
Composition cork — Specifications, sampling, packaging and marking

*Aggloméré composé de liège — Spécifications, échantillonnage,
emballage et marquage*



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Foreword

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Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this International Standard may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

International Standard ISO 4714 was prepared by Technical Committee ISO/TC 87, *Cork*.

This second edition cancels and revises the first edition (ISO 4714:1986), which has been technically revised. The classification of composition cork and the behaviour in boiling hydrochloric acid have been removed.

Introduction

Composition cork is a material with many different compositions and applications.

This International Standard gives the specifications required to provide its minimum characterization.

Performance requirements related to an intended use are specified in relevant International Standards.

Composition cork of low thickness may be obtained as such by direct compression or may be obtained either by reslicing blocks or by unwinding and cutting cylindrical rolls.

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1 Scope

This International Standard establishes the minimum requirements for agglomerated composition cork in the sheet form and specifies the requirements for sampling, packaging and marking.

2 Normative references

The following normative documents contain provisions which, through reference in this text, constitute provisions of this International Standard. For dated references, subsequent amendments to, or revisions of, any of these publications do not apply. However, parties to agreements based on this International Standard are encouraged to investigate the possibility of applying the most recent editions of the normative documents indicated below. For undated references, the latest edition of the normative document referred to applies. Members of ISO and IEC maintain registers of currently valid International Standards.

ISO 633, *Cork — Vocabulary*.

ISO 2859-1, *Sampling procedures for inspection by attributes — Part 1: Sampling schemes indexed by acceptance quality limit (AQL) for lot-by-lot inspection*.

ISO 7322, *Composition cork — Test methods*.

3 Terms and definitions

For the purposes of this International Standard, the terms and definitions given in ISO 633 and the following apply.

3.1

composition cork

agglomerated composition cork

product obtained from the agglutination of cork granules with the addition of a binder which is not derived from cork cells

3.2

rubbercork

product manufactured as a compound of cork granules and rubber, which can be used either in the form of granules or as a binder

4 Sampling

From each lot, the number of packages (at least three) and the quantity of material to be taken from the sample shall be in accordance with ISO 2859-1, for the inspection level agreed between parties.