

**Button head screws - Part 2: Hexagon socket button  
head screws with collar (ISO 7380-2:2011)**

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## EESTI STANDARDI EESSÕNA

## NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN ISO 7380-2:2011 sisaldab Euroopa standardi EN ISO 7380-2:2011 ingliskeelset teksti.

Standard on kinnitatud Eesti Standardikeskuse 31.08.2011 käskkirjaga ja jõustub sellekohase teate avaldamisel EVS Teatajas.

Euroopa standardimisorganisatsioonide poolt rahvuslikele liikmetele Euroopa standardi teksti kättesaadavaks tegemise kuupäev on 01.08.2011.

Standard on kättesaadav Eesti standardiorganisatsioonist.

This Estonian standard EVS-EN ISO 7380-2:2011 consists of the English text of the European standard EN ISO 7380-2:2011.

This standard is ratified with the order of Estonian Centre for Standardisation dated 31.08.2011 and is endorsed with the notification published in the official bulletin of the Estonian national standardisation organisation.

Date of Availability of the European standard text 01.08.2011.

The standard is available from Estonian standardisation organisation.

ICS 21.060.10

Võtmesõnad: kalibreerimine, kinnitusdetailid, kruvid, mõõtmed, mõõtmeterantsid, pesapeakruvid, tehnilised andmed, tähistus, ümarpeakruvid,

Inglisekeelsed võtmesõnad: designation, dimensional tolerances, dimensions, fasteners, gauging, screws, socket head screws, specifications, spherical head screws,

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English Version

Button head screws - Part 2: Hexagon socket button head  
screws with collar (ISO 7380-2:2011)

Vis à tête cylindrique bombée plate - Partie 2: Vis à tête  
cylindrique bombée plate à six pans creux à embase plate  
(ISO 7380-2:2011)

Halbrundkopfschrauben (abgeflacht) - Teil 2: Abgeflachter  
Halbrundkopf mit Bund und Innensechskant (ISO 7380-  
2:2011)

This European Standard was approved by CEN on 22 July 2011.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: Avenue Marnix 17, B-1000 Brussels

## Foreword

This document (EN ISO 7380-2:2011) has been prepared by Technical Committee ISO/TC 2 "Fasteners" in collaboration with Technical Committee CEN/TC 185 "Fasteners" the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by February 2012, and conflicting national standards shall be withdrawn at the latest by February 2012.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

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### Endorsement notice

The text of ISO 7380-2:2011 has been approved by CEN as a EN ISO 7380-2:2011 without any modification.

# Button head screws —

## Part 2:

# Hexagon socket button head screws with collar

## 1 Scope

This International Standard specifies the characteristics of hexagon socket button head screws with collar with threads from M3 up to and including M16, with product grade A and with reduced loadability according to Table 3.

If, in special cases, specifications other than those listed in this International Standard are required, they can be selected from existing International Standards, e.g. ISO 261, ISO 888, ISO 898-1, ISO 965-2 and ISO 4759-1.

## 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 225, *Fasteners — Bolts, screws, studs and nuts — Symbols and descriptions of dimensions*

ISO 261, *ISO general purpose metric screw threads — General plan*

ISO 898-1, *Mechanical properties of fasteners made of carbon steel and alloy steel — Part 1: Bolts, screws and studs with specified property classes — Coarse thread and fine pitch thread*

ISO 965-2, *ISO general purpose metric screw threads — Tolerances — Part 2: Limits of sizes for general purpose external and internal screw threads — Medium quality*

ISO 965-3, *ISO general purpose metric screw threads — Tolerances — Part 3: Deviations for constructional screw threads*

ISO 3269, *Fasteners — Acceptance inspection*

ISO 4042, *Fasteners — Electroplated coatings*

ISO 4753, *Fasteners — Ends of parts with external ISO metric thread*

ISO 4759-1, *Tolerances for fasteners — Part 1: Bolts, screws, studs and nuts — Product grades A, B and C*

