

## **Doors - Operating forces - Requirements and classification**

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classification

## EESTI STANDARDI EESSÕNA

## NATIONAL FOREWORD

<p>Käesolev Eesti standard EVS-EN 12217:2004 sisaldab Euroopa standardi EN 12217:2003 ingliskeelset teksti.</p> <p>Käesolev dokument on jõustatud 18.05.2004 ja selle kohta on avaldatud teade Eesti standardiorganisatsiooni ametlikus väljaandes.</p> <p>Standard on kättesaadav Eesti standardiorganisatsioonist.</p>	<p>This Estonian standard EVS-EN 12217:2004 consists of the English text of the European standard EN 12217:2003.</p> <p>This document is endorsed on 18.05.2004 with the notification being published in the official publication of the Estonian national standardisation organisation.</p> <p>The standard is available from Estonian standardisation organisation.</p>
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<p><b>Käsitlusala:</b> This European Standard is applicable to hinged/pivoted and sliding doorsets with latches, for pedestrian use. It defines the classification of the test results for the forces to open/close doors and to engage/release and lock/unlock the hardware using a key or handle, after testing in accordance with EN 12046-2.</p>	<p><b>Scope:</b> This European Standard is applicable to hinged/pivoted and sliding doorsets with latches, for pedestrian use. It defines the classification of the test results for the forces to open/close doors and to engage/release and lock/unlock the hardware using a key or handle, after testing in accordance with EN 12046-2.</p>
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English version

## Doors - Operating forces - Requirements and classification

Portes - Forces de manoeuvre - Prescriptions et  
classificationTüren - Bedienungskräfte - Anforderungen und  
Klassifizierung

This European Standard was approved by CEN on 28 November 2003.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Luxembourg, Malta, Netherlands, Norway, Portugal, Slovakia, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: rue de Stassart, 36 B-1050 Brussels

**Contents**

**page**

Foreword.....	3
1 <b>Scope</b> .....	4
2 <b>Normative references</b> .....	4
3 <b>Terms and definitions</b> .....	4
4 <b>Classification</b> .....	4

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## Foreword

This document (EN 12217:2003) has been prepared by Technical Committee CEN/TC 33 "Doors, windows, shutters, building hardware and curtain walling", the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2004 and conflicting national standards shall be withdrawn at the latest by June 2004.

This standard is one of a series of standards for doors.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Luxembourg, Malta, Netherlands, Norway, Portugal, Slovakia, Spain, Sweden, Switzerland and the United Kingdom.

## 1 Scope

This European Standard is applicable to hinged/pivoted and sliding doorsets with latches, for pedestrian use. It defines the classification of the test results for the forces to open/close doors and to engage/release and lock/unlock the hardware using a key or handle, after testing in accordance with EN 12046-2.

It is only applicable to the manual operation of doorsets.

The measurement of forces for doorsets with self closing devices engaged is excluded from this test method. It is also not applicable to doorsets with special hardware e.g. emergency exit devices.

The tests are applicable to doorsets of any material.

The operation of some glazed doors, (door high windows) involves hardware with latches and may be classified in accordance with this standard.

## 2 Normative references

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text, and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies (including amendments).

EN 12046-2, *Operating forces - Test method - Part 2: Doors*.

prEN 12519:1996, *Windows and pedestrian doors - Terminology*.

## 3 Terms and definitions

For the purposes of this European Standard, the terms and definitions given in prEN 12519:1996 and the following apply.

### 3.1

#### **doorset**

complete unit consisting of a door frame and a door leaf or leaves supplied, with the essential hardware and seals, if provided

## 4 Classification

When tested in accordance with EN 12046-2 a doorset shall be classified in accordance with Table 1.