

Edition 4.0 2014-08

INTERNATIONAL STANDARD

NORME INTERNATIONALE

Electrical installations in ships -

Part 350: General construction and test methods of power, control and instrumentation cables for shipboard and offshore applications

Installations électriques à bord des navires -

Partie 350: Construction générale et méthodes d'essai des câbles d'énergie, de commande et d'instrumentation des navires et des unités mobiles et fixes en mer





THIS PUBLICATION IS COPYRIGHT PROTECTED Copyright © 2014 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de l'IEC ou du Comité national de l'IEC du pays du demandeur. Si vous avez des questions sur le copyright de l'IEC ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de l'IEC de votre pays de résidence.

IEC Central Office Tel.: +41 22 919 02 11 3, rue de Varembé Fax: +41 22 919 03 00

CH-1211 Geneva 20 info@iec.ch Switzerland www.iec.ch

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigenda or an amendment might have been published.

IEC Catalogue - webstore.iec.ch/catalogue

The stand-alone application for consulting the entire bibliographical information on IEC International Standards, Technical Specifications, Technical Reports and other documents. Available for PC, Mac OS, Android Tablets and iPad

IEC publications search - www.iec.ch/searchpub

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee,...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and also once a month by email.

Electropedia - www.electropedia.org

The world's leading online dictionary of electronic and electrical terms containing more than 30 000 terms and definitions in English and French, with equivalent terms in 14 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

IEC Glossary - std.iec.ch/glossary

More than 55 000 electrotechnical terminology entries in English and French extracted from the Terms and Definitions clause of IEC publications issued since 2002. Some entries have been collected from earlier publications of IEC TC 37, 77, 86 and CISPR.

IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: csc@iec.ch.

A propos de l'IEC

La Commission Electrotechnique Internationale (IEC) est la première organisation mondiale qui élabore et publie des Normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

A propos des publications IEC

Le contenu technique des publications IEC est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

Catalogue IEC - webstore.iec.ch/catalogue

Application autonome pour consulter tous les renseignements bibliographiques sur les Normes internationales, Spécifications techniques, Rapports techniques et autres documents de l'IEC. Disponible pour PC, Mac OS, tablettes Android et iPad.

Recherche de publications IEC - www.iec.ch/searchpub

La recherche avancée permet de trouver des publications IEC en utilisant différents critères (numéro de référence, texte, comité d'études,...). Elle donne aussi des informations sur les projets et les publications remplacées ou retirées.

IEC Just Published - webstore.iec.ch/justpublished

Restez informé sur les nouvelles publications IEC. Just Published détaille les nouvelles publications parues. Disponible en ligne et aussi une fois par mois par email.

Electropedia - www.electropedia.org

Le premier dictionnaire en ligne de termes électroniques et électriques. Il contient plus de 30 000 termes et définitions en anglais et en français, ainsi que les termes équivalents dans 14 langues additionnelles. Egalement appelé Vocabulaire Electrotechnique International (IEV) en ligne.

Glossaire IEC - std.iec.ch/glossary

Plus de 55 000 entrées terminologiques électrotechniques, en anglais et en français, extraites des articles Termes et Définitions des publications IEC parues depuis 2002. Plus certaines entrées antérieures extraites des publications des CE 37, 77, 86 et CISPR de l'IEC.

Service Clients - webstore.iec.ch/csc

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions contactez-nous: csc@iec.ch.



Edition 4.0 2014-08

INTERNATIONAL STANDARD

NORME INTERNATIONALE

Electrical installations in ships -

Part 350: General construction and test methods of power, control and instrumentation cables for shipboard and offshore applications

Installations électriques à bord des navires -

Partie 350: Construction générale et méthodes d'essai des câbles d'énergie, de commande et d'instrumentation des navires et des unités mobiles et fixes en mer

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

COMMISSION ELECTROTECHNIQUE INTERNATIONALE

PRICE CODE CODE PRIX

ICS 29.060.20; 47.020.60

ISBN 978-2-8322-1786-3

Warning! Make sure that you obtained this publication from an authorized distributor.

Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.

CONTENTS

F	OREWORD		7
1	Scope		9
2	Normati	ve references	9
3	Terms a	nd definitions	11
4		ction requirements	
•		eneral requirements	
	4.1.1	General	
	4.1.1	Voltage designation	
	4.1.2	Cable marking	
	4.1.3	Core identification	
	4.1.5	Halogen-free cables	
		inductors	
	4.2.1	Material	
	4.2.1	Metal coating and separator	
		Class and form	
	4.2.3		
	4.2.4	Resistance	
		sulation system	
	4.3.1		
	4.3.2	Application	
	4.3.3	Insulation thickness	
		reens	
	4.4.1	Conductor and insulation screens for high-voltage cables	
	4.4.2	Screens (shields) for low voltage cables	
		bling	
	4.5.1	Multi-core cables	
	4.5.2	Multi-unit cables	
		ner coverings, fillers and binders	
	4.7 Inr	ner sheath	
	4.7.1	Material	
	4.7.2	Application	
	4.7.3	Thickness of inner sheath	
	4.8 Me	etal braid armour	21
	4.8.1	Material	21
	4.8.2	Application	22
	4.9 Ou	iter sheath	22
	4.9.1	Material	
	4.9.2	Application	22
	4.9.3	Thickness of outer sheath	22
5	Test me	thods	23
	5.1 Te	st conditions	23
	5.1.1	Ambient temperature	
	5.1.2	Frequency, waveform and magnitude of power-frequency test voltages	
	5.2 Ro	utine tests	
	5.2.1	General	
	5.2.2	Measurement of the electrical resistance of the conductors	
	5.2.3	Voltage test	
	-	<u> </u>	-

	5.2.4	Partial discharge test	25
6	Samp	ple tests	26
	6.1	General	26
	6.2	Frequency of sample tests	26
	6.3	Repetition of tests	26
	6.4	Conductor examination	26
	6.5	Measurement of thickness of insulation	27
	6.5.1	General	27
	6.5.2	Procedure	27
	6.5.3	Requirements	27
	6.6	Measurements of thickness of non-metallic sheaths	27
	6.6.1	General	27
	6.6.2	Procedure	27
	6.6.3	Requirements	27
	6.7	Measurement of external diameter	27
	6.8	Hot-set test for insulations and sheaths	27
	6.8.1	General procedure	27
	6.8.2	Requirements	28
	6.9	Insulation resistance test (volume resistivity determination)	28
7	Type	tests, electrical	29
	7.1	General	29
	7.2	Insulation resistance measurement	
	7.2.1		
	7.2.2		
	7.3	Increase in a.c. capacitance after immersion in water	
	7.3.1		
	7.3.2		
	7.3.3		
	7.3.4		
	7.3.5		
	7.4	High-voltage test for 4 h up to 1,8/3 kV	
	7.4.1	General	31
	7.4.2		
	7.5	Mutual capacitance (control and instrumentation cables only)	
	7.6	Inductance to resistance ratio (control and instrumentation cables only)	
	7.7	High voltage sequence test (cables having a voltage rating higher than 3,6/6	0 1
		(7,2) kV)	31
	7.7.1	General	
	7.7.2		
	7.7.3		
	7.7.4		
	7.7.5		
	7.7.6		
	7.7.7		
	7.7.8		
	7.7.9		
8		tests, non-electrical	
_	8.1	General	
	8.2	Measurement of thickness of insulation	
	J. <u>~</u>	modern official of anionalicourous of illibration illibration in incomment in the incomment	

