

**Toiduainetega kokku puutuvad
materjalid ja esemed. Piirangute alla
kuuluvad plastained. Osa 6:
Vinülideenkloriidi sisalduse
kindlaksmääramine plastikmaterjalides**

Materials and articles in contact with foodstuffs -
Plastics substances subject to limitation - Part 6:
Determination of vinylidene chloride in plastics

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

<p>Käesolev Eesti standard EVS-EN 13130-6:2004 sisaldab Euroopa standardi EN 13130-6:2004 ingliskeelset teksti.</p> <p>Käesolev dokument on jõustatud 23.09.2004 ja selle kohta on avaldatud teade Eesti standardiorganisatsiooni ametlikus väljaandes.</p> <p>Standard on kättesaadav Eesti standardiorganisatsioonist.</p>	<p>This Estonian standard EVS-EN 13130-6:2004 consists of the English text of the European standard EN 13130-6:2004.</p> <p>This document is endorsed on 23.09.2004 with the notification being published in the official publication of the Estonian national standardisation organisation.</p> <p>The standard is available from Estonian standardisation organisation.</p>
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<p>Käsitlusala:</p> <p>This part of this European Standard specifies a method for the determination of vinylidene chloride (VdC) in plastics materials and articles. The method is applicable to poly(vinylidene chloride) (PVdC) films, PVdC coated films, and laminates and coextruded materials containing PVdC. The level of vinylidene chloride determined is expressed as milligrams of vinylidene chloride per kilogram of polymer. The method is appropriate for the quantitative determination of vinylidene chloride at a level of 5 mg/kg in plastics materials and articles.</p>	<p>Scope:</p> <p>This part of this European Standard specifies a method for the determination of vinylidene chloride (VdC) in plastics materials and articles. The method is applicable to poly(vinylidene chloride) (PVdC) films, PVdC coated films, and laminates and coextruded materials containing PVdC. The level of vinylidene chloride determined is expressed as milligrams of vinylidene chloride per kilogram of polymer. The method is appropriate for the quantitative determination of vinylidene chloride at a level of 5 mg/kg in plastics materials and articles.</p>
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ICS 67.250

Võtmesõnad:

ICS 67.250

English version

**Materials and articles in contact with foodstuffs - Plastics
substances subject to limitation - Part 6: Determination of
vinylidene chloride in plastics**

Matériaux et objets en contact avec les denrées
alimentaires - Substances dans les matières plastiques
sujettes à des restrictions - Partie 6 : Détermination du
chlorure de vinylidène dans les matières plastiques

Werkstoffe und Gegenstände in Kontakt mit Lebensmitteln
- Substanzen in Kunststoffen, die Beschränkungen
unterliegen - Teil 6: Bestimmung von Vinylidenchlorid in
Kunststoffen

This European Standard was approved by CEN on 24 March 2004.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



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Contents

	page
Foreword.....	3
1 Scope	6
2 Normative references	6
3 Principle.....	6
4 Reagents.....	6
5 Apparatus	7
6 Samples	8
6.1 Sample storage	8
6.2 Test sample preparation	8
6.2.1 General.....	8
6.2.2 Preparation of dissolved test sample solutions and standard addition solutions.....	8
6.2.3 Preparation of blank samples.....	9
6.2.4 Preparation of 'hot jar' test samples.....	9
7 Procedure	9
7.1 GC preparation.....	9
7.1.1 GC parameters	9
7.1.2 Electron capture detector optimization	10
7.1.3 Performance of GC measurements.....	10
7.2 Calibration	10
8 Expression of results	10
8.1 Method of calculation.....	10
8.1.1 GC interferences	10
8.1.2 Graphical determination using internal standard	11
8.1.3 Graphical determination via external standardization.....	11
8.1.4 Calculation of the concentration using a response factor.....	11
8.2 Precision	12
8.2.1 Validation	12
8.2.2 Repeatability and reproducibility	13
8.2.3 Detection limit	13
9 Confirmation.....	13
9.1 Requirement for confirmation	13
9.2 Confirmation by combined gas chromatography-mass spectrometry	13
9.3 Confirmation by analysis on a GC column of different polarity	13
10 Test report	14
Annex A (normative) Manual sample injection	15
Bibliography	16

Foreword

This document (EN 13130-6:2004) has been prepared by Technical Committee CEN/TC 194 "Utensils in contact with food", the secretariat of which is held by BSI.

This document was prepared by Subcommittee SC1 of TC 194 as one of a series of analytical test methods for plastics materials and articles in contact with foodstuffs.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2004, and conflicting national standards shall be withdrawn at the latest by November 2004.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association.

This standard is intended to support Directives 2002/72/EC [1], 89/109/EEC [2], 82/711/EEC [3] and its amendments 93/8/EEC [4] and 97/48/EC [5], and 85/572/EEC [6].

At the time of preparation and publication of this part of EN 13130 the European Union legislation relating to plastics materials and articles intended to come into contact with foodstuffs is incomplete. Further Directives and amendments to existing Directives are expected which could change the legislative requirements which this standard supports. It is therefore strongly recommended that users of this standard refer to the latest relevant published Directive(s) before commencement of a test or tests described in this standard.

EN 13130-6 should be read in conjunction with EN 13130-1.

Further parts of EN 13130, under the general title *Materials and articles in contact with foodstuffs - Plastics substances subject to limitation*, have been prepared, and others are in preparation, concerned with the determination of specific migration from plastics materials into foodstuffs and food simulants and the determination of specific monomers and additives in plastics. The other parts of EN 13130 are as follows.

