics piping systems for water supply, and for drainage and sewerage under pressure — Polyethylene (PE) — Part 1: General;
- EN 12201-2, Plastics piping systems for water supply, and for drainage and sewerage under pressure — Polyethylene (PE) — Part 2: Pipes;
- EN 12201-3, Plastics piping systems for water supply, and for drainage and sewerage under pressure — Polyethylene (PE) — Part 3: Fittings (this standard);
- EN 12201-4, Plastics piping systems for water supply, and for drainage and sewerage under pressure — Polyethylene (PE) — Part 4: Valves for water supply systems;
- EN 12201-5, Plastics piping systems for water supply, and for drainage and sewerage under pressure — Polyethylene (PE) — Part 5: Fitness for purpose of the system;
- CEN/TS 12201-7, Plastics piping systems for water supply — Polyethylene (PE) — Part 7: Guidance for the assessment of conformity.

In this revision the test methods have been updated as appropriate and in accordance with other parts of this standard.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

Introduction

The System Standard, of which this is Part 3, specifies the requirements for a piping system and its components when made from polyethylene (PE), intended to be used for water supply intended for human consumption, including the conveyance of raw water prior to treatment, drainage and sewerage under pressure, vacuum sewer systems, and water for other purposes.

In respect of potential adverse effects on the quality of water intended for human consumption, caused by the product covered by EN 12201 (all parts):

- a) this European Standard provides no information as to whether the products may be used without restriction in any of the Member States of the EU or EFTA;
- b) products intended for use in water supply systems must comply, when existing, with national regulations and testing arrangements that ensure fitness for contact with drinking water.

NOTE On April 2006, EC Commission set up a revised mandate (M/136) asking CEN to propose harmonised product standards and support standards for test methods which could be used for assessing the fitness for contact with drinking water. In parallel, EC Commission has launched processes for a regulation of construction products (CPR) to be substituted to CP directive (89/106/EEC) and for the revision of drinking water directive (98/83/EC). If relevant, when the outputs of these processes will be known, European Product Standards will be amended by the addition of an Annex Z under Mandate M136 which will contain formal references to the applicable requirements. Until such amendments, the current national regulations remain applicable.

Requirements and test methods for material and components, other than fittings, are specified in EN 12201-1, EN 12201-2 and prEN 12201-4:2011.

Characteristics for fitness of purpose are covered in EN 12201-5. CEN/TS 12201-7 [2] gives guidance for the assessment of conformity.

This Part of EN 12201 covers the characteristics of fittings.

1 Scope

This part of EN 12201 specifies the characteristics of fittings made from polyethylene (PE 100 and PE 80) intended for the conveyance of water for human consumption, raw water prior to treatment, drainage and sewerage under pressure, vacuum sewer systems, and water for other purposes.

NOTE 1 For PE components intended for the conveyance of water for human consumption and raw water prior to treatment, attention is drawn to 5.6 of this part of EN 12201. Components manufactured for water for other purposes, drainage and sewerage may not be suitable for water supply for human consumption.

It also specifies the test parameters for the test methods referred to in this standard.

In conjunction with Parts 1, 2, 4 and 5 of EN 12201, it is applicable to PE fittings, their joints and to joints with components of PE and other materials intended to be used under the following conditions:

- a) allowable operating pressure, PFA, up to 25 bar ¹⁾;
- b) an operating temperature of 20 °C as a reference temperature;
- c) buried in the ground;
- d) sea outfalls;
- e) laid in water;
- f) above ground, including pipes suspended below bridges.

NOTE 2 For applications operating at constant temperature greater than 20 °C and up to 40 °C, see Annex A of EN 12201-1:2011.

EN 12201 (all parts) covers a range of allowable operating pressures and gives requirements concerning colours and additives.

NOTE 3 It is the responsibility of the purchaser or specifier to make the appropriate selections from these aspects, taking into account their particular requirements and any relevant national guidance or regulations and installation practices or codes.

These fittings can be of the following types:

- a) fusion fittings;
 - 1) electrofusion fittings;
 - 2) spigot end fittings (for butt fusion using heated tools and electrofusion socket fusion);
 - 3) socket fusion fittings (see Annex A);
- b) mechanical fittings;
 - 1) compression fittings;
 - 2) flanged fittings;
- c) fabricated fittings (see Annex B).

1) 1 bar = 0,1 MPa = 10⁵ Pa; 1 MPa = 1 N/mm².

