

**Measurement of fluid flow by means of
pressure differential devices inserted in
circular cross-section conduits running full
- Part 2: Orifice plates**

Measurement of fluid flow by means of pressure
differential devices inserted in circular cross-section
conduits running full - Part 2: Orifice plates

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

<p>Käesolev Eesti standard EVS-EN ISO 5167-2:2003 sisaldab Euroopa standardi EN ISO 5167-2:2003 ingliskeelset teksti.</p> <p>Käesolev dokument on jõustatud 06.06.2003 ja selle kohta on avaldatud teade Eesti standardiorganisatsiooni ametlikus väljaandes.</p> <p>Standard on kättesaadav Eesti standardiorganisatsioonist.</p>	<p>This Estonian standard EVS-EN ISO 5167-2:2003 consists of the English text of the European standard EN ISO 5167-2:2003.</p> <p>This document is endorsed on 06.06.2003 with the notification being published in the official publication of the Estonian national standardisation organisation.</p> <p>The standard is available from Estonian standardisation organisation.</p>
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<p>Käsitlusala: This part of ISO 5167 specifies the geometry and method of use of orifice plates when they are inserted in a conduit running full to determine the flowrate of the fluid flowing in the conduit</p>	<p>Scope: This part of ISO 5167 specifies the geometry and method of use of orifice plates when they are inserted in a conduit running full to determine the flowrate of the fluid flowing in the conduit</p>
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ICS 17.120.10

Võtmesõnad: diaphragms (mecha, dimensions, flow, flow calculation, flow measurement, flow measurements, flows, fluids, mathematical calculations, measurement, mounting, nozzles, orifice plates, pipelines, specification (approval), specifications, tubes, venturi tubes

English version

**Measurement of fluid flow by means of pressure
differential devices inserted in circular cross-section
conduits running full**

**Part 2: Orifice plates
(ISO 5167-2 : 2003)**

Mesure de débit des fluides au
moyen d'appareils déprimogènes
insérés dans des conduites en charge
de section circulaire – Partie 2:
Diaphragmes (ISO 5167-2 : 2003)

Durchflussmessung von Fluiden mit
Drosselgeräten in voll durchströmten
Leitungen mit Kreisquerschnitt –
Teil 2: Blenden (ISO 5167-2 : 2003)

This European Standard was approved by CEN on 2003-02-20.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Management Centre or to any CEN member.

The European Standards exist in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, the Czech Republic, Denmark, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Luxembourg, Malta, the Netherlands, Norway, Portugal, Slovakia, Spain, Sweden, Switzerland, and the United Kingdom.

CEN

European Committee for Standardization
Comité Européen de Normalisation
Europäisches Komitee für Normung

Management Centre: rue de Stassart 36, B-1050 Brussels

Foreword

International Standard

ISO 5167-2 : 2003 Measurement of fluid flow by means of pressure differential devices inserted in circular cross-section conduits running full – Part 2: Orifice plates,

which was prepared by ISO/TC 30 'Measurement of fluid flow in closed conduits' of the International Organization for Standardization, has been adopted by CMC as a European Standard.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, and conflicting national standards withdrawn, by September 2003 at the latest.

In accordance with the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard:

Austria, Belgium, the Czech Republic, Denmark, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Luxembourg, Malta, the Netherlands, Norway, Portugal, Slovakia, Spain, Sweden, Switzerland, and the United Kingdom.

Endorsement notice

The text of the International Standard ISO 5167-2 : 2003 was approved by CEN as a European Standard without any modification.

NOTE: Normative references to international publications are listed in Annex ZA (normative).

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Introduction

ISO 5167, consisting of four parts, covers the geometry and method of use (installation and operating conditions) of orifice plates, nozzles and Venturi tubes when they are inserted in a conduit running full to determine the flowrate of the fluid flowing in the conduit. It also gives necessary information for calculating the flowrate and its associated uncertainty.

ISO 5167 (all parts) is applicable only to pressure differential devices in which the flow remains subsonic throughout the measuring section and where the fluid can be considered as single-phase, but is not applicable to the measurement of pulsating flow. Furthermore, each of these devices can only be used within specified limits of pipe size and Reynolds number.

ISO 5167 (all parts) deals with devices for which direct calibration experiments have been made, sufficient in number, spread and quality to enable coherent systems of application to be based on their results and coefficients to be given with certain predictable limits of uncertainty.

The devices introduced into the pipe are called "primary devices". The term primary device also includes the pressure tapings. All other instruments or devices required for the measurement are known as "secondary devices". ISO 5167 (all parts) covers primary devices; secondary devices¹⁾ will be mentioned only occasionally.

ISO 5167 consists of the following four parts.

- a) ISO 5167-1 gives general terms and definitions, symbols, principles and requirements as well as methods of measurement and uncertainty that are to be used in conjunction with ISO 5167-2, ISO 5167-3 and ISO 5167-4.
- b) ISO 5167-2 specifies orifice plates, which can be used with corner pressure tapings, D and $D/2$ pressure tapings²⁾, and flange pressure tapings.
- c) ISO 5167-3 specifies ISA 1932 nozzles³⁾, long radius nozzles and Venturi nozzles, which differ in shape and in the position of the pressure tapings.
- d) ISO 5167-4 specifies classical Venturi tubes⁴⁾.

Aspects of safety are not dealt with in Parts 1 to 4 of ISO 5167. It is the responsibility of the user to ensure that the system meets applicable safety regulations.

1) See ISO 2186:1973, *Fluid flow in closed conduits — Connections for pressure signal transmissions between primary and secondary elements*.

2) Orifice plates with "vena contracta" pressure tapings are not considered in ISO 5167.

3) ISA is the abbreviation for the International Federation of the National Standardizing Associations, which was succeeded by ISO in 1946.

4) In the USA, the classical Venturi tube is sometimes called the Herschel Venturi tube.

1 Scope

This part of ISO 5167 specifies the geometry and method of use (installation and operating conditions) of orifice plates when they are inserted in a conduit running full to determine the flowrate of the fluid flowing in the conduit.

This part of ISO 5167 also provides background information for calculating the flowrate and is applicable in conjunction with the requirements given in ISO 5167-1.

This part of ISO 5167 is applicable to primary devices having an orifice plate used with flange pressure tapplings, or with corner pressure tapplings, or with D and $D/2$ pressure tapplings. Other pressure tapplings such as “vena contracta” and pipe tapplings have been used with orifice plates but are not covered by this part of ISO 5167. This part of ISO 5167 is applicable only to a flow which remains subsonic throughout the measuring section and where the fluid can be considered as single phase. It is not applicable to the measurement of pulsating flow. It does not cover the use of orifice plates in pipe sizes less than 50 mm or more than 1 000 mm, or for pipe Reynolds numbers below 5 000.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 4006:1991, *Measurement of fluid flow in closed conduits — Vocabulary and symbols*

ISO 5167-1:2003, *Measurement of fluid flow by means of pressure differential devices inserted in circular-cross section conduits running full — Part 1: General principles and requirements*

3 Terms, definitions and symbols

For the purposes of this document, the terms, definitions and symbols given in ISO 4006 and ISO 5167-1 apply.