- Part 1: *Guide to test methods for the specific migration of substances from plastics to foods and food simulants and the determination of substances in plastics and the selection of conditions of exposure to food simulants*
- Part 2: *Determination of terephthalic acid in food simulants*
- Part 3: *Determination of acrylonitrile in food and food simulants*
- Part 4: *Determination of 1,3-butadiene in plastics*
- Part 5: *Determination of vinylidene chloride in food simulants*
- Part 7: *Determination of monoethylene glycol and diethylene glycol in food simulants*
- Part 8: *Determination of isocyanates in plastics*
- Part 9: *Determination of acetic acid, vinyl ester in food simulants*
- Part 10: *Determination of acrylamide in food simulants*
- Part 11: *Determination of 11-aminoundecanoic acid in food simulants*
- Part 12: *Determination of 1,3-benzenedimethanamine in food simulants*
- Part 13: *Determination of 2,2-bis(4-hydroxyphenyl)propane (Bisphenol A) in food simulants*

- Part 14: *Determination of 3,3-bis(3-methyl-4-hydroxyphenyl)-2-indoline in food simulants*
- Part 15: *Determination of 1,3-butadiene in food simulants*
- Part 16: *Determination of caprolactam and caprolactam salt in food simulants*
- Part 17: *Determination of carbonyl chloride in plastics*
- Part 18: *Determination of 1,2-dihydroxybenzene, 1,3- dihydroxybenzene, 1,4- dihydroxybenzene, 4,4'-dihydroxybenzophenone and 4,4'-dihydroxybiphenyl in food simulants*
- Part 19: *Determination of dimethylaminoethanol in food simulants*
- Part 20: *Determination of epichlorohydrin in plastics*
- Part 21: *Determination of ethylenediamine and hexamethylenediamine in food simulants*
- Part 22: *Determination of ethylene oxide and propylene oxide in plastics*
- Part 23: *Determination of formaldehyde and hexamethylenetetramine in food simulants*
- Part 24: *Determination of maleic acid and maleic anhydride in food simulants*
- Part 25: *Determination of 4-methyl-pentene in food simulants*
- Part 26: *Determination of 1-octene and tetrahydrofuran in food simulants*
- Part 27: *Determination of 2,4,6-triamino-1,3,5-triazine in food simulants*
- Part 28: *Determination of 1,1,1-trimethylopropane in food simulants*

Parts 1 to 8 are European Standards.

Parts 9 to 28 are Technical Specifications, prepared within the Standards, Measurement and Testing project, MAT1-CT92-0006, "Development of Methods of Analysis for Monomers".

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

Introduction

Vinylidene chloride (1,1-dichloroethylene), $\text{H}_2\text{C}=\text{CCl}_2$, is a monomer used in the manufacture of certain plastics films and coatings intended to come into contact with foodstuffs. During the manufacture of vinylidene chloride polymers and copolymers, residual vinylidene chloride monomer can remain in the polymer and can migrate into food coming into contact with the polymer.

The method described in this European Standard should be used in conjunction with part 1 of this standard, which describes the procedures required prior to the determination of vinylidene chloride.

1 Scope

This part of this European Standard specifies a method for the determination of vinylidene chloride (VdC) in plastics materials and articles.

The method is applicable to poly(vinylidene chloride) (PVdC) films, PVdC coated films, and laminates and coextruded materials containing PVdC. The level of vinylidene chloride determined is expressed as milligrams of vinylidene chloride per kilogram of polymer. The method is appropriate for the quantitative determination of vinylidene chloride at a level of 5 mg/kg in plastics materials and articles.

2 Normative references

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text, and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies (including amendments).

EN 13130-1:2004, *Materials and articles in contact with foodstuffs - Plastics substances subject to limitation - Part 1: Guide to test methods for the specific migration of substances from plastics to foods and food simulants and the determination of substances in plastics and the selection of conditions of exposure to food simulants.*

3 Principle

The level of vinylidene chloride in a polymer is determined by headspace gas chromatography with automated sample injection, using either electron capture detection (ECD) or flame ionization detection (FID). As it is not possible to obtain test material free of vinylidene chloride, the method of standard addition is employed. Quantification is achieved using 1-chloropropane (1-CP) as an internal standard.

Plastics samples are dissolved in N,N-dimethylacetamide (DMA) prior to headspace analysis. For samples not soluble in this solvent, e.g. laminates and co-extrusions, determination can be carried out by the 'hot jar' method in which the polymer alone is heated to release the vinylidene chloride.

If interferences are experienced with the internal standard then calibration is carried out by external standardization.

If automated headspace sampling cannot be performed then manual injection as described in annex A shall be applied.

Confirmation of vinylidene chloride levels is carried out either by combined gas chromatography/mass spectrometry (GC/MS) or by re-analysis on a second GC column of different polarity.

4 Reagents

WARNING: All chemicals are hazardous to health to a greater or lesser extent. It is beyond the scope of this standard to give instructions for the safe handling of all chemicals, that meet, in full, the legal obligations in all countries in which this standard may be followed. Therefore, specific warnings are not given and users of this standard shall ensure that they meet all the necessary safety requirements in their own country.

4.1 Vinylidene chloride, $\text{H}_2\text{C}=\text{CCl}_2$, of purity greater than 99 % (w/w).