# Small medical gas cylinders - Pin-index yoke-type valve connections

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## **EESTI STANDARDI EESSÕNA**

## **NATIONAL FOREWORD**

Käesolev Eesti standard EVS-EN ISO 407:2005 sisaldab Euroopa standardi EN ISO 407:2004 ingliskeelset teksti.

Käesolev dokument on jõustatud 25.01.2005 ja selle kohta on avaldatud teade Eesti standardiorganisatsiooni ametlikus väljaandes.

Standard on kättesaadav Eesti standardiorganisatsioonist.

This Estonian standard EVS-EN ISO 407:2005 consists of the English text of the European standard EN ISO 407:2004.

This document is endorsed on 25.01.2005 with the notification being published in the official publication of the Estonian national standardisation organisation.

The standard is available from Estonian standardisation organisation.

### Käsitlusala:

This International Standard concerns pinindex yoke-type valve connections for small medical gas cylinders, with a maximum working pressure (filling pressure at 15 °C) of 200 bar. This type of connection is typically used for small cylinders (5 I or below). In some cases, it may be used for larger cylinders. In this latter case, consideration shall be given to the need for valve protection.

## Scope:

This International Standard concerns pinindex yoke-type valve connections for small medical gas cylinders, with a maximum working pressure (filling pressure at 15 °C) of 200 bar. This type of connection is typically used for small cylinders (5 I or below). In some cases, it may be used for larger cylinders. In this latter case, consideration shall be given to the need for valve protection.

ICS 11.040.10

Võtmesõnad:

## EUROPEAN STANDARD NORME EUROPÉENNE EUROPÄISCHE NORM

**EN ISO 407** 

November 2004

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## **English version**

## Small medical gas cylinders

Pin-index yoke-type valve connections (ISO 407 : 2004)

Petites bouteilles à gaz médicaux – Raccords de robinets du type à étrier avec ergots de sécurité (ISO 407 : 2004) Kleine Gasflaschen für die medizinische Anwendung – Ventilseitenstutzen mit Anschlussbügel nach dem PIN-Index-System (ISO 407 : 2004)

This European Standard was approved by CEN on 2004-09-10.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Management Centre or to any CEN member.

The European Standards exist in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Cyprus, the Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland, and the United Kingdom.

## CEN

European Committee for Standardization Comité Européen de Normalisation Europäisches Komitee für Normung

Management Centre: rue de Stassart 36, B-1050 Brussels

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EN ISO 407: 2004

#### Foreword

International Standard

ISO 407: 2004 Small medical gas cylinders - Pin-index yoke-type valve connections,

which was prepared by ISO/TC 58 'Gas cylinders' of the International Organization for Standardization, has been adopted by Technical Committee CEN/23 'Transportable gas cylinders', the Secretariat of which is held by BSI, as a European Standard.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, and conflicting national standards withdrawn, by May 2005 at the latest.

In accordance with the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard:

Austria, Belgium, Cyprus, the Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland, and the United Kingdom.

## **Endorsement notice**

The text of the International Standard ISO 407: 2004 was approved by CEN as a European Standard without any modification.

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## 1 Scope

This International Standard concerns pin-index yoke-type valve connections for small medical gas cylinders, with a maximum working pressure (filling pressure at 15 °C) of 200 bar. This type of connection is typically used for small cylinders (5 I or below). In some cases, it may be used for larger cylinders. In this latter case, consideration shall be given to the need for valve protection.

It specifies:

- basic dimensions;
- requirements for alternative designs of the yoke-type valve connections;
- dimensions and positions for the holes and pins for the outlet connections.

It also specifies the dimensions and positions for the holes and pins for the outlet connections for the gases and gas mixtures given in Table 1.

This International Standard applies to small medical gas cylinders used for patient care, including therapeutic, diagnostic and prophylactic applications, in hospitals and for emergency treatment.

## 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 32:1977, Gas cylinders for medical use — Marking for identification of content

#### 3 Valve

Each small medical gas cylinder can be fitted with a yoke valve (see Clause 5). The yoke valve shall have location holes of the dimensions and in the positions indicated in Clause 7 for the appropriate gas or gas mixture.

The name or chemical symbol of the gas or gas mixture shall be clearly and indelibly stamped on the valve.