

Test procedure for the determination of the temperature index of enamelled and tape wrapped winding wires

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN 60172:2015 sisaldab Euroopa standardi EN 60172:2015 ingliskeelset teksti.	This Estonian standard EVS-EN 60172:2015 consists of the English text of the European standard EN 60172:2015.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 26.06.2015.	Date of Availability of the European standard is 26.06.2015.
Standard on kättesaadav Eesti Standardikeskusest.	The standard is available from the Estonian Centre for Standardisation.

Tagasisidet standardi sisu kohta on võimalik edastada, kasutades EVS-i veebilehel asuvat tagasiside vormi või saates e-kirja meiliaadressile standardiosakond@evs.ee.

ICS 29.060.10

Standardite reprodutseerimise ja levitamise õigus kuulub Eesti Standardikeskusele

Andmete paljundamine, taastekitamine, kopeerimine, salvestamine elektroonsesse süsteemi või edastamine ükskõik millises vormis või millisel teel ilma Eesti Standardikeskuse kirjaliku loata on keelatud.

Kui Teil on küsimusi standardite autorikaitse kohta, võtke palun ühendust Eesti Standardikeskusega:

Aru 10, 10317 Tallinn, Eesti; koduleht www.evs.ee; telefon 605 5050; e-post info@evs.ee

The right to reproduce and distribute standards belongs to the Estonian Centre for Standardisation

No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying, without a written permission from the Estonian Centre for Standardisation.

If you have any questions about copyright, please contact Estonian Centre for Standardisation:

Aru 10, 10317 Tallinn, Estonia; homepage www.evs.ee; phone +372 605 5050; e-mail info@evs.ee

English Version

Test procedure for the determination of the temperature index of
enamelled and tape wrapped winding wires
(IEC 60172:2015)

Méthode d'essai pour la détermination de l'indice de
température des fils de bobinage émaillés et enveloppés de
ruban
(IEC 60172:2015)

Prüfverfahren zur Bestimmung des Temperaturindex von
Lackdrähten und bandumwickelten Drähten
(IEC 60172:2015)

This European Standard was approved by CENELEC on 2015-06-16. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.



European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

European foreword

The text of document 55/1518/FDIS, future edition 4 of IEC 60172, prepared by IEC/TC 55 "Winding wires" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 60172:2015.

The following dates are fixed:

- latest date by which the document has to be (dop) 2016-03-16
implemented at national level by
publication of an identical national
standard or by endorsement
- latest date by which the national (dow) 2018-06-16
standards conflicting with the
document have to be withdrawn

This document supersedes EN 60172:1994.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC [and/or CEN] shall not be held responsible for identifying any or all such patent rights.

Endorsement notice

The text of the International Standard IEC 60172:2015 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

IEC 60317 (series)	NOTE	Harmonized as EN 60317 (series).
IEC 60455-3-5	NOTE	Harmonized as EN 60455-3-5.
IEC 60464-3-2	NOTE	Harmonized as EN 60464-3-2.

Annex ZA (normative)

Normative references to international publications with their corresponding European publications

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 When an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cenelec.eu.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60216-1	-	Electrical insulating materials - Thermal endurance properties -- Part 1: Ageing procedures and evaluation of test results	EN 60216-1	-
IEC 60216-3	-	Electrical insulating materials - Thermal endurance properties -- Part 3: Instructions for calculating thermal endurance characteristics	EN 60216-3	-

