

**Alumiinium ja alumiiniumisulamid.
Ülevahtsitud toorik tavakasutuseks. Osa
2: Külmahtsitud ja seejärel ülevahtsitud
toorikute tehnilised nõuded**

Aluminium and aluminium alloys - Reroll stock for
general applications - Part 2: Specifications for cold
rolled reroll stock

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 12482-2:2000 sisaldab Euroopa standardi EN 12482-2:1998 ingliskeelset teksti. Käesolev dokument on jõustatud 18.02.2000 ja selle kohta on avaldatud teade Eesti standardiorganisatsiooni ametlikus väljaandes. Standard on kättesaadav Eesti standardiorganisatsioonist.	This Estonian standard EVS-EN 12482-2:2000 consists of the English text of the European standard EN 12482-2:1998. This document is endorsed on 18.02.2000 with the notification being published in the official publication of the Estonian national standardisation organisation. The standard is available from Estonian standardisation organisation.
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Käsitlusala: See EN 12482 standardi osa määrab kindlaks täpsed nõuded deformeeritavast alumiiniumist ja deformeeritavatest alumiiniumisulamitest külmuvaltsitud ribade kohta. Hõlmatud paksuste vahemik on 0,2 mm kuni 4 mm.	Scope:
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ICS 77.150.10

Võtmesõnad: alumiinium, alumiiniumisulamid, katsed, külmuvaltstooted, markeerimine, mõõtmised, mõõtmeterantsid, määratlused, müügidokumendid, tarnimine, tehnilised andmed, tehnilistele nõuetele vastavuse katsetamine, tellimused, ülevaltsitav toorik

ICS 77.150.10

Descriptors: Aluminium, reroll stock, specifications.

English version

**Aluminium and aluminium alloys – Reroll stock for
general applications**

Part 2: Specifications for cold rolled reroll stock

Aluminium et alliages d'aluminium –
Ebauches de relaminage pour appli-
cations générales – Partie 2: Spécifi-
cations pour ébauches obtenues par
laminage à froid

Aluminium und Aluminiumlegierungen –
Vorwalzband für allgemeine Anwen-
dungen – Teil 2: Spezifikationen für
kaltgewalztes Vorwalzband

This European Standard was approved by CEN on 1998-07-01.

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Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

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CEN

European Committee for Standardization
Comité Européen de Normalisation
Europäisches Komitee für Normung

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Foreword

This European Standard has been prepared by Technical Committee CEN/TC 132 "Aluminium and aluminium alloys", the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 1999, and conflicting national standards shall be withdrawn at the latest by January 1999.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.

This standard is part of a series of two standards. The other standard deals with :

EN 12482-1 Aluminium and aluminium alloys - Reroll stock for general applications -
Part 1 : Specifications for hot rolled stock

Introduction

When hot or cold rolled strip in aluminium and aluminium alloy are to be rolled to thinner gauges in order to obtain cold rolled products such as sheets, strips, finstock and foil, this intermediate product is then called reroll stock.

As the properties of the final products depend on the properties of the reroll stock and the further process, it is therefore not practicable to specify in detail minimum requirements for all properties of reroll stock. This standard therefore gives only guidelines to the specifications which have to be established carefully between producer and purchaser prior to ordering.

1 Scope

This part of EN 12482 specifies the particular requirements for wrought aluminium and aluminium alloys in the form of cold rolled strip. The thickness range covered is over 0,20 mm to 4 mm.

It does not apply to cold rolled strip which are not rerolled such as strip for general engineering or special applications.

2 Normative references

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies.

EN 485-1	Aluminium and aluminium alloys - Sheet, strip and plate - Part 1 : Technical conditions for inspection and delivery
EN 485-2	Aluminium and aluminium alloys - Sheet, strip and plate - Part 2 : Mechanical properties
EN 515	Aluminium and aluminium alloys - Wrought products - Temper designations
EN 573-3	Aluminium and aluminium alloys - Chemical composition and form of wrought products - Part 3 : Chemical composition
EN 12258-1	Aluminium and aluminium alloys - Terms and definitions - Part 1 : General terms