

**MITTEPURUSTAVAD KATSED. KAPILLAARKATSE. OSA
1: ÜLDPÕHIMÕTTED**

**Non-destructive testing - Penetrant testing - Part 1:
General principles (ISO 3452-1:2013, Corrected
version 2014-05-01)**

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English Version

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Essais non destructifs - Examen par ressuage - Partie 1:
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Foreword

This document (EN ISO 3452-1:2013) has been prepared by Technical Committee CEN/TC 138 "Non-destructive testing", the secretariat of which is held by AFNOR, in collaboration with Technical Committee ISO/TC 135 "Non-destructive testing".

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2013, and conflicting national standards shall be withdrawn at the latest by December 2013.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

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Endorsement notice

The text of ISO 3452-1:2013, Corrected version 2014-05-01 has been approved by CEN as EN ISO 3452-1:2013 without any modification.

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Non-destructive testing — Penetrant testing —

Part 1: General principles

1 Scope

This part of ISO 3452 specifies a method of penetrant testing used to detect discontinuities, e.g. cracks, laps, folds, porosity and lack of fusion, which are open to the surface of the material to be tested. It is mainly applied to metallic materials, but can also be performed on other materials, provided that they are inert to the test media and not excessively porous (castings, forgings, welds, ceramics, etc.)

It also includes requirements for process and control testing, but is not intended to be used for acceptance criteria and gives neither information relating to the suitability of individual test systems for specific applications nor requirements for test equipment.

NOTE 1 Methods for determining and monitoring the essential properties of penetrant testing products to be used are specified in ISO 3452-2 and ISO 3452-3.

NOTE 2 The term *discontinuity* is used in this part of ISO 3452 in the sense that no evaluation concerning acceptability or non-acceptability is included.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

- ISO 3059, *Non-destructive testing — Penetrant testing and magnetic particle testing - Viewing conditions*
- ISO 3452-2, *Non-destructive testing — Penetrant testing — Part 2: Testing of penetrant materials*
- ISO 3452-3, *Non-destructive testing — Penetrant testing — Part 3: Reference test blocks*
- ISO 3452-4, *Non-destructive testing — Penetrant testing — Part 4: Equipment*
- ISO 3452-5, *Non-destructive testing — Penetrant testing — Part 5: Penetrant testing at temperatures higher than 50 degrees C*
- ISO 3452-6, *Non-destructive testing — Penetrant testing — Part 6: Penetrant testing at temperatures lower than 10 degrees C*
- ISO 12706, *Non-destructive testing — Penetrant testing — Vocabulary*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 12706 apply.

4 Safety precautions

As penetrant inspection techniques often require the use of harmful, flammable and/or volatile materials, certain precautions shall be taken.