

**Bituminous mixtures - Test methods for
hot mix asphalt - Part 33: Specimen
prepared by roller compactor
KONSOLIDEERITUD TEKST**

Bituminous mixtures - Test methods for hot mix
asphalt - Part 33: Specimen prepared by roller
compactor CONSOLIDATED TEXT

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 12697-33:2004+A1:2007 sisaldab Euroopa standardi EN 12697-33:2003+A1:2007 ingliskeelset teksti. Käesolev dokument on jõustatud 14.09.2007 ja selle kohta on avaldatud teade Eesti standardiorganisatsiooni ametlikus väljaandes. Standard on kättesaadav Eesti standardiorganisatsioonist.	This Estonian standard EVS-EN 12697-33:2004+A1:2007 consists of the English text of the European standard EN 12697-33:2003+A1:2007. This document is endorsed on 14.09.2007 with the notification being published in the official publication of the Estonian national standardisation organisation. The standard is available from Estonian standardisation organisation.
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Käsitlusala: This European Standard specifies the methods for compacting parallelepipedal specimens (slabs) of bituminous mixtures, to be used directly for subsequent testing, or from which test specimens are cut. For a given mass of bituminous mixture, the specimens are prepared either under controlled compaction energy, or until a specified volume and therefore void content is obtained.	Scope: This European Standard specifies the methods for compacting parallelepipedal specimens (slabs) of bituminous mixtures, to be used directly for subsequent testing, or from which test specimens are cut. For a given mass of bituminous mixture, the specimens are prepared either under controlled compaction energy, or until a specified volume and therefore void content is obtained.
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Võtmesõnad: asphalts, compacting, compressors, construction, construction materials, definition, definitions, determination, hot mix asphalts, pavements, pavements (roads), road construction, roads, specimen preparation, test specimens, testing

English Version

Bituminous mixtures - Test methods for hot mix asphalt - Part
33: Specimen prepared by roller compactor

Mélanges bitumineux - Méthodes d'essai pour mélange
hydrocarboné à chaud - Partie 33: Préparation des corps
d'épreuve au compacteur de plaques

Asphalt - Prüfverfahren für Heiasphalt - Teil 33:
Probestckvorbereitung durch Rollenverdichtungsgert

This European Standard was approved by CEN on 3 November 2003 and includes Amendment 1 approved by CEN on 16 May 2007.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



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Foreword

This document (EN 12697-33:2003+A1:2007) has been prepared by Technical Committee CEN/TC 227 "Road materials", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2008 and conflicting national standards shall be withdrawn at the latest by January 2008.

This document includes Amendment 1, approved by CEN on 2007-05-16.

This document supersedes EN 12697-33:2003.

The start and finish of text introduced or altered by amendment is indicated in the text by tags A1 A1.

This European Standard forms a part of a series of tests for mechanical and physical properties of bituminous mixtures as listed below.

EN 12697-1, *Bituminous mixtures — Test methods for hot mix asphalt — Part 1: Soluble binder content*

EN 12697-2, *Bituminous mixtures — Test methods for hot mix asphalt — Part 2: Determination of particle size distribution*

EN 12697-3, *Bituminous mixtures — Test methods for hot mix asphalt — Part 3: Bitumen recovery: Rotary evaporator*

EN 12697-4, *Bituminous mixtures — Test methods for hot mix asphalt — Part 4: Bitumen recovery: Fractionating column*

EN 12697-5, *Bituminous mixtures — Test methods for hot mix asphalt — Part 5: Determination of the maximum density*

EN 12697-6, *Bituminous mixtures — Test methods for hot mix asphalt — Part 6: Determination of bulk density of bituminous specimens*

EN 12697-7, *Bituminous mixtures — Test methods for hot mix asphalt — Part 7: Determination of bulk density of bituminous specimens by gamma rays*

EN 12697-8, *Bituminous mixtures — Test methods for hot mix asphalt — Part 8: Determination of the void characteristics of bituminous specimens*

EN 12697-9, *Bituminous mixtures — Test methods for hot mix asphalt — Part 9: Determination of the reference density*

EN 12697-10, *Bituminous mixtures — Test methods for hot mix asphalt — Part 10: Compactibility*

EN 12697-11, *Bituminous mixtures — Test methods for hot mix asphalt — Part 11: Determination of the affinity between aggregate and bitumen*

EN 12697-12, *Bituminous mixtures — Test methods for hot mix asphalt — Part 12: Determination of the water sensitivity of bituminous specimens*

EN 12697-13, *Bituminous mixtures — Test methods for hot mix asphalt — Part 13: Temperature measurement*

