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**Plastid. Tõmbeomaduste määramine. Osa 2: Vormitud ja ekstrusiooni teel saadud plastide teimimise tingimused (ISO 527-2:2012)**

**Plastics - Determination of tensile properties - Part 2:  
Test conditions for moulding and extrusion plastics (ISO  
527-2:2012)**

## EESTI STANDARDI EESSÕNA

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EUROPEAN STANDARD  
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English Version

Plastics - Determination of tensile properties - Part 2: Test  
conditions for moulding and extrusion plastics (ISO 527-2:2012)

Plastiques - Détermination des propriétés en traction -  
Partie 2: Conditions d'essai des plastiques pour moulage et  
extrusion (ISO 527-2:2012)

Kunststoffe - Bestimmung der Zugeigenschaften - Teil 2:  
Prüfbedingungen für Form- und Extrusionsmassen (ISO  
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## Foreword

This document (EN ISO 527-2:2012) has been prepared by Technical Committee ISO/TC 61 "Plastics" in collaboration with Technical Committee CEN/TC 249 "Plastics" the secretariat of which is held by NBN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 2012, and conflicting national standards shall be withdrawn at the latest by August 2012.

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### Endorsement notice

The text of ISO 527-2:2012 has been approved by CEN as a EN ISO 527-2:2012 without any modification.

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# Plastics — Determination of tensile properties —

## Part 2: Test conditions for moulding and extrusion plastics

### 1 Scope

**1.1** This part of ISO 527 specifies the test conditions for determining the tensile properties of moulding and extrusion plastics, based upon the general principles given in ISO 527-1.

**1.2** The methods are selectively suitable for use with the following range of materials:

- rigid and semi-rigid thermoplastics moulding, extrusion and cast materials, including compounds filled and reinforced by, for example, short fibres, small rods, plates or granules but excluding textile fibres (see ISO 527-4 and ISO 527-5). See ISO 527-1:2012, Clause 3 for the definition of "rigid" and "semi-rigid".
- rigid and semi-rigid thermosetting moulding and cast materials, including filled and reinforced compounds but excluding textile fibres as reinforcement (see ISO 527-4 and ISO 527-5);
- thermotropic liquid crystal polymers.

The methods are not normally suitable for use with rigid cellular materials or sandwich structures containing cellular material. For rigid cellular materials see ISO 1926.

The methods are not suitable for flexible films and sheets, of thickness smaller than 1 mm, see ISO 527-3.

**1.3** The methods are applied using specimens which may be either moulded to the chosen dimensions or machined, cut or punched from injection- or compression-moulded plates. The multipurpose test specimen is preferred (see ISO 20753).

### 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 293, *Plastics — Compression moulding of test specimens of thermoplastic materials*

ISO 294-1, *Plastics — Injection moulding of test specimens of thermoplastic materials — Part 1: General principles, and moulding of multipurpose and bar test specimens*

ISO 295, *Plastics — Compression moulding of test specimens of thermosetting materials*

ISO 527-1:2012, *Plastics — Determination of tensile properties — Part 1: General principles*

ISO 2818, *Plastics — Preparation of test specimens by machining*

ISO 10724-1, *Plastics — Injection moulding of test specimens of thermosetting powder moulding compounds (PMCs) — Part 1: General principles and moulding of multipurpose test specimens*

ISO 11403-3, *Plastics — Acquisition and presentation of comparable multipoint data — Part 3: Environmental influences on properties*

ISO 20753, *Plastics — Test specimens*