8.3		Measurement of thickness of non-metallic sheaths (excluding inner coverings)33	
8.4	Tests for determin	ning the mechanical properties of insulation before and	34
8.4.1			
8.4.2	. •	ments	
8.4.3		and mechanical tests	
8.4.4		'S	
8.5	Tests for determin	ning the mechanical properties of sheaths before and after	
8.5.1			
8.5.2		ments	
8.5.3		and mechanical tests	
8.5.4	_	is	
8.6		test on pieces of completed cables (compatibility test)	
8.6.1		test on pieces of completed cables (compatibility test)	
8.6.2			
8.6.3	· -	ment	
8.6.4		rests	
8.6.5		esis	
8.7		t on PVC ST2 sheath	
8.7.1			
8.7.2	· ·	S	35
8.8	temperature (hot	viour of PVC ST2 and halogen-free SHF 1 sheaths at high pressure test)	
8.8.1			
8.8.2		s	35
8.9	2 sheaths at low t	viour of PVC sheath ST2 and halogen-free SHF 1 and SHF temperature	
8.9.1			
8.9.2	•	'S	
8.10	•	w temperature behaviour (when required)	
8.11		coating of copper wires	
8.12	Galvanizing test		36
8.13	Test for resistanc (heat shock test).	e of PVC ST2 and halogen-free SHF1 sheaths to cracking	36
8.13.	.1 Procedure		36
8.13.		s	
8.14	Ozone resistance	test for insulation and for sheaths	36
8.14.	.1 Procedure		36
8.14.	.2 Requirement	s	36
8.15	Hot oil immersion	test and enhanced hot oil immersion test for sheaths	36
8.15.	.1 Hot oil imme	rsion test	36
8.15	.2 Enhanced ho	ot oil immersion test (when required)	37
8.16		test (when required)	
8.17			
8.17		d test on single cables	
8.17.	•	d test on bunched cables	
8.17		sion test	
8.17		ission test	
	~		

8.17.	5 pH and conductivity test	37
8.17.	6 Fluorine content test	37
8.17.	7 Fire-resistance test (test for circuit integrity cables)	38
8.18	Determination of hardness for HEPR	38
8.19	Determination of elastic modulus for HEPR	38
8.20	Durability of print	38
	normative) Fictitious calculation method for determination of dimensions of	
protective	coverings	
A.1	Overview	39
A.2	General	
A.3	Method	
A.3.1		
A.3.2		
A.3.3		
A.3.4		
A.3.5		
A.3.6		43
	informative) Recommended minimum spark test voltage levels (according to	45
	0)	45
B.1	General	45
B.2	Test voltages	45
B.2.1	General	43
B.2.2		
B.2.3		
· ·	normative) Rounding of numbers	
C.1	Rounding of numbers for the purpose of the fictitious calculation method	
C.1.1		
C.1.2		
C.2	Rounding of numbers for other purposes	47
	normative) Calculation of the lower and upper limits for the outer as of cables with circular copper conductors	49
D.1	General	49
D.2	Lower limit for the outer diameter	
D.3	Upper limit for the outer diameter	
D.4	Thickness of the mandatory or optional coverings other than the insulation	
	and the sheath(s)	50
Annex E (normative) Cold bend test and impact test for low temperature behaviour	
E.1	Cold bend test at any specified low temperature	52
E.1.1		
E.1.2	Method No. 2	52
E.1.3	Examination and Requirements	53
E.2	Impact test at any specified low temperature	53
E.2.1	Apparatus	53
E.2.2		53
E.2.3	•	
Bibliograp	phy	54
Table 1 –	Minimum size of conductors	18
	Routine test voltage	
_		

「able 4 – Tan $δ$ versus voltage	
	32
Table 5 – Tan δ versus temperature	
Table 6 – Impulse withstand voltages	33
Table 7 – Test methods and requirements for halogen-free components	
Table A.1 – Fictitious diameter of conductor	40
Table A.2 – Increase of diameter for concentric conductors and metallic screens ma	
Table A.3 – Assembly coefficient k for laid–up	
Table A.4 – Coefficient c_{f}	43
Table B.1 – Recommended minimum spark-test voltages for cables having rated voltage ($U_{f 0}$) between 150 V and 1 800 V	
Table D.1 – Lower and upper limits of circular copper conductors for cables for fixed	
nstallations Fable E.1 – Details of low temperature bending test	
O DO CATON SON OF THE	

INTERNATIONAL ELECTROTECHNICAL COMMISSION

ELECTRICAL INSTALLATIONS IN SHIPS -

Part 350: General construction and test methods of power, control and instrumentation cables for shipboard and offshore applications

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international
 consensus of opinion on the relevant subjects since each technical committee has representation from all
 interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60092-350 has been prepared by subcommittee 18A: Electric cables for ships and mobile and fixed offshore units, of IEC technical committee 18: Electrical installations of ships and of mobile and fixed offshore units.

