
**Plastics piping systems for hot and
cold water installations —
Polypropylene (PP) —**

**Part 7:
Guidance for the assessment of
conformity**

*Systèmes de canalisations en plastique pour les installations d'eau
chaude et froide — Polypropylène (PP) —*

Partie 7: Guide pour l'évaluation de la conformité



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Published in Switzerland

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

In other circumstances, particularly when there is an urgent market requirement for such documents, a technical committee may decide to publish other types of normative document:

- an ISO Publicly Available Specification (ISO/PAS) represents an agreement between technical experts in an ISO working group and is accepted for publication if it is approved by more than 50 % of the members of the parent committee casting a vote.
- an ISO Technical Specification (ISO/TS) represents an agreement between the members of a technical committee and is accepted for publication if it is approved by 2/3 of the members of the committee casting a vote.

An ISO/PAS or ISO/TS is reviewed after three years in order to decide whether it will be confirmed for a further three years, revised to become an International Standard, or withdrawn. If the ISO/PAS or ISO/TS is confirmed, it is reviewed again after a further three years, at which time it must either be transformed into an International Standard or be withdrawn.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO/TS 15874-7 was prepared by the European Committee for Standardization (CEN) in collaboration with Technical Committee ISO/TC 138, *Plastics pipes, fittings and valves for the transport of fluids*, Subcommittee SC 2, *Plastics pipes and fittings for water supplies*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

ISO 15874 consists of the following parts, under the general title *Plastics piping systems for hot and cold water installations — Polypropylene (PP)*:

- *Part 1: General*
- *Part 2: Pipes*
- *Part 3: Fittings*
- *Part 5: Fitness for purpose of the system*
- *Part 7: Guidance for the assessment of conformity* [Technical Specification]

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Foreword

This document (CEN ISO/TS 15874-7:2003) has been prepared by Technical Committee CEN /TC 155, "Plastics piping systems and ducting systems", the Secretariat of which is held by NEN in collaboration with Technical Committee ISO/TC 138 "Plastics pipes, fittings and valves for the transport of fluids".

This Technical Specification (TS) can be used to support elaboration of national third party certification procedures for products conforming to the applicable Part(s) of EN ISO 15874.

This Technical Specification is a Part of a System Standard for plastics piping systems of a particular material for a specified application. There are a number of such System Standards.

System Standards are based on the results of the work undertaken in ISO/TC 138 "Plastics pipes, fittings and valves for the transport of fluids", which is a Technical Committee of the International Organization for Standardization (ISO).

They are supported by separate standards on test methods to which references are made throughout the System Standard.

The System Standards are consistent with general standards on functional requirements and on recommended practice for installation.

This series consists of the following Parts ¹⁾, under the general title *Plastics piping systems for hot and cold water installations – Polypropylene (PP)*

- Part 1: General
- Part 2: Pipes
- Part 3: Fittings
- Part 5: Fitness for purpose of the system
- Part 7: Guidance for the assessment of conformity (this Technical Specification)

This Technical Specification includes a bibliography.

At the date of publication of this Technical Specification, System Standards for piping systems of other plastics materials used for the same application are the following:

EN ISO 15875, *Plastics piping systems for hot and cold water installations — Cross-linked polyethylene (PE-X)* (ISO 15875:2003)

EN ISO 15876, *Plastics piping systems for hot and cold water installations — Polybutylene (PB)* (ISO 15876:2003)

EN ISO 15877, *Plastics piping systems for hot and cold water installations — Chlorinated poly(vinyl chloride) (PVC-C)* (ISO 15877:2003)

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to announce this Technical Specification: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Luxembourg, Malta, Netherlands, Norway, Portugal, Slovakia, Spain, Sweden, Switzerland and the United Kingdom.

¹⁾ This System Standard does not incorporate Part 4: *Ancillary equipment* and Part 6: *Guidance for installation*. For ancillary equipment separate standards can apply. For guidance for installation reference is made to separate documents.

NOTE A guidance for installation of plastics piping systems made from different materials, intended to be used for hot and cold water installations, is covered by ENV 12108 ^[1].

Introduction

This series specifies the requirements for a piping system when made from polypropylene (PP). The piping system is intended to be used for hot and cold water installations.

In respect of potential adverse effects on the quality of water intended for human consumption, caused by the product covered by EN ISO 15874:

- This Technical Specification provides no information as to whether the product may be used without restriction in any of the Member States of the EU or EFTA;
- It should be noted that, while awaiting the adoption of verifiable European criteria, existing national regulations concerning the use and/or the characteristics of this product remain in force.

Requirements and test methods for material and components are specified in Part 1 to Part 3 of EN ISO 15874. Characteristics for fitness for purpose (mainly for joints) are covered in Part 5.

This Technical Specification gives guidance for the assessment of conformity of materials, components, joints and assemblies and it is intended to be used by certification bodies, inspection bodies, testing laboratories and manufacturers.

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1 Scope

This Technical Specification gives guidance for the assessment of conformity to be included in the manufacturer's quality plan as part of his quality system.

This Technical Specification includes:

- a) requirements for materials, components, joints and assemblies given in the applicable Part(s) of EN ISO 15874:2003;
- b) requirements for the manufacturer's quality system;

NOTE 1 It is recommended that the quality system conforms to EN ISO 9001:2000^[2].

- c) definitions and procedures to be applied if third party certification is involved.

NOTE 2 If third party certification is involved, it is recommended that the certification body is accredited to EN 45011^[3] or EN 45012^[4], as applicable.

In conjunction with the other parts of EN ISO 15874:2003 (see Foreword), this Technical Specification is applicable to polypropylene (PP) piping systems intended to be used for hot and cold water installations within buildings for the conveyance of water, whether or not intended for human consumption (domestic systems) and for heating systems, under design pressures and temperatures appropriate to the class of application (see Table 1 of EN ISO 15874-1:2003).

2 Normative references

This Technical Specification incorporates, by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to, or revisions of, any of these publications apply to this Technical Specification only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies (including amendments).

EN ISO 15874-1:2003, *Plastics piping systems for hot and cold water installations — Polypropylene (PP) — Part 1: General*

EN ISO 15874-2:2003, *Plastics piping systems for hot and cold water installations — Polypropylene (PP) — Part 2: Pipes*

EN ISO 15874-3:2003, *Plastics piping systems for hot and cold water installations — Polypropylene (PP) — Part 3: Fittings*

EN ISO 15874-5:2003, *Plastics piping systems for hot and cold water installations — Polypropylene (PP) — Part 5: Fitness for purpose of the system*

ISO 2859-1:1999, *Sampling procedures for inspection by attributes — Part 1: Sampling plans indexed by acceptable quality level (AQL) for lot-by-lot inspection*

ISO 3951:1989, *Sampling procedures and charts for inspection by variables for percent nonconforming*

3 Definitions, symbols and abbreviations

For the purposes of this Technical Specification, the definitions, symbols and abbreviations given in Part 1 and Part 3 of EN ISO 15874:2003 apply, together with the following.

3.1 Definitions

3.1.1

certification body

impartial body, governmental or non-governmental, possessing the necessary competence and responsibility to carry out certification of conformity according to given rules of procedure and management