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 681-1, *Elastomeric seals — Materials requirements for pipe joint seals used in water and drainage applications — Part 1: Vulcanized rubber*

EN 1716, *Plastics piping systems — Polyethylene (PE) tapping tees — Test method for impact resistance of an assembled tapping tee*

EN 12201-1, *Plastics piping systems for water supply, and for drainage and sewerage under pressure — Polyethylene (PE) — Part 1: General*

EN 12201-2:2011, *Plastics piping systems for water supply, and for drainage and sewerage under pressure — Polyethylene (PE) — Part 2: Pipes*

EN 12201-5, *Plastics piping systems for water supply, and for drainage and sewerage under pressure — Polyethylene (PE) — Part 5: Fitness for purpose of the system*

CEN/TR 15438, *Plastics piping systems — Guidance for coding of products and their intended uses*

EN ISO 1133, *Plastics — Determination of the melt mass-flow rate (MFR) and the melt volume-flow rate (MVR) of thermoplastics (ISO 1133:2005)*

EN ISO 1167-1, *Thermoplastics pipes, fittings and assemblies for the conveyance of fluids — Determination of the resistance to internal pressure — Part 1: General method (ISO 1167-1:2006)*

EN ISO 1167-3, *Thermoplastics pipes, fittings and assemblies for the conveyance of fluids — Determination of the resistance to internal pressure — Part 3: Preparation of components (ISO 1167-3:2007)*

EN ISO 1167-4, *Thermoplastics pipes, fittings and assemblies for the conveyance of fluids — Determination of the resistance to internal pressure — Part 4: Preparation of assemblies (ISO 1167-4:2007)*

EN ISO 3126, *Plastics piping systems — Plastics components — Determination of dimensions (ISO 3126:2005)*

ISO 4059:1978, *Polyethylene (PE) pipes — Pressure drop in mechanical pipe-jointing systems — Method of test and requirements*

ISO 4433-1:1997, *Thermoplastics pipes — Resistance to liquid chemicals — Classification — Part 1: Immersion test method*

ISO 4433-2:1997, *Thermoplastics pipes — Resistance to liquid chemicals — Classification — Part 2: Polyolefin pipes*

ISO 9624, *Thermoplastics pipes for fluids under pressure — Mating dimensions of flange adapters and loose backing flanges*

ISO 11357-6, *Plastics — Differential scanning calorimetry (DSC) — Part 6: Determination of oxidation induction time (isothermal OIT) and oxidation induction temperature (dynamic OIT)*

ISO 12176-1, *Plastics pipes and fittings — Equipment for fusion jointing polyethylene systems — Part 1: Butt fusion*

ISO 13950, *Plastics pipes and fittings — Automatic recognition systems for electrofusion joints*

ISO 13951, *Plastics piping systems — Test method for the resistance of polyolefin pipe/pipe or pipe/fitting assemblies to tensile loading*

ISO 13953, *Polyethylene (PE) pipes and fittings — Determination of the tensile strength and failure mode of test pieces from a butt-fused joint*

ISO 13954, *Plastics pipes and fittings — Peel decohesion test for polyethylene (PE) electrofusion assemblies of nominal outside diameter greater than or equal to 90 mm*

ISO 13955, *Plastics pipes and fittings — Crushing decohesion test for polyethylene (PE) electrofusion assemblies*

ISO 13956, *Plastics pipes and fittings — Decohesion test of polyethylene (PE) saddle fusion joints — Evaluation of ductility of fusion joint interface by tear test*

ISO 14236, *Plastics pipes and fittings — Mechanical-joint compression fittings for use with polyethylene pressure pipes in water supply systems*

3 Terms and definitions, symbols and abbreviations

For the purposes of this document, the terms and definitions, symbols and abbreviations given in EN 12201-1 and the following apply.

3.1
electrofusion socket fitting
polyethylene (PE) fitting which contains one or more integral heating elements that are capable of transforming electrical energy into heat to produce a fusion joint with a spigot end or pipe

3.2
electrofusion saddle fitting
polyethylene (PE) fitting which contains one or more integral heating elements that are capable of transforming electrical energy into heat to produce a fusion joint with the pipe

3.2.1
tapping tee
electrofusion saddle fitting (top-loading or wraparound) which contains an integral cutter used for cutting through the wall of the main pipe, which remains in the body of the tapping tee after installation

3.2.2
branch saddle
electrofusion saddle fitting (top loading or wrap round) which requires an ancillary cutting tool for drilling the hole in the adjoining main pipe

3.3
spigot end fitting
polyethylene (PE) fitting where the outside diameter of the spigot end is equal to the nominal outside diameter, d_n , of the corresponding pipe

3.4
mechanical fitting
fitting, that generally includes a compression part to provide pressure integrity, leaktightness and resistance to end loads, for assembling polyethylene (PE) pipe to another PE pipe or any other element of the piping system

NOTE 1 A pipe-supporting sleeve providing a permanent support for a polyethylene (PE) pipe to prevent creep in the pipe wall under radial compressive forces, may be applicable. The metallic parts of the fitting can be assembled to metallic pipes by screw-threads, compression joints, welded or flanged connections, including PE flanges. In some cases, the supporting sleeve at the same time constitutes a grip ring.