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w a Wrought aluminium and aluminium alloys — Extruded rods/bars, tubes and profiles -

Part 2: **Mechanical properties**

Aluminium et alliages d'aluminium corroyés — Barres, tubes et profilés filés —

Partie 2: Caractéristiques mécaniques



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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: Foreword - Supplementary information

The committee responsible for this document is ISO/TC 79, Light metals and their alloys, Subcommittee SC 6, Wrought aluminium and aluminium alloys.

This fourth edition cancels and replaces the third edition (ISO 6362-2:2012), which has been technically revised.

ISO 6362 consists of the following parts, under the general title *Wrought aluminium and aluminium* alloys — Extruded rods/bars, tubes and profiles:

- Part 1: Technical conditions for inspection and delivery
- Part 2: Mechanical properties
- Part 3: Extruded rectangular bars Tolerances on shape and dimensions
- *Part 4: Profiles Tolerances on shape and dimensions*
- Part 5: Round, square and hexagonal bars Tolerances on shape and dimensions
- ne. Part 6: Round, square, rectangular and hexagonal tubes — Tolerances on shape and dimensions
- Part 7: Chemical composition

Wrought aluminium and aluminium alloys — Extruded rods/bars, tubes and profiles —

Part 2: Mechanical properties

1 Scope

This part of ISO 6362 specifies the mechanical properties of wrought aluminium and aluminium alloy extruded rods/bars, tubes, and profiles for general engineering applications.

It applies to extruded products.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 6362-1, Wrought aluminium and aluminium alloys — Extruded rods/bars, tubes and profiles — Part 1: Technical conditions for inspection and delivery

ISO 6892-1, Metallic materials — Tensile testing — Part 1: Method of test at room temperature

ASTM B557M, Standard Test Methods for Tension Testing Wrought and Cast Aluminum- and Magnesium-Alloy Products

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 6362-1 apply.

4 Tensile testing

For the selection of the specimens and tensile testing, see ISO 6892-1 or ASTM B557M.

5 Mechanical properties

Values for mechanical properties of aluminium and aluminium alloys are given in Tables 1 to 3.

For elongation, two different gauge lengths are used. The choice of the gauge length for elongation measurements (A or A_{50mm}) is at the discretion of the producer, unless otherwise agreed.

NOTE *A* is the percentage elongation on a gauge length of 5,65 $\sqrt{S_o}$. A_{50mm} is the percentage elongation on a gauge length of 50 mm.

Test results shall be rounded in accordance with the rules given in <u>Annex A</u>.