- EN 12697-14, *Bituminous mixture — Test methods for hot mix asphalt — Part 14: Water content*
- EN 12697-15, *Bituminous mixtures — Test methods for hot mix asphalt — Part 15: Determination of the segregation sensitivity*
- EN 12697-16, *Bituminous mixtures — Test methods for hot mix asphalt — Part 16: Abrasion by studded tyres*
- EN 12697-17, *Bituminous mixture — Test methods for hot mix asphalt — Part 17: Partial loss of porous asphalt specimen*
- EN 12697-18, *Bituminous mixtures — Test methods for hot mix asphalt — Part 18: Binder drainage*
- EN 12697-19, *Bituminous mixtures — Test methods for hot mix asphalt — Part 19: Permeability of specimen*
- EN 12697-20, *Bituminous mixtures — Test methods for hot mix asphalt — Part 20: Indentation using cube or Marshall specimen*
- EN 12697-21, *Bituminous mixtures — Test methods for hot mix asphalt — Part 21: Indentation using plate specimens*
- EN 12697-22, *Bituminous mixtures — Test methods for hot mix asphalt — Part 22: Wheel tracking*
- EN 12697-23, *Bituminous mixtures — Test methods for hot mix asphalt — Part 23: Determination of the indirect tensile strength of bituminous specimens*
- EN 12697-24, *Bituminous mixtures — Test methods for hot mix asphalt — Part 24: Resistance to fatigue*
- EN 12697-25, *Bituminous mixtures — Test methods for hot mix asphalt — Part 25: Cyclic compression test*
- EN 12697-26, *Bituminous mixtures — Test methods for hot mix asphalt — Part 26: Stiffness*
- EN 12697-27, *Bituminous mixtures — Test methods for hot mix asphalt — Part 27: Sampling*
- EN 12697-28, *Bituminous mixtures — Test methods for hot mix asphalt — Part 28: Preparation of samples for determining binder content, water content and grading*
- EN 12697-29, *Bituminous mixtures — Test methods for hot mix asphalt — Part 29: Determination of the dimensions of a bituminous specimen*
- EN 12697-30, *Bituminous mixtures — Test methods for hot mix asphalt — Part 30: Specimen preparation by impact compactor*
- EN 12697-31, *Bituminous mixtures — Test methods for hot mix asphalt — Part 31: Specimen preparation by gyratory compactor*
- EN 12697-32, *Bituminous mixtures — Test methods for hot mix asphalt — Part 32: Laboratory compaction of bituminous mixtures by vibratory compactor*
- EN 12697-33, *Bituminous mixtures — Test methods for hot mix asphalt — Part 33: Specimen prepared by roller compactor*
- EN 12697-34, *Bituminous mixtures — Test methods for hot mix asphalt — Part 34: Marshall test*
- EN 12697-35, *Bituminous mixtures — Test methods for hot mix asphalt — Part 35: Laboratory mixing*
- EN 12697-36, *Bituminous mixtures — Test methods for hot mix asphalt — Part 36: Determination of the thickness of a bituminous pavement*

EN 12697-37, *Bituminous mixtures — Test methods for hot mix asphalt — Part 37: Hot sand test for the adhesivity of binder on pre-coated chippings for HRA*

EN 12697-38, *Bituminous mixtures — Test methods for hot mix asphalt — Part 38: Common equipment and calibration*

EN 12697-39, *Bituminous mixtures — Test methods for hot mix asphalt — Part 39: Binder content by ignition*

EN 12697-40, *Bituminous mixtures — Test methods for hot mix asphalt — Part 40: In situ drainability*

EN 12697-41, *Bituminous mixtures — Test methods for hot mix asphalt — Part 41: Resistance to deicing fluids*

EN 12697-42, *Bituminous mixtures — Test methods for hot mix asphalt — Part 42: Amount of coarse foreign matter in reclaimed asphalt*

EN 12697-43, *Bituminous mixtures — Test methods for hot mix asphalt — Part 43: Resistance to fuel*

The applicability of this European Standard is described in the product standards for bituminous mixtures (series of prEN 13108).

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According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

1 Scope

This European Standard specifies the methods for compacting parallelepipedal specimens (slabs) of bituminous mixtures, to be used directly for subsequent testing, or from which test specimens are cut.

For a given mass of bituminous mixture, the specimens are prepared either under controlled compaction energy, or until a specified volume and therefore void content is obtained.

This European Standard describes the following methods of compaction:

- pneumatic tyre method,
- steel roller method,
- sliding plates method.

This European Standard is applicable to bituminous mixtures manufactured in the laboratory or in a mixing plant.

2 Normative references

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies (including amendments).

EN 12697-27, *Bituminous mixtures — Test methods for hot mix asphalt — Part 27: Sampling*.

EN 12697-35:2004+A1, *Bituminous mixtures — Test methods for hot mix asphalt — Part 35: Laboratory mixing*.

3 Terms, definitions, symbols and abbreviations

3.1 Terms and definitions

For the purposes of this European Standard, the following terms and definitions apply.

3.1.1

pass

one forward or one backward motion of the rolling load

3.1.2

slab axis

axis of symmetry of slab parallel to the largest dimension of the mould

3.1.3

lateral axis

axis of a pass parallel to largest dimension of a mould; situated at distance a from the slab axis (see Figure 1)

3.1.4

lateral translation

distance a between the slab axis and the lateral axis