

## **Bituminous mixtures - Test methods for hot mix asphalt - Part 15: Determination of the segregation sensitivity**

Bituminous mixtures - Test methods for hot mix asphalt - Part 15: Determination of the segregation sensitivity

**EESTI STANDARDI EESSÖNA****NATIONAL FOREWORD**

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**Käsitlusala:**

This European Standard specifies a test method for the determination of the mixing quality and the tendency of segregation in composition of hot bituminous mixtures. This test method is considered suitable for design purposes and for client information

**Scope:**

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**ICS** 93.080.20

**Võtmesõnad:** c, construction materials, definition, definitions, demixing, determination, hot mix asphalts, laboratory sample, laboratory tests, mathematical calculations, mechanical properties, performance tests, physical properties, road construction, test equipment, testing

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Bituminous mixtures - Test methods for hot mix asphalt - Part  
15: Determination of the segregation sensitivity

Mélanges bitumineux - Méthode d'essai pour enrobés à  
chaud - Partie 15: Détermination de la sensibilité à la  
ségrégation

Asphalt - Prüfverfahren für Heißasphalt - Teil 15:  
Bestimmung der Entmischungsneigung

This European Standard was approved by CEN on 28 November 2002.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Luxembourg, Malta, Netherlands, Norway, Portugal, Slovakia, Spain, Sweden, Switzerland and United Kingdom.



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## Foreword

This document (EN 12697-15:2003) has been prepared by Technical Committee CEN/TC 227 "Road materials", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2003, and conflicting national standards shall be withdrawn at the latest by August 2005.

This European Standard is one of a series of standards as listed below.

EN 12697-1, *Bituminous mixtures — Test methods for hot mix asphalt — Part 1: Soluble binder content.*

EN 12697-2, *Bituminous mixtures — Test methods for hot mix asphalt — Part 2: Determination of particle size distribution.*

EN 12697-3, *Bituminous mixtures — Test methods for hot mix asphalt — Part 3: Bitumen recovery: Rotary evaporator.*

EN 12697-4, *Bituminous mixtures — Test methods for hot mix asphalt — Part 4: Bitumen recovery: Fractionating column.*

EN 12697-5, *Bituminous mixtures — Test methods for hot mix asphalt — Part 5: Determination of the maximum density.*

EN 12697-6, *Bituminous mixtures — Test methods for hot mix asphalt — Part 6: Determination of bulk density of bituminous specimen by hydro-static method.*

EN 12697-7, *Bituminous mixtures — Test methods for hot mix asphalt — Part 7: Determination of bulk density of bituminous specimens by gamma rays.*

EN 12697-8, *Bituminous mixtures — Test methods for hot mix asphalt — Part 8: Determination of void characteristics of bituminous specimens.*

EN 12697-9, *Bituminous mixtures — Test methods for hot mix asphalt — Part 9: Determination of the reference density.*

EN 12697-10, *Bituminous mixtures — Test methods for hot mix asphalt — Part 10: Compactability.*

EN 12697-11, *Bituminous mixtures — Test methods for hot mix asphalt — Part 11: Determination of the compatibility between aggregate and bitumen.*

prEN 12697-12, *Bituminous mixtures — Test methods for hot mix asphalt — Part 12: Determination of the water sensitivity of bituminous specimens.*

EN 12697-13, *Bituminous mixtures — Test methods for hot mix asphalt — Part 13: Temperature measurement.*

EN 12697-14, *Bituminous mixtures — Test methods for hot mix asphalt — Part 14: Water content.*

EN 12697-15, *Bituminous mixtures — Test methods for hot mix asphalt — Part 15: Determination of the segregation sensitivity.*

EN 12697-16, *Bituminous mixtures — Test methods for hot mix asphalt — Part 16: Abrasion by studded tyres.*

EN 12697-17, *Bituminous mixtures -Test methods for hot mix asphalt — Part 17: Particle loss of porous asphalt specimen.*

prEN 12697-18, *Bituminous mixtures — Test methods for hot mix asphalt — Part 18: Binder drainage from porous asphalt.*

prEN 12697-19, *Bituminous mixtures — Test methods for hot mix asphalt — Part 19: Permeability of specimen.*

prEN 12697-20, *Bituminous mixtures — Test methods for hot mix asphalt — Part 20: Indentation using cube or marshall specimens.*

prEN 12697-21, *Bituminous mixtures — Test methods for hot mix asphalt — Part 21: Indentation using plate specimens.*

prEN 12697-22, *Bituminous mixtures — Test methods for hot mix asphalt — Part 22: Wheel tracking.*

prEN 12697-23, *Bituminous mixtures — Test methods for hot mix asphalt — Part 23: Determination of the indirect tensile strength of bituminous specimens.*

prEN 12697-24, *Bituminous mixtures — Test methods for hot mix asphalt — Part 24: Resistance to fatigue.*

prEN 12697-25, *Bituminous mixtures — Test methods for hot mix asphalt — Part 25: Cyclic compression test.*

prEN 12697-26, *Bituminous mixtures — Test methods for hot mix asphalt — Part 26: Stiffness.*