CONTENTS

FOREWORD	4
1 Scope	6
2 Normative references	6
3 Terms and definitions	6
4 Summary of procedure	7
5 Test specimens	7
5.1 Preparation	7
5.1.1 Enamelled round wire with a nominal conductor diameter of 0,224 mm up to and including 2,65 mm	7
5.1.2 Tape wrapped round wire and enamelled or tape wrapped rectangular wire	10
5.2 Varnish impregnation	12
5.3 Notes on number of test specimens	13
5.4 Specimen holder	13
5.4.1 For specimens according to 5.1.1	13
5.4.2 For specimens according to 5.1.2	14
6 Temperature exposure	14
7 Test voltage and its application	16
8 Calculations	16
8.1 Specimen failure time	16
8.2 Time to failure	17
8.3 Linearity of data	17
8.4 Calculating and plotting thermal endurance and temperature index	17
9 Report	18
Annex A (normative) Method for calculation of the regression line	19
Annex B (normative) Correlation coefficient	24
Bibliography	26
Figure 1 – Device used to form enamelled round wire test specimen	8
Figure 2 – Spacer	8
Figure 3 – Twist forming jig	9
Figure 4 – Test specimen set up in forming jig	9
Figure 5 – Test specimen formed with loop cut	10
Figure 6 – Jig for bending large magnet wire, dielectric test specimen	11
Figure 7 – Forming jig and test specimen	12
Figure 8 – Specimen holder	13
Figure 9 – Specimen holder and electrical connection fixture	14
Figure 10 – Thermal endurance graph – Temperature index	18
Figure A.1 – Plot of regression line based on sample calculation (Table A.2)	23
Table 1 – Force and number of twists for specimens	8
Table 2 – Proof voltage for round enamelled wire	10
Table 3 – Recommended exposure times in days per cycle	15

Table 4 – Proof voltage for tape-wrapped round and for enamelled or tape-wrapped rectangular wire	16
Table A.1 – Commonly used test temperatures in degrees Celsius and the corresponding kelvins with its reciprocal and reciprocal squared values	21
Table A.2 – Sample calculation	22

This document is a preview generated by EVS

INTERNATIONAL ELECTROTECHNICAL COMMISSION

TEST PROCEDURE FOR THE DETERMINATION OF THE TEMPERATURE INDEX OF ENAMELLED AND TAPE WRAPPED WINDING WIRES

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60172 has been prepared by IEC Technical Committee 55: Winding wires.

This fourth edition cancels and replaces the third edition published in 1987, Amendment 1:1997 and Amendment 2:2010. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- Revision of Clause 1, Scope, to incorporate appropriate text from former Clause 2, Object;
- Deletion of Clause 2, Object, by placement of its text into existing clauses;
- New Clause 2, Normative references;
- Revision of 5.1.1, 5.3 and 5.4 with corrections to Amendment 2 to the third edition;
- Revision of Clause 7 as to clarify which specimens comply with Table 3 and Table 4;
- Revision of figures with high-resolution photos and graphs.

The text of this standard is based on the following documents:

FDIS	Report on voting
55/1518/FDIS	55/1524/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

TEST PROCEDURE FOR THE DETERMINATION OF THE TEMPERATURE INDEX OF ENAMELLED AND TAPE WRAPPED WINDING WIRES

1 Scope

This International Standard specifies, in accordance with the provisions of IEC 60216-1, a method for evaluating the temperature index of enamelled wire, varnished or unvarnished with an impregnating agent, and of tape wrapped round and rectangular wire, in air at atmospheric pressure by periodically monitoring changes in response to AC proof voltage tests. This procedure does not apply to fibre-insulated wire or wire covered with tapes containing inorganic fibres.

NOTE The data obtained according to this test procedure provide the designer and development engineer with information for the selection of winding wire for further evaluation of insulation systems and equipment tests.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60216-1, *Electrical insulating materials – Thermal endurance properties – Part 1: Ageing procedures and evaluation of test results*

IEC 60216-3, *Electrical insulating materials – Thermal endurance properties – Part 3: Instructions for calculating thermal endurance characteristics*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

3.1 temperature index

TI

numerical value of the Celsius temperature expressed in degrees Celsius characterizing the thermal capability of an insulating material or an insulation system

Note 1 to entry: In case of insulating materials, the temperature index is derived from the thermal endurance relationship at a given time, normally 20 000 hours. It may be used as basis for determination of the material's temperature class.

Note 2 to entry: In case of insulation systems, the temperature index may be derived from known service experience or from a known comparative functional evaluation of an evaluated and established reference insulation system as basis.

[SOURCE: IEC 60050-212:2010, 212-12-11]

3.2 specimen failure time

number of hours at the exposure temperature that have elapsed at the time a specimen fails the proof test