This fourth edition cancels and replaces the third edition published in 2008 and constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) reference to IEC 60092-360 for both the insulating and sheathing compounds;
- b) partial discharge tests have been transferred from IEC 60092-354 to align it with IEC 60092-353;
- c) requirements for oil and drilling-fluid resistance (former Annexes F and G) have been transferred to IEC 60092-360;

- d) requirements for cold bending and shocks have been improved;
- e) the document reflects the changes of material types that have been introduced during the development of IEC 60092-353 and IEC 60092-360.

The text of this standard is based on the following documents:

FDIS	Report on voting
18A/374/FDIS	18A/378/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

The list of all the parts of the IEC 60092 series, under the general title *Electrical installations in ships*, can be found on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "http://webstore.iec.ch" in the data related to the specific publication. At this date, the publication will be

OLION ORDONALO OLIONALO oliona

- reconfirmed,
- withdrawn,
- · replaced by a revised edition, or
- amended.

ELECTRICAL INSTALLATIONS IN SHIPS -

Part 350: General construction and test methods of power, control and instrumentation cables for shipboard and offshore applications

1 Scope

This part of IEC 60092 provides the general constructional requirements and test methods for use in the manufacture of electric power, control and instrumentation cables with copper conductors intended for fixed electrical systems at voltages up to and including 18/30(36) kV on board ships and offshore (mobile and fixed) units.

The reference to fixed systems includes those that are subjected to vibration (due to the movement of the ship or installation) or movement (due to motion of the ship or installation) and not to those that are intended for frequent flexing. Cables suitable for frequent or continual flexing use are detailed in other IEC standards, for example IEC 60227 and IEC 60245, and their uses are restricted to those situations which do not directly involve exposure to a marine environment, for example, portable tools and domestic appliances.

The following types of cables are not included:

- optical fibre;
- sub-sea and umbilical cables;
- data and communication cables;
- coaxial cables.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60050-461, International Electrotechnical Vocabulary – Part 461: Electric cables

IEC 60092-353, Electrical installations in ships – Part 353: Power cables for rated voltages 1 kV and 3 kV

IEC 60092-360:2014, Electrical installations in ships – Part 360: Insulating and sheathing materials for shipboard and offshore units, power, control, instrumentation, telecommunication and data cables

IEC 60228, Conductors of insulated cables

IEC 60230, Impulse tests on cables and their accessories

IEC 60331-1, Tests for electric cables under fire conditions — Circuit integrity — Part 1: Test method for fire with shock at a temperature of at least 830 °C for cables of rated voltage up to and including 0,6/1,0 kV and with an overall diameter exceeding 20 mm

IEC 60331-2, Tests for electric cables under fire conditions – Circuit integrity – Part 2: Test method for fire with shock at a temperature of at least 830 °C for cables of rated voltage up to and including 0,6/1,0 kV and with an overall diameter not exceeding 20 mm

IEC 60331-11, Tests for electric cables under fire conditions — Circuit integrity — Part 11: Apparatus — Fire alone at a flame temperature of at least 750 °C

IEC 60331-21, Tests for electric cables under fire conditions – Circuit integrity – Part 21: Procedures and requirements – Cables of rated voltage up to and including 0,6/1,0 kV

IEC 60332-1-2, Tests on electric and optical fibre cables under fire conditions – Part 1-2: Test for vertical flame propagation for a single insulated wire or cable – Procedure for 1 kW premixed flame

IEC 60332-3-22, Tests on electric cables under fire conditions – Part 3-22: Test for vertical flame spread of vertically-mounted bunched wires or cables – Category A

