Permeable sintered metal materials -**Determination of luid permeability**

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EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN ISO 4022:2006 sisaldab Euroopa standardi EN ISO 4022:2006 ingliskeelset teksti.

This Estonian standard EVS-EN ISO 4022:2006 consists of the English text of the European standard EN ISO 4022:2006.

Käesolev dokument on jõustatud 29.05.2006 ja selle kohta on avaldatud teade Eesti standardiorganisatsiooni ametlikus väljaandes.

This document is endorsed on 29.05.2006 with the notification being published in the official publication of the Estonian national standardisation organisation.

Standard on kättesaadav Eesti standardiorganisatsioonist.

The standard is available from Estonian standardisation organisation.

Käsitlusala:

This International Standard specifies a method for the determination of the fluid permeability of permeable sintered metal materials in which the porosity is deliberately continuous or interconnecting, testing being carried out under such conditions that the fluid permeability tan be expressed in terms of viscous and inertia permeability coefficients (see annex A).

Scope:

This International Standard specifies a method for the determination of the fluid permeability of permeable sintered metal materials in which the porosity is deliberately continuous or interconnecting, testing being carried out under such conditions that the fluid permeability tan be expressed in terms of viscous and inertia permeability coefficients (see annex A).

ICS 77.160

Võtmesõnad:

EUROPEAN STANDARD

EN ISO 4022

NORME EUROPÉENNE

EUROPÄISCHE NORM

April 2006

English Version

Permeable sintered metal materials - Determination of fluid permeability (ISO 4022:1987)

Matériaux métalliques frittés perméables - Détermination de la perméabilité aux fluides (ISO 4022:1987)

Durchlässige Sintermetallwerkstoffe - Bestimmung der Flüssigkeitsdurchlässigkeit (ISO 4022:1987)

This European Standard was approved by CEN on 9 March 2006.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

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oreword

The text of ISO 4022:1987 has been prepared by Technical Committee ISO/TC 119 "Powder metallurgy" of the International Organization for Standardization (ISO) and has been taken over as EN ISO 4022:2006 by Technical Committee CEN/SS M11 "Powder metallurgy", the secretariat of which is held by CMC.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2006, and conflicting national standards shall be withdrawn at the latest by October 2006.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

Endorsement notice

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Ved by Ci. The text of ISO 4022:1987 has been approved by CEN as EN ISO 4022:2006 without any modifications.

INTERNATIONAL STANDARD

ISO 4022

Second edition 1987-10-01

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION ORGANISATION INTERNATIONALE DE NORMALISATION МЕЖДУНАРОДНАЯ ОРГАНИЗАЦИЯ ПО СТАНДАРТИЗАЦИИ

Permeable sintered metal materials — Determination of fluid permeability

Matériaux métalliques frittés perméables — Détermination de la perméabilité aux fluides

Reference number ISO 4022: 1987 (E)

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work.

Draft International Standards adopted by the technical committees are circulated to the member bodies for approval before their acceptance as International Standards by the ISO Council. They are approved in accordance with ISO procedures requiring at least 75 % approval by the member bodies voting.

International Standard ISO 4022 was prepared by Technical Committee ISO/TC 119, *Powder metallurgy.*

This second edition cancels and replaces the first edition (ISO 4022 : 1977), of which it constitutes a minor revision.

Users should note that all International Standards undergo revision from time to time and that any reference made herein to any other International Standard implies its latest edition, unless otherwise stated.



Permeable sintered metal materials — Determination of fluid permeability

1 Scope and field of application

This International Standard specifies a method for the determination of the fluid permeability of permeable sintered metal materials in which the porosity is deliberately continuous or interconnecting, testing being carried out under such conditions that the fluid permeability can be expressed in terms of viscous and inertia permeability coefficients (see annex A).

This International Standard does not apply to very long hollow cylindrical test pieces of small diameter, in which the pressure drop of the fluid in passing along the bore of the cylinder may not be negligible compared with the pressure drop of the fluid passing through the wall thickness (see annex A, clause A.5).

2 Reference

ISO 2738, Permeable sintered metal materials — Determination of density, oil content and open porosity.

Principle

Passage of a test fluid of known viscosity and density through a test piece, and measurement of the pressure drop and the volumetric flow rate.

Determination of the viscous and inertia permeability coefficients, which are parameters of a formula describing the relationship between the pressure drop, the volumetric flow rate, the viscosity and density of the test fluid, and the dimensions of the porous metal test piece permeated by this fluid.