EN 12697-27, *Bituminous mixtures — Test methods for hot mix asphalt — Part 27: Sampling.*

EN 12697-28, *Bituminous mixtures — Test methods for hot mix asphalt — Part 28: Preparation of samples for determining binder content, water content and grading.*

EN 12697-29, *Bituminous mixtures — Test methods for hot mix asphalt — Part 29: Determination of the dimensions of a bituminous specimen.*

prEN 12697-30, *Bituminous mixtures — Test methods for hot mix asphalt — Part 30: Specimen preparation, impact compactor.*

prEN 12697-31, *Bituminous mixtures — Test methods for hot mix asphalt — Part 31: Specimen preparation, gyratory compactor.*

EN 12697-32, *Bituminous mixtures — Test methods for hot mix asphalt — Part 32: Laboratory compaction of bituminous mixtures by a vibratory compactor.*

prEN 12697-33, *Bituminous mixtures — Test methods for hot mix asphalt — Part 33: Specimen preparation, slab compactor.*

prEN 12697-34, *Bituminous mixtures — Test methods for hot mix asphalt — Part 34: Marshall test.*

prEN 12697-35, *Bituminous mixtures — Test methods for hot mix asphalt — Part 35: Laboratory mixing.*

EN 12697-36, *Bituminous mixtures — Test methods for hot mix asphalt — Part 36: Determination of the thickness of a bituminous pavement.*

prEN 12697-37, *Bituminous mixtures — Test methods for hot mix asphalt — Part 37: Hot sand test for the adhesivity.*

prEN 12697-38, *Bituminous mixtures — Test methods for hot mix asphalt — Part 38: Test equipment and calibration.*

prEN 12697-39, *Bituminous mixtures — Test methods for hot mix asphalt — Part 39: Bind content by ignition.*

prEN 12697-40, *Bituminous mixtures — Test methods for hot mix asphalt — Part 40: Void content, compaction and hydraulic conductivity of material in the layer.*

prEN 12697-41, *Bituminous mixtures — Test methods for hot mix asphalt — Part 41: Resistance to de-icing fluid.*

prEN 12697-42, *Bituminous mixtures — Test methods for hot mix asphalt — Part 42: Content of foreign matters in reclaimed asphalt.*

prEN 12697-43, *Bituminous mixtures — Test methods for hot mix asphalt — Part 43: Resistance to fuel.*

prEN 12697-44, *Bituminous mixtures — Test methods for hot mix asphalt — Part 44: Binder content of mixtures with modified binders.*

The applicability of this European Standard is described in the product standards for bituminous materials.

No existing European Standard is superseded.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Luxembourg, Malta, Netherlands, Norway, Portugal, Slovakia, Spain, Sweden, Switzerland and the United Kingdom.

## 1 Scope

This European Standard specifies a test method for the determination of the mixing quality and the tendency of segregation in composition of hot bituminous mixtures. This test method is considered suitable for design purposes and for client information.

## 2 Normative references

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies (including amendments).

EN 933-1, *Test for geometrical properties of aggregates — Part 1: Determination of particle size distribution - Sieving method.*

EN 12697-1, *Bituminous mixtures — Test methods for hot mix asphalt — Part 1: Soluble binder content.*

EN 12697-2, *Bituminous mixtures — Test methods for hot mix asphalt — Part 2: Determination of particle size distribution.*

EN 12697-27, *Bituminous mixtures — Test methods for hot mix asphalt — Part 27: Sampling.*

prEN 12697-35, *Bituminous mixtures — Test methods for hot mix asphalt — Part 35: Laboratory mixing.*

## 3 Terms and definitions

For the purposes of this European Standard, the following terms and definitions apply.

### 3.1

#### **mixing quality**

homogeneity of the composition of a bituminous mixture immediately after mixing

### 3.2

#### **segregation**

variability of the aggregate grading and the correlated binder content variability in a well mixed bituminous mixture, due to differential movements of coarse and fine aggregate particles when handling the mixture

### 3.3

#### **segregation value**

difference in bitumen content or sieving result between the fine and the coarse parts of a segregated mixture

## 4 Significance and use

The homogeneity of the quality level of a bituminous pavement is among others determined by the homogeneity of the composition of the bituminous mixtures applied. The homogeneity of a bituminous mixture in the pavement is influenced by the mixing quality during production and by its segregation sensitivity during handling. The latter is influenced by the mixture composition in terms of type and amount of aggregate and binder. Some segregation is inherent to the nature of bituminous materials. Undue segregation is caused by e. g. not appropriate mixing, improper loading of the hopper, lorry or finisher.

This test method provides useful information on the homogeneity quality of a bituminous mixture. The test data provide information on the efficacy of the mixing procedure and on the sensitivity of the mixture for segregation in its composition during the handling so that appropriate measures may be taken to minimise such segregation where considered necessary.