

**Steel and steel products - Location and preparation of
samples and test pieces for mechanical testing (ISO
377:2013, Corrected version 2015-06-01)**

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN ISO 377:2013 sisaldab Euroopa standardi EN ISO 377:2013 ingliskeelset teksti.	This Estonian standard EVS-EN ISO 377:2013 consists of the English text of the European standard EN ISO 377:2013.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 03.07.2013.	Date of Availability of the European standard is 03.07.2013.
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English Version

**Steel and steel products - Location and preparation of samples
and test pieces for mechanical testing (ISO 377:2013, Corrected
version 2015-06-01)**

Acier et produits en acier - Position et préparation des
échantillons et éprouvettes pour essais mécaniques (ISO
377:2013, Version corrigée 2015-06-01)

Stahl und Stahlerzeugnisse - Lage und Vorbereitung von
Probenabschnitten und Proben für mechanische Prüfungen
(ISO 377:2013, korrigierte Fassung 2015-06-01)

This European Standard was approved by CEN on 29 June 2013.

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COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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Foreword

This document (EN ISO 377:2013) has been prepared by Technical Committee ISO/TC 17 “Steel” in collaboration with Technical Committee ECISS/TC 100 “General issues” the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2014, and conflicting national standards shall be withdrawn at the latest by January 2014.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 377:1997.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Endorsement notice

The text of ISO 377:2013, Corrected version 2015-06-01 has been approved by CEN as EN ISO 377:2013 without any modification.

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2. www.iso.org/directives

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The committee responsible for this document is ISO/TC 17, *Steel*, Subcommittee SC 20, *General technical delivery conditions, sampling and mechanical testing methods*.

This third edition cancels and replaces the second edition (ISO 377:1997), which has been technically revised and includes ISO 377:1997/Cor.1:1997.

Steel and steel products — Location and preparation of samples and test pieces for mechanical testing

1 Scope

This International Standard specifies requirements for the identification, location and preparation of samples and test pieces intended for mechanical tests on steel sections, bars, rod, flat products and tubular products as defined in ISO 6929. If agreed in the order, this International Standard can also apply to other metallic products. These samples and test pieces are for use in tests that are carried out in conformity with the methods specified in the product or material standard or, in the absence of this, in the standard for the test method.

Where the requirements of the order or product standard differ from those given in this International Standard, then the requirements of the order or product standard apply.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the editions cited applies. For undated references, the latest edition of the referenced document, (including any amendments) apply.

ISO 3785, *Metallic materials — Designation of test specimen axes in relation to product texture*

ISO 6929, *Steel products — Vocabulary*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 6929 and the following apply.

3.1

test unit

number of pieces or the tonnage of products to accept or reject together, on the basis of the verification tests carried out on sample products in accordance with the requirements of the product standard or order

Note 1 to entry: See [Figure 1](#).

3.2

sample product

item (e.g. bar, sheet, coil) selected for inspection or testing

Note 1 to entry: See [Figure 1](#).

3.3

sample

sufficient quantity of material taken from the sample product for the purpose of producing one or more test pieces

Note 1 to entry: See [Figure 1](#).

Note 2 to entry: In certain cases, the sample can be the sample product.