ISO 6157-1, *Fasteners — Surface discontinuities — Part 1: Bolts, screws and studs for general requirements*

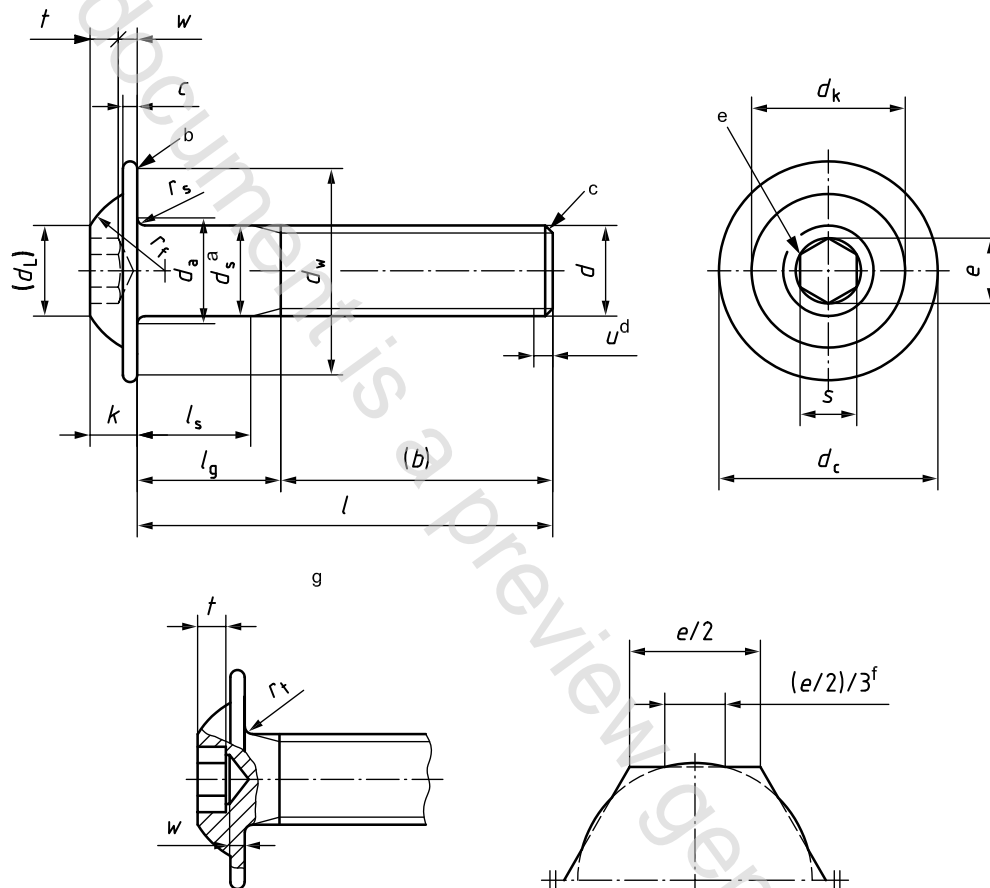
ISO 8992, *Fasteners — General requirements for bolts, screws, studs and nuts*

ISO 10683, *Fasteners — Non-electrolytically applied zinc flake coatings*

### 3 Dimensions

See Figure 1 and Table 1.

Symbols and descriptions of dimensions are specified in ISO 225.



#### Key

$r_s$  underhead radius for a screw with unthreaded shank

$r_t$  underhead radius for a fully threaded screw

a  $d_s$  applies if values of  $l_{s,min}$  are specified.

b Contour at the discretion of the manufacturer.

c In accordance with ISO 4753, point chamfered or for sizes  $\leq M4$  "as rolled".

d Incomplete thread  $u \leq 2P$ .

e A slight rounding or countersink at the mouth of the socket is permissible.

f For broached sockets which are at the maximum limit of size, the overcut resulting from drilling shall not exceed one third of the length of any flat of the socket which is  $e/2$ .

g Permissible alternative form of socket.

Figure 1 — Hexagon socket button head screw with collar