

**Non destructive testing of welded joints
of thermoplastics semi-finished
products - Part 1: Visual examination**

Non destructive testing of welded joints of
thermoplastics semi-finished products - Part 1:
Visual examination

EESTI STANDARDI EESSÖNA**NATIONAL FOREWORD**

Käesolev Eesti standard EVS-EN 13100-1:2000 sisaldb Euroopa standardi EN 13100-1:1999 ingliskeelset teksti.	This Estonian standard EVS-EN 13100-1:2000 consists of the English text of the European standard EN 13100-1:1999.
Käesolev dokument on jõustatud 17.03.2000 ja selle kohta on avaldatud teade Eesti standardiorganisatsiooni ametlikus väljaandes.	This document is endorsed on 17.03.2000 with the notification being published in the official publication of the Estonian national standardisation organisation.
Standard on kätesaadav Eesti standardiorganisatsioonist.	The standard is available from Estonian standardisation organisation.

Käsitlusala: This european standard covers the visual examination of welds in thermoplastic materials	Scope: This european standard covers the visual examination of welds in thermoplastic materials
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ICS 25.160.40**Võtmesõnad:**

ICS 25.160.40

English version

**Non-destructive testing of welded joints of
thermoplastics semi-finished products**

Part 1: Visual examination

Contrôle non destructif des assem-
blages soudés sur porduits semi-finis
en thermoplastiques – Partie 1:
Contrôle visuel

Zerstörungsfreie Prüfung von
Schweißverbindungen aus thermo-
plastischen Kunststoffen – Teil 1:
Sichtprüfung

This European Standard was approved by CEN on 1999-09-30.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

The European Standards exist in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, the Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, the Netherlands, Norway, Portugal, Spain, Sweden, Switzerland, and the United Kingdom.

CEN

European Committee for Standardization
Comité Européen de Normalisation
Europäisches Komitee für Normung

Central Secretariat: rue de Stassart 36, B-1050 Brussels

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Foreword

This European Standard has been prepared by Technical Committee CEN/TC 249 "Plastics", the secretariat of which is held by IBN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by May 2000, and conflicting national standards shall be withdrawn at the latest by May 2000.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.

1 Scope

This European standard covers the visual examination of welds in thermoplastic materials.

2 Normative references

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies.

EN 473	1993	Qualification and certification of NDT personnel - General principles
EN 970	1997	Non-destructive examination of fusion welds - Visual examination
EN 12345		Welding - Multilingual terms for welded joints with illustrations.
prEN 13067	⁻¹⁾	Plastics welding personnel - Approval testing of welders - Thermoplastics welded assemblies

¹⁾ To be published.