

Värvid ja lakid. Kihi paksuse määramine (ISO 2808:2007)

Paints and varnishes - Determination of film thickness (ISO 2808:2007)

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Paints and varnishes - Determination of film thickness (ISO 2808:2007)

Peintures et vernis - Détermination de l'épaisseur du feuillet
(ISO 2808:2007)

Beschichtungsstoffe - Bestimmung der Schichtdicke (ISO 2808:2007)

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Foreword

This document (EN ISO 2808:2007) has been prepared by Technical Committee ISO/TC 35 "Paints and varnishes" in collaboration with Technical Committee CEN/TC 139 "Paints and varnishes", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 2007, and conflicting national standards shall be withdrawn at the latest by August 2007.

This document supersedes EN ISO 2808:1999.

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Endorsement notice

The text of ISO 2808:2007 has been approved by CEN as EN ISO 2808:2007 without any modifications.

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Introduction

Measurement of film thickness depends on the following steps:

- a) calibration of the measurement instrument, typically performed by the manufacturer or by any qualified laboratory;
- b) verification of the instrument (an accuracy check performed by the user at regular intervals, typically before each series of measurements);
- c) subsequent adjustment, if necessary, of the instrument so that the thickness readings it gives match those of a specimen of known thickness. For a dry-film thickness gauge this would mean zeroing it on the uncoated surface, using devices of known thickness such as shims, or using a coated specimen of known film thickness;
- d) measurement.

Paints and varnishes — Determination of film thickness

1 Scope

This International Standard describes a number of methods that are applicable to the measurement of the thickness of coatings applied to a substrate. Methods for determining wet-film thickness, dry-film thickness and the film thickness of uncured powder layers are described. Reference is made to individual standards where these exist. Otherwise the method is described in detail.

An overview on the methods is given in Annex A, in which the field of application, existing standards and the precision are specified for the individual methods.

This International Standard also defines terms concerning the determination of film thickness.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 463, *Geometrical Product Specifications (GPS) — Dimensional measuring equipment — Design and metrological characteristics of mechanical dial gauges*

ISO 3611, *Micrometer callipers for external measurement*

ISO 4618:2006, *Paints and varnishes — Terms and definitions*

ISO 8503-1, *Preparation of steel substrates before application of paints and related products — Surface roughness characteristics of blast-cleaned steel substrates — Part 1: Specifications and definitions for ISO surface profile comparators for the assessment of abrasive blast-cleaned surfaces*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 4618 and the following apply.

3.1

substrate

surface to which a coating material is applied or is to be applied

[ISO 4618:2006]

3.2

coating

continuous layer formed from a single or multiple application of a coating material to a substrate

[ISO 4618:2006]