

**Asfaltsegud. Kuuma asfaltsegu katsemeetodid. Osa 31:
Proovikehade valmistamine güratortihendamisega**

**Bituminous mixtures - Test methods for hot mix asphalt
- Part 31: Specimen preparation gyratory compactor**

EESTI STANDARDI EESSÕNA

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See Eesti standard EVS-EN 12697-31:2007 sisaldab Euroopa standardi EN 12697-31:2007 ingliskeelset teksti.	This Estonian standard EVS-EN 12697-31:2007 consists of the English text of the European standard EN 12697-31:2007.
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ICS 93.080.20

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English Version

**Bituminous mixtures - Test methods for hot mix asphalt - Part
31: Specimen preparation by gyratory compactor**

Mélanges bitumineux - Méthodes d'essai pour mélange
hydrocarboné à chaud - Partie 31 : Confection
d'éprouvettes à la presse à compactage giratoire

Asphalt - Prüfverfahren für Heiasphalt - Teil 31:
Herstellung von Probekpern mit dem Gyrator-Verdichter

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Foreword

This document (EN 12697-31:2007) has been prepared by Technical Committee CEN/TC 227 "Road materials", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2007, and conflicting national standards shall be withdrawn at the latest by January 2008.

This document supersedes EN 12697-31:2004.

This document is one of a series of standards as listed below:

EN 12697-1, *Bituminous mixtures — Test methods for hot mix asphalt — Part 1: Soluble binder content.*

EN 12697-2, *Bituminous mixtures — Test methods for hot mix asphalt — Part 2: Determination of particle size distribution.*

EN 12697-3, *Bituminous mixtures — Test methods for hot mix asphalt — Part 3: Bitumen recovery: Rotary evaporator.*

EN 12697-4, *Bituminous mixtures — Test methods for hot mix asphalt — Part 4: Bitumen recovery: Fractionating column.*

EN 12697-5, *Bituminous mixtures — Test methods for hot mix asphalt — Part 5: Determination of the maximum density.*

EN 12697-6, *Bituminous mixtures — Test methods for hot mix asphalt — Part 6: Determination of bulk density of bituminous specimens.*

EN 12697-7, *Bituminous mixtures — Test methods for hot mix asphalt — Part 7: Determination of bulk density of bituminous specimens by gamma rays.*

EN 12697-8, *Bituminous mixtures — Test methods for hot mix asphalt — Part 8: Determination of void characteristics of bituminous specimens.*

EN 12697-9, *Bituminous mixtures — Test methods for hot mix asphalt — Part 9: Determination of the reference density.*

EN 12697-10, *Bituminous mixtures — Test methods for hot mix asphalt — Part 10: Compactibility.*

EN 12697-11, *Bituminous mixtures — Test methods for hot mix asphalt — Part 11: Determination of the affinity between aggregate and bitumen.*

EN 12697-12, *Bituminous mixtures — Test methods for hot mix asphalt — Part 12: Determination of the water sensitivity of bituminous specimens.*

EN 12697-13, *Bituminous mixtures — Test methods for hot mix asphalt — Part 13: Temperature measurement.*

EN 12697-14, *Bituminous mixtures — Test methods for hot mix asphalt — Part 14: Water content.*

EN 12697-15, *Bituminous mixtures — Test methods for hot mix asphalt — Part 15: Determination of the segregation sensitivity.*

EN 12697-16, *Bituminous mixtures — Test methods for hot mix asphalt — Part 16: Abrasion by studded tyres.*

- EN 12697-17, *Bituminous mixtures — Test methods for hot mix asphalt — Part 17: Particle loss of porous asphalt specimen.*
- EN 12697-18, *Bituminous mixtures — Test methods for hot mix asphalt — Part 18: Binder drainage.*
- EN 12697-19, *Bituminous mixtures — Test methods for hot mix asphalt — Part 19: Permeability of specimen.*
- EN 12697-20, *Bituminous mixtures — Test methods for hot mix asphalt — Part 20: Indentation using cube or Marshall specimens.*
- EN 12697-21, *Bituminous mixtures — Test methods for hot mix asphalt — Part 21: Indentation using plate specimens.*
- EN 12697-22, *Bituminous mixtures — Test methods for hot mix asphalt — Part 22: Wheel tracking.*
- EN 12697-23, *Bituminous mixtures — Test methods for hot mix asphalt — Part 23: Determination of the indirect tensile strength of bituminous specimens.*
- EN 12697-24, *Bituminous mixtures — Test methods for hot mix asphalt — Part 24: Resistance to fatigue.*
- EN 12697-25, *Bituminous mixtures — Test methods for hot mix asphalt — Part 25: Cyclic compression test.*
- EN 12697-26, *Bituminous mixtures — Test methods for hot mix asphalt — Part 26: Stiffness.*
- EN 12697-27, *Bituminous mixtures — Test methods for hot mix asphalt — Part 27: Sampling.*
- EN 12697-28, *Bituminous mixtures — Test methods for hot mix asphalt — Part 28: Preparation of samples for determining binder content, water content and grading.*
- EN 12697-29, *Bituminous mixtures — Test method for hot mix asphalt — Part 29: Determination of the dimensions of a bituminous specimen.*
- EN 12697-30, *Bituminous mixtures — Test methods for hot mix asphalt — Part 30: Specimen preparation by impact compactor.*
- EN 12697-31, *Bituminous mixtures — Test methods for hot mix asphalt — Part 31: Specimen preparation by gyratory compactor.*
- EN 12697-32, *Bituminous mixtures — Test methods for hot mix asphalt — Part 32: Laboratory compaction of bituminous mixtures by vibratory compactor.*
- EN 12697-33, *Bituminous mixtures — Test methods for hot mix asphalt — Part 33: Specimen prepared by roller compactor.*
- EN 12697-34, *Bituminous mixtures — Test methods for hot mix asphalt — Part 34: Marshall test.*
- EN 12697-35, *Bituminous mixtures — Test methods for hot mix asphalt — Part 35: Laboratory mixing.*
- EN 12697-36, *Bituminous mixtures — Test methods for hot mix asphalt — Part 36: Determination of the thickness of a bituminous pavement.*
- EN 12697-37, *Bituminous mixtures — Test methods for hot mix asphalt — Part 37: Hot sand test for the adhesivity of binder on precoated chippings for HRA.*
- EN 12697-38, *Bituminous mixtures — Test methods for hot mix asphalt — Part 38: Common equipment and calibration.*
- EN 12697-39, *Bituminous mixtures — Test methods for hot mix asphalt — Part 39: Binder content by ignition.*

EN 12697-40, *Bituminous mixtures — Test methods for hot mix asphalt — Part 40: In-situ drainability.*

EN 12697-41, *Bituminous mixtures — Test methods for hot mix asphalt — Part 41: Resistance to de-icing fluids.*

EN 12697-42, *Bituminous mixtures — Test methods for hot mix asphalt — Part 42: Amount of coarse foreign matter in reclaimed asphalt.*

EN 12697-43, *Bituminous mixtures — Test methods for hot mix asphalt — Part 43: Resistance to fuel.*

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

1 Scope

This European Standard specifies the method for compaction of cylindrical specimens of bituminous mixtures using a gyratory compactor. Such compaction is achieved by combining a rotary shearing action and a vertical resultant force applied by a mechanical head.

The method is used for:

- a) determination of the air voids content of a mixture for a given number of gyrations or derivation of a curve density (or void content) versus number of gyrations;
- b) preparation of specimens of given height and/or at a predetermined density, for subsequent testing of their mechanical properties.

The equipment used for the method needs to comply with Annex A, Annex B or Annex C.

NOTE Annex A is especially suitable for void content evaluation and compaction research and Annex B and Annex C for the preparation of specimens for mechanical testing.

This European Standard applies to bituminous mixtures (both those made up in laboratory and those resulting from work site sampling), with an upper aggregate size not larger than 31,5 mm.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 12697-5, *Bituminous mixtures — Tests methods for hot mix asphalt — Part 5: Determination of the maximum density*

EN 12697-6, *Bituminous mixtures — Test methods for hot mix asphalt — Part 6: Determination of bulk density of bituminous specimens*

EN 12697-8, *Bituminous mixtures — Test methods for hot mix asphalt — Part 8: Determination of void characteristics of bituminous specimens*

EN 12697-27, *Bituminous mixtures — Test methods for hot mix asphalt — Part 27: Sampling*

EN 12697-35, *Bituminous mixtures — Test methods for hot mix asphalt — Part 35: Laboratory mixing*

EN 13108-1, *Bituminous mixtures — Material specifications — Part 1: Asphalt concrete*

EN ISO 4287, *Geometrical product specifications (GPS) — Surface texture: Profile method — Terms, definitions and surface texture parameters (ISO 4287:1997)*

EN ISO 6508-1, *Metallic materials — Rockwell hardness test — Part 1: Test method (scales A, B, C, D, E, F, G, H, K, N, T) (ISO 6508-1:2005)*