

**Karastatud terasest või roostevabast
martensiitterasest, sisekeermega
silindertihtid**

Parallel pins with internal thread, of hardened steel
or martensitic stainless steel

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

<p>Käesolev Eesti standard EVS-EN ISO 8735:1999 sisaldab Euroopa standardi EN ISO 8735:1997 ingliskeelset teksti.</p> <p>Käesolev dokument on jõustatud 23.11.1999 ja selle kohta on avaldatud teade Eesti standardiorganisatsiooni ametlikus väljaandes.</p> <p>Standard on kättesaadav Eesti standardiorganisatsioonist.</p>	<p>This Estonian standard EVS-EN ISO 8735:1999 consists of the English text of the European standard EN ISO 8735:1997.</p> <p>This document is endorsed on 23.11.1999 with the notification being published in the official publication of the Estonian national standardisation organisation.</p> <p>The standard is available from Estonian standardisation organisation.</p>
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<p>Käsitlusala:</p> <p>See rahvusvaheline standard määrab kindlaks läbi- või pindkarastatud terasest ja roostevabast martensiitterasest, sisekeermega 6 - 50 mm (kaasa arvatud) ja nimiläbimõõduga d1 silindertihtide parameetrid.</p>	<p>Scope:</p>
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ICS 21.060

Võtmesõnad: keermesdetailid, kinnitusdetailid, mõõtmed, parameetrid, sirged tihtid, tehnilised andmed, terastooted, tihtid, tähistus

English version

**Parallel pins with internal thread, of hardened steel
and martensitic stainless steel
(ISO 8735 : 1997)**

Goupilles cylindriques à trou taraudé
en acier trempé et en acier trempé et
en acier inoxydable martensitique
(ISO 8735 : 1997)

Zylinderstifte mit Innengewinde aus
gehärtetem Stahl und martensitischem
nichtrostendem Stahl
(ISO 8735 : 1997)

This European Standard was approved by CEN on 1997-10-18.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

The European Standards exist in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, the Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, the Netherlands, Norway, Portugal, Spain, Sweden, Switzerland, and the United Kingdom.

CEN

European Committee for Standardization
Comité Européen de Normalisation
Europäisches Komitee für Normung

Central Secretariat: rue de Stassart 36, B-1050 Brussels

Foreword

International Standard

ISO 8735 : 1997 Parallel pins with internal thread, of hardened steel and martensitic stainless steel, which was prepared by ISO/TC 2 'Fasteners' of the International Organization for Standardization, has been adopted by Technical Committee CEN/TC 185 'Threaded and non-threaded mechanical fasteners and accessories', the Secretariat of which is held by DIN, as a European Standard.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, and conflicting national standards withdrawn, by May 1998 at the latest.

In accordance with the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard:

Austria, Belgium, the Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, the Netherlands, Norway, Portugal, Spain, Sweden, Switzerland, and the United Kingdom.

Endorsement notice

The text of the International Standard ISO 8735 : 1997 was approved by CEN as a European Standard without any modification.

NOTE: Normative references to international publications are listed in Annex ZA (normative).

1 Scope

This International Standard specifies the characteristics of parallel pins with internal thread of steel, through hardened or case hardened and martensitic stainless steel, with nominal diameters d , from 6 mm to 50 mm inclusive.

2 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this International Standard. At the time of publication, the editions indicated were valid. All standards are subject to revision, and parties to agreements based on this International Standard are encouraged to investigate the possibility of applying the most recent editions of the standards indicated below. Members of IEC and ISO maintain registers of currently valid International Standards.

ISO 965-2:¹⁾, *ISO general purpose metric screw threads – Tolerances – Part 2: Limits of sizes for general purpose bolt and nut threads – Medium quality.*

ISO 3269:1988, *Fasteners – Acceptance inspection.*

ISO 3506-1:1997, *Corrosion-resistant stainless steel fasteners – Part 1: Bolts, screws and studs.*

ISO 4042:²⁾, *Fasteners – Electroplated coatings.*

1) To be published. (Revision of ISO 965-2:1980)

2) To be published. (Revision of ISO 4042:1989)