IEC 60684-2, Flexible insulating sleeving - Part 2: Methods of test

IEC 60754-1, Test on gases evolved during combustion of materials from cables – Part 1: Determination of the halogen acid gas content

IEC 60754-2, Test on gases evolved during combustion of materials from cables – Part 2: Determination of acidity (by pH measurement) and conductivity

IEC 60811-201, Electric and optical fibre cables – Test methods for non-metallic materials – Part 201: General tests – Measurement of insulation thickness

IEC 60811-202, Electric and optical fibre cables – Test methods for non-metallic materials – Part 202: General tests – Measurement of thickness of non-metallic sheath

IEC 60811-203, Electric and optical fibre cables – Test methods for non-metallic materials – Part 203: General tests – Measurement of overall dimensions

IEC 60811-401, Electric and optical fibre cables – Test methods for non-metallic materials – Part 401: Miscellaneous tests – Thermal ageing methods – Ageing in an air oven

IEC 60811-403, Electric and optical fibre cables – Test methods for non-metallic materials – Part 403: Miscellaneous tests – Ozone resistance test on cross-linked compounds

IEC 60811-404, Electric and optical fibre cables – Test methods for non-metallic materials – Part 404: Miscellaneous tests – Mineral oil immersion tests for sheaths

IEC 60811-409, Electric and optical fibre cables – Test methods for non-metallic materials – Part 409: Miscellaneous tests – Loss of mass test for thermoplastic insulations and sheaths

IEC 60811-501, Electric and optical fibre cables – Test methods for non-metallic materials – Part 501: Mechanical tests – Tests for determining the mechanical properties of insulating and sheathing compounds

IEC 60811-504, Electric and optical fibre cables – Test methods for non-metallic materials – Part 505: Mechanical tests – Bending tests at low temperature for insulations and sheaths

IEC 60811-505, Electric and optical fibre cables – Test methods for non-metallic materials – Part 505: Mechanical tests – Elongation at low temperature for insulations and sheaths

IEC 60811-506, Electric and optical fibre cables – Test methods for non-metallic materials – Part 505: Mechanical tests – Impact test at low temperature for insulations and sheaths

IEC 60811-507, Electric and optical fibre cables – Test methods for non-metallic materials – Part 507: Mechanical tests – Hot set test for cross-linked materials

IEC 60811-508, Electric and optical fibre cables – Test methods for non-metallic materials – Part 508: Mechanical tests – Pressure test at high temperature for insulation and sheaths

IEC 60811-509, Electric and optical fibre cables – Test methods for non-metallic materials – Part 509: Mechanical tests – Test for resistance of insulations and sheaths to cracking (heat shock test)

IEC 60885-2, Electrical test methods for electric cables. Part 2: Partial discharge tests

IEC 61034-1, Measurement of smoke density of cables burning under defined conditions – Part 1: Test apparatus

IEC 61034-2, Measurement of smoke density of cables burning under defined conditions – Part 2: Test procedure and requirements

ISO 7989-2:2007, Steel wire and wire products – Non-ferrous metallic coatings on steel wire – Part 2: Zinc or zinc-alloy coating

3 Terms and definitions

For the purposes of this document, the terms and definitions given in IEC 60050-461 as well as the following terms and definitions apply.

3.1

approximate value

value which is neither guaranteed nor checked

Note 1 to entry: It is used, for example, for the calculation of other dimensional values.

3.2

braid

covering formed from braided metallic or non-metallic material

[SOURCE: IEC 60050-461:2008, 461-05-10, modified ("plaited" replaced by "braided")]

3.3

braid armour

covering formed from braided metal wires used to protect a cable from external mechanical effects

Note 1 to entry: Where the rules of the applicable national, regulatory or approval body permit the practice, it is also possible to use the braid armour as an earth conductor.

Note 2 to entry: Copper-wire braid armour may also provide a limited function of an electrostatic collective screen, provided it is effectively earthed.

3.4

compatibility test

test intended to check that the insulation and sheath are not liable to deteriorate in operation due to contact either with each other or with other components in the cable