

Geometrical product specifications (GPS) - ISO code system for tolerances of linear sizes - Part 1: Basis of tolerances, deviations and fits

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN ISO 286-1:2010 sisaldab Euroopa standardi EN ISO 286-1:2010 ingliskeelset teksti.

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English Version

**Geometrical product specifications (GPS) - ISO code system for
tolerances on linear sizes - Part 1: Basis of tolerances,
deviations and fits (ISO 286-1:2010)**

Spécification géométrique des produits (GPS) - Système
de codification ISO pour les tolérances sur les tailles
linéaires - Partie 1: Base des tolérances, écarts et
ajustements (ISO 286-1:2010)

Geometrische Produktspezifikation (GPS) - ISO-
Toleranzsystem für Längenmaße - Teil 1: Grundlagen für
Toleranzen, Abmaße und Passungen (ISO 286-1:2010)

This European Standard was approved by CEN on 6 February 2010.

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Foreword

This document (EN ISO 286-1:2010) has been prepared by Technical Committee ISO/TC 213 "Dimensional and geometrical product specifications and verification" in collaboration with Technical Committee CEN/TC 290 "Dimensional and geometrical product specification and verification" the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2010, and conflicting national standards shall be withdrawn at the latest by October 2010.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

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Endorsement notice

The text of ISO 286-1:2010 has been approved by CEN as a EN ISO 286-1:2010 without any modification.

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Introduction

This International Standard is a geometrical product specification (GPS) standard and is to be regarded as a general GPS standard (see ISO/TR 14638). It influences chain links 1 and 2 of the chain of standards on size in the general GPS matrix.

For more detailed information on the relation of this part of ISO 286 to the GPS matrix model, see Annex C.

The need for limits and fits for machined workpieces was brought about mainly by the requirement for interchange ability between mass produced parts and the inherent inaccuracy of manufacturing methods, coupled with the fact that “exactness” of size was found to be unnecessary for the most workpiece features. In order that fit function could be satisfied, it was found sufficient to manufacture a given workpiece so that its size lay within two permissible limits, i.e. a tolerance, this being the variation in size acceptable in manufacture while ensuring the functional fit requirements of the product.

Similarly, where a specific fit condition is required between mating features of two different workpieces, it is necessary to ascribe an allowance, either positive or negative, to the nominal size to achieve the required clearance or interference. This part of ISO 286 gives the internationally accepted code system for tolerances on linear sizes. It provides a system of tolerances and deviations suitable for two features of size types: “cylinder” and “two parallel opposite surfaces”. The main intention of this code system is the fulfilment of the function fit.

The terms “hole”, “shaft” and “diameter” are used to designate features of size type cylinder (e.g. for the tolerancing of diameter of a hole or shaft). For simplicity, they are also used for two parallel opposite surfaces (e.g. for the tolerancing of thickness of a key or width of a slot).

The pre-condition for the application of the ISO code system for tolerances on linear sizes for the features forming a fit is that the nominal sizes of the hole and the shaft are identical.

The previous edition of ISO 286-1 (published in 1988) had the envelope criterion as the default association criterion for the size of a feature of size; however, ISO 14405-1 changes this default association criterion to the two-point size criterion. This means that form is no longer controlled by the default specification of size.

In many cases, the diameter tolerances according to this part of ISO 286 are not sufficient for an effective control of the intended function of the fit. The envelope criterion according to ISO 14405-1 may be required. In addition, the use of geometrical form tolerances and surface texture requirements may improve the control of the intended function.

Geometrical product specifications (GPS) — ISO code system for tolerances on linear sizes —

Part 1: Basis of tolerances, deviations and fits

1 Scope

This part of ISO 286 establishes the ISO code system for tolerances to be used for linear sizes of features of the following types:

- a) cylinder;
- b) two parallel opposite surfaces.

It defines the basic concepts and the related terminology for this code system. It provides a standardized selection of tolerance classes for general purposes from amongst the numerous possibilities.

Additionally, it defines the basic terminology for fits between two features of size without constraints of orientation and location and explains the principles of “basic hole” and “basic shaft”.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 286-2¹⁾, *Geometrical product specifications (GPS) — ISO code system for tolerances on linear sizes — Part 2: Tables of standard tolerance grades and limit deviations for holes and shafts*

ISO 14405-1, *Geometrical product specifications (GPS) — Dimensional tolerancing — Part 1: Linear sizes*

ISO 14660-1:1999, *Geometrical Product Specifications (GPS) — Geometrical features — Part 1: General terms and definitions*

ISO 14660-2:1999, *Geometrical Product Specifications (GPS) — Geometrical features — Part 2: Extracted median line of a cylinder and a cone, extracted median surface, local size of an extracted feature*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 14405-1 and ISO 14660-1 and the following apply. It should be noted, however, that some of the terms are defined in a more restricted sense than in common usage.

1) To be published. (Revision of ISO